

**A comparative study of the determination of Metoclopramide.HCl
in pharmaceutical formulations by Flow injection
Spectrophotometric and Reverse phase-High performance
liquid chromatography RP-HPLC methods .**

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Abstract

This study involves development of a new flow injection spectrophotometric method and a reverse phase-high performance liquid chromatography RP-HPLC method for the determination of Metoclopramide.HCl in aqueous solution and in pharmaceutical preparations.

FIA method was based on the oxidative coupling reaction of Metoclopramide.HCl with phenothiazine in the presence of ferric nitrate in neutral medium to form a green water soluble dye that is stable and has a maximum absorbance at λ_{\max} 600 nm. A linear calibration graph was in the range of 2.5-100 $\mu\text{g}.\text{ml}^{-1}$, with a correlation coefficient of 0.9998, detection limit of 1.2 $\mu\text{g}.\text{ml}^{-1}$ and a relative standard deviation of 0.62%. The nature of the coloured produced dye was determined and found to be 1:1. The method was applied successfully for the determination of Metoclopramide.HCl in pharmaceutical preparations (mean recovery 99.85-101.00%).

In HPLC method, the drug was analyzed using RP-HPLC method with a Supelco BDS-C₁₈-DS (25 cm x 46 mm i.d) analytical column (5 μm particle size) and isocratic elution with a mobile phase containing 50% acetonitrile in 0.05 M KH₂PO₄ buffer (pH 5.5), at a flow rate of 1 $\text{ml}.\text{min}^{-1}$, 20 μL sample loop, and the UV detector was set at λ_{\max} 273 nm. Calibration graph was in the range of 0.05–0.75 $\mu\text{g}.\text{ml}^{-1}$ with a correlation coefficient of 0.9998, and a relative standard deviation of

2.37%. The method was applied successfully for the determination of Metoclopramide.HCl in pharmaceutical preparations with a recovery of 98.78% - 99.35%.

600
1.2 0.9998 / 100-25
1:1
0.62%
- 99.89
101.00%
RP-HPLC
5 BDS-C₁₈ (25 cm x 46 nm) Spleco
%50 Isocratic elution
/ 1 5.5= KH₂PO₄ 0.05
33 20
0.75-0.05 273
0.7 %2.37 0.9998 /
/ .
99.3 - 98.78%

Introduction

Metoclopramide.HCl.(I).4-amino-5-chloro-N-[(2-diethylamino)ethyl]-2-methoxybenzamide.hydrochloride⁽¹⁾.is A white crystalline powder, very soluble in water and freely soluble in alcohol, it melts at about 183°C ⁽²⁾. Many methods have been developed for the determination of Metoclopramide.HCl in various matrices such as

pharmaceutical formulation, blood, urine and aqueous solutions It has been colorimetrically determined in tablets, injection and syrups through its reaction with HNO₃ to form a yellow nitroso compound that has a max absorption at 375 nm⁽³⁾. Atomic absorption and UV-VIS spectrophotometer have been used for the determination of (I) by forming a stable ion pair with ammonium

thiocyanatocobaltate which had an absorption max at 625 nm, the extracted product was employed for indirect determination of (I) by estimating cobalt in the organic phase using flameless AAS ⁽⁴⁾. Emmanuel and Yegyanayan⁽⁵⁾ determined (I) colorimetrically through its reaction with citric acid acetic anhydride to form a blue complex which shows max absorption at 600 nm. Bhatkar and Etal⁶. determined (I) by precipitation with ammonium reineckate, the ppt, was dissolved in acetone

Forming a dye product that has a max absorption at 526 nm. Verbiese⁽⁷⁾ and Hanoca employed HPLC technique for the determination and identification of (I) in pharmaceutical preparations. Riley⁽⁸⁾. used HPLC for the determination of (I) in human plasmas by reversed phase ion-pair. Albani etal ⁽⁹⁾, determined (I) using liquid chromatography with fluorescence detector in cirrhotioc patients. Also ion selective electrodes has been used for the determination of (I) in the presence of large organic and inorganic materials ⁽¹⁰⁻¹¹⁾.

Oxidative coupling organic reaction have recently been used for the determination of many drugs such as L. DOPA⁽¹²⁾, 4-Amino antipyrine⁽¹³⁾, folic acid⁽¹⁴⁾ and etc.

The present paper describe a flow injection Spectrophotometric method for the determination of Metoclopramide.HCl in pharmaceutical preparations based on the oxidative coupling reaction with phenothiazine in the presence of ferric nitrate as oxidizing agent to form a green-water-soluble dye which can be measured at 600 nm. The proposed method was applied successfully to pharmaceutical preparations. The proposed FIA-spectrophotometric method was compared succssfully with newRP-HPLC method and were applied for the analysis of pharmaceutical preparations samples containing metoclopramide.HCl.

2. Experimental

FIA Apparatus

Shimadzu 120 UV-VIS spectrophotometer equipped with a (cecil) 50 μ L flow cell was used. A Shimadzu 1650 PC UV-VIS double beam spectrophotometer was used for λ_{max} . determination. A two-channel manifold (Fig. 1) was employed for the FIA Spectrophotometric determination of Metoclopramide.HCl. A peristaltic pump (Gilsason minipuls (2)) was used to transport the carrier solution equipped with flexible polyvinyl chloride tubes of 0.8 mm internal

diameter. Injection valve (Rheodyne-USA) was employed to provide appropriate injection volumes of standard solutions and samples. Channel A in the Manifold was used to transport phenothiazine while channel B to transport ferric nitrate solution

served as oxidizing agent. The sample was injected into the ferric nitrate stream. The reaction coil of 150 cm length with 0.5 mm internal diameter was used in the flow injection to ensure a good mixing between the drug and oxidant.

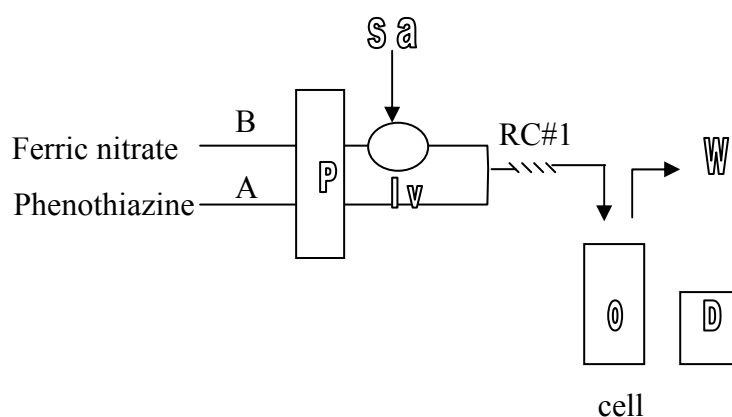


Fig (1): Manifold employed for FI Spectrophotometric determination of Metoclopramide with phenothiazine

IV. Injection value.

P: peristaltic pump

R: Reaction coil

Sx : sample

D: detector

W: waste

C: Flow cell

HPLC Apparatus

The analysis was performed on a Shimadzu HPLC (Tokyo-Japan). Two solvent reservoirs of about 500 ml capacity round bottle were used. Two groups Model – (LC-6A Shimadzu), high performance pumps (pressure range 0 – 500 kg.cm⁻¹), which delivered the mobile-phase (A) and (B)

from solvent reservoirs to the mixing cell. (Rheodyne 7125 USA) injection valve fitted with 20 µL sample loop. Separation of drugs were carried out on a (25 cm x 4.6 mm i.d) stainless steel, (5 µm particle size) BDS-C₁₈-DB, reversed-phase deactivated base column provided from Supelco

Reagent

Analytical reagent grade and deionized water were used throughout the work. The Metoclopramide.HCl stock solution (1000 $\mu\text{g/ml}$) was prepared by dissolving 0.100 g Metoclopramide.HCl in 100 ml of deionized water. The phenothiazine standard solution (5×10^{-4} M) was prepared by dissolving (0.0996 g) in one liter of ethanol. Stock solution of (0.01 M) ferric nitrate was prepared by dissolving 0.4040g of hydrous ferric nitrate in deionized water containing 2.5 ml of 1 M Nitric acid and the solution was made up to 250 ml with deionized water. Potassium dihydrogen phosphate solution (50 mM) for HPLC analysis using potassium dihydrogen phosphate which was prepared by dissolving 3.400 g of pure material in 500 ml of deionized water. Ethanol, $\text{C}_2\text{H}_6\text{O}$, 96-98%, Fluka . Methanol, CH_3OH , HPLC grade, Analar.Acetonitrile, CH_3CN , HPLC grade.

Pharmaceutical preparation

Mecloden tablets: provided from (SDI) Samara – Iraq.

Ten tablets were grinded well and a certain portion of the final fine powder was accurately weighed to give an equivalent to about 10 mg of

Metoclopramide.HCl. And was dissolved in deionized water The solution was filtered by using a Whatmann filter paper No. 42 to avoid any suspended particles. The prepared solution was transfer to a 100 ml volumetric flask and made up to the mark with deionized water forming a solution of 100 $\mu\text{g.ml}^{-1}$ concentrations.

Voperan Syrup: provided from Al-Razi Lab. Syria. Each 100 ml contains 100 mg of Metoclopramide.HCl. A solution of drug was prepared by diluting 10 ml of the syrup to 100 ml with deionized water to obtain 100 $\mu\text{g.ml}^{-1}$.

General procedure for FIA

100 μl sample of Metoclopramide.HCl was injected into a stream of 1×10^{-2} M ferric nitrate and allowed to react with a stream of 5×10^{-4} M phenothiazine at a PTFE -T-piece. The reaction was carried out by passing the mixture through a 150cm reaction coil. The absorbance of the resulting product was measured at λ_{max} 600 nm .All stream are pumped at an individual flow rate of 1.6 ml.min^{-1} .

Results and discussion

PART(1): FIA Method for determination of Metoclopramide in pharmaceutical formulations

It was found that the reaction of Metoclopramide.HCl with phenothiazine in the presence of ferric nitrite produced a highly coloured green water soluble dye¹⁵ that has a maximum absorption at λ_{\max} 600 nm (Fig. 2). The absorbance is directly

related with the concentration of Metoclopramide.HCl and can be utilized for its determination using FIA-spectrophotometric system. Initial studies were started with initial parameters given in Table (1).

Table(1): Initial Experimental Chemical and Physical Conditions

	Preliminary parameter	Value
1.	Conc. of phenothiazine	1×10^{-4} M
2.	Conc. of ferric nitrate	1×10^{-2} M
3.	Flow rate of phenothiazine	1 ml.min^{-1}
4.	Flow rate of ferric nitrate	1 ml.min^{-1}
5.	Reaction coil length	100 cm
6.	Injected sample volume	50 μL
7.	Conc. of sample injected	50 $\mu\text{g.ml}^{-1}$
8.	Temperature	Room temp. 25°C

* All reagents must be degassed before use.

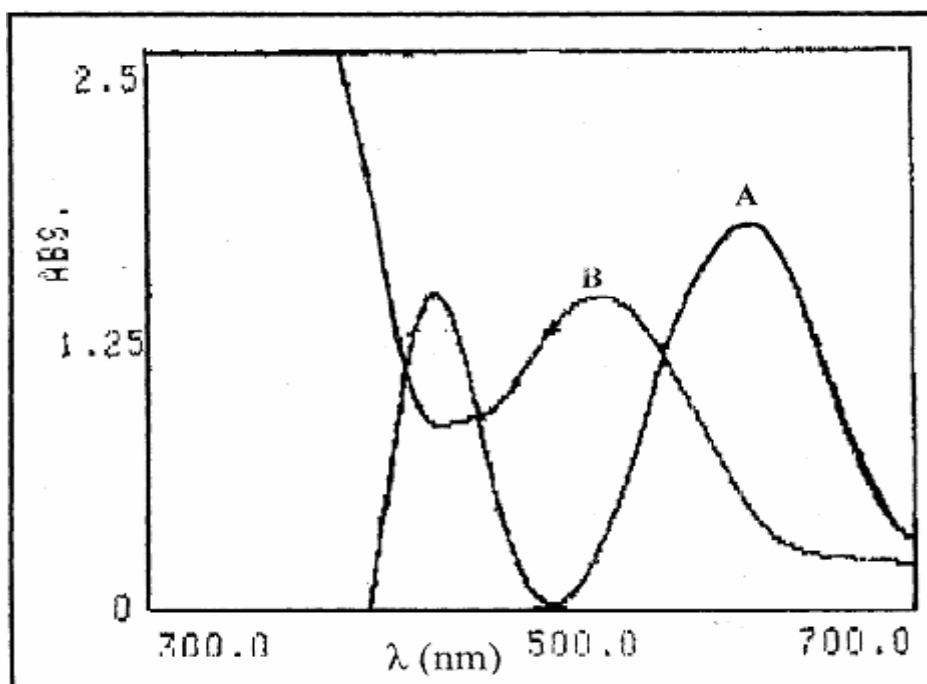


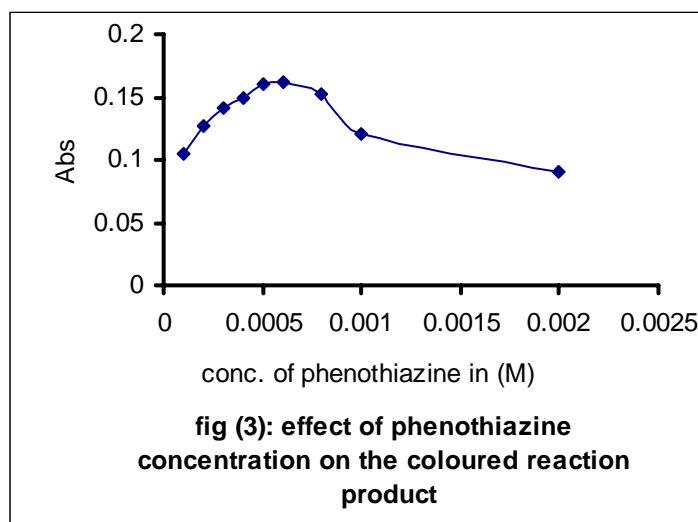
Fig. (2): Absorption spectra of A ($40 \mu\text{g.ml}^{-1}$) of Metoclopramide.HCl treated as described under procedure and measured against a reagent blank and B the reagent blank measured against distilled water.

The development of the color product depends on the reaction conditions and were optimized as follows:

Effect of the phenothiazine concentration:

The effect of various concentrations of phenothiazine was

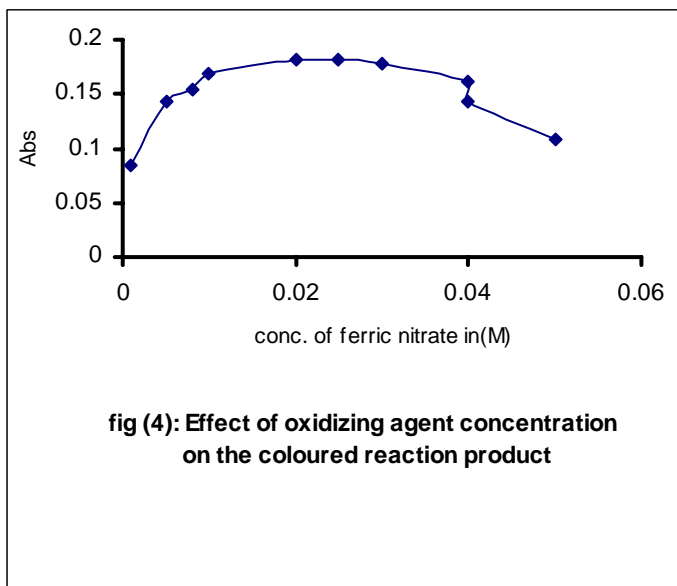
investigated. A concentration of 5×10^{-4} M gave the highest absorbance and was chosen for further use. Results obtained are shown in Fig. (3).



Effect of the oxidizing agent concentration

The reaction between Metoclopramide.HCl and phenothiazine depends on the oxidation process with ferric nitrate.

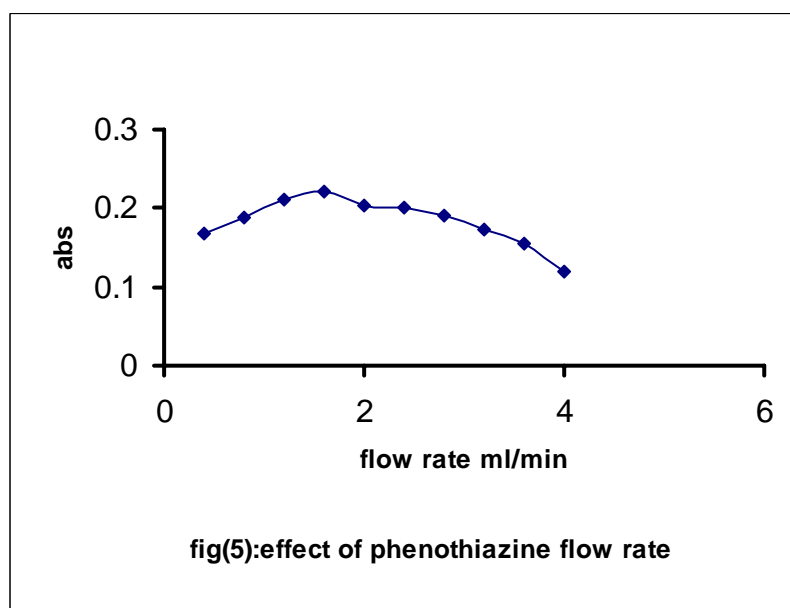
The effect of different concentration of ferric nitrate was investigated. A concentration of 1×10^{-2} M gave the highest absorbance and was chosen for further use as shown in Fig. (4).



Effect of phenothiazine flow rate:

Flow rate is an essential parameter and can be controlled by peristaltic pump. The effect of phenothiazine solution flow rate on the

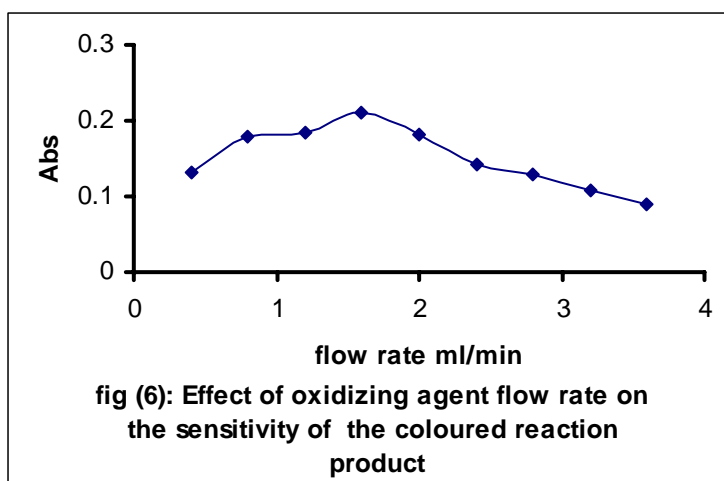
sensitivity of color product was studied keeping all other conditions constant. The result obtained showed that a flow rate of 1.6 ml.min^{-1} gave the highest absorbance as shown in Fig. (5).



Effect of the oxidizing agent flow rate:

The effect of ferric nitrate flow rate on the sensitivity of the colored reaction product was similarly studied

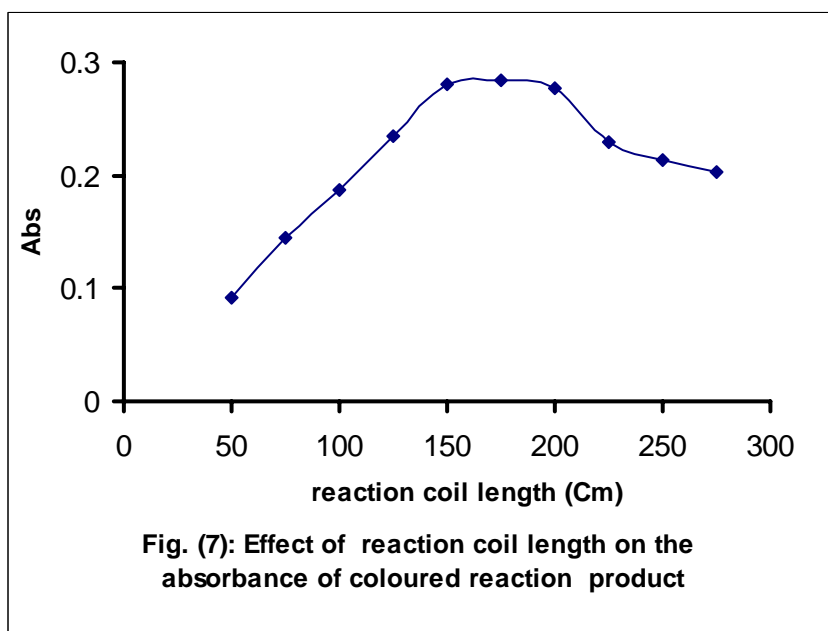
in the range of $(0.4 - 4.0) \text{ ml.min}^{-1}$. The result obtained showed that a flow rate of 1.6 ml.min^{-1} gave the best result as shown in Fig. (6).



Effect of the reaction coil length

Coil length is also another important parameter for the reaction. Various reaction coil lengths (25, 50,

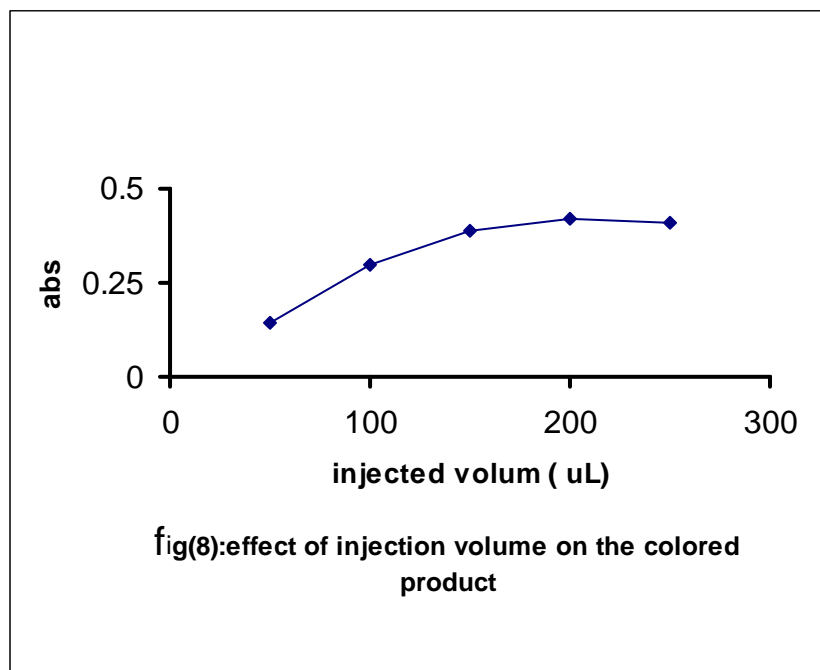
75, 100, 125, 150, 175, 200, 225, 250 cm) were investigated. A length of 150 cm gave the highest absorbance as shown in Fig. (7).



Effect of injected sample volume

A 50, 100, 150, 200 μ l sample loops were tested. Fig. (8) represents the result

obtained which indicate that a sample loop of 100 μ l volume gave the best results,



Effect of temperature

Under the optimum conditions obtained, a sample of metoclopramide.HCl $25 \mu\text{g.ml}^{-1}$ was injected in the FIA manifold [Fig. (1)] and the absorption was measured at

different temperature. The results obtained indicated that measurements at room temperature gave the best sensitivity and minimum blank value (Table 2).

Table (2): Effect of temperature on the sensitivity of the coloured product

Temp. °C	Absorption *
Zero	0.141
Room temp. 25	0.189
45	0.151

* Each result is the average of three readings.

Recommended Analytical

Conditions

According to the results obtained previously the optimum

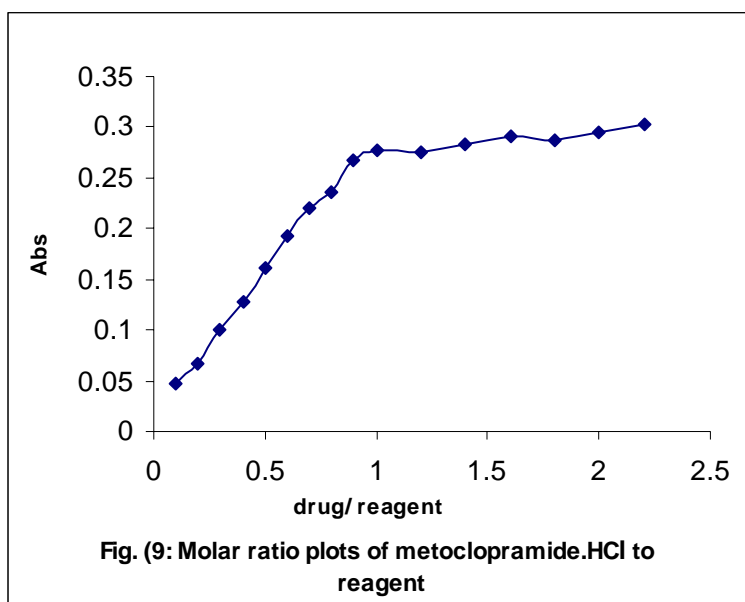
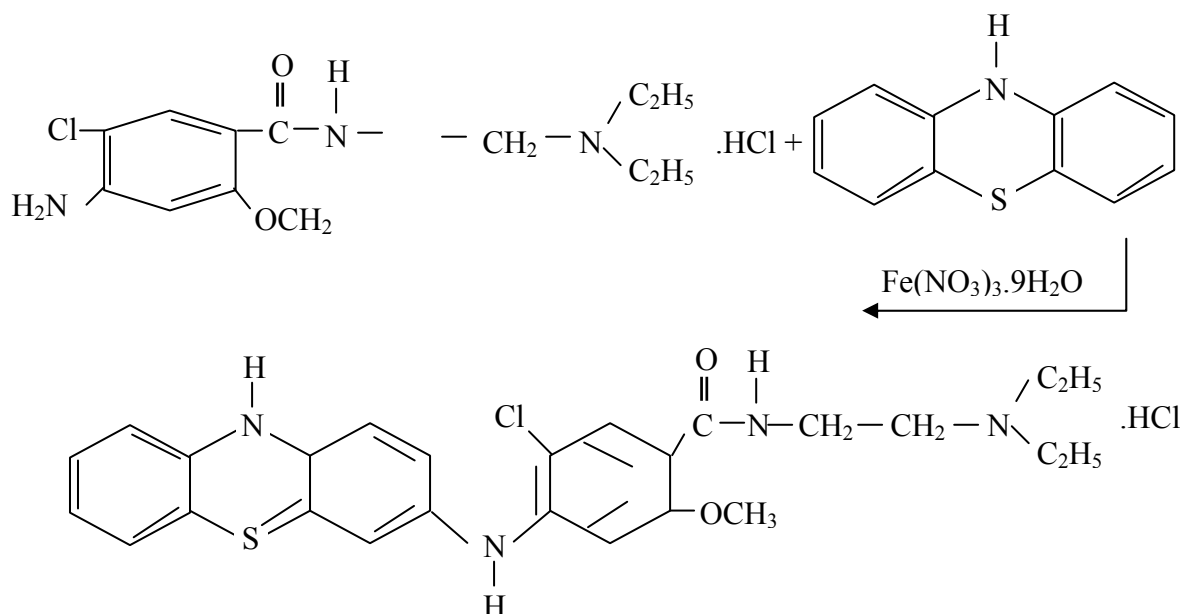
conditions for the determination of Metoclopramide.HCl using FIA spectrophotometric method are given in Table (3).

Table (3): Optimum conditions for the determination of Metoclopramide.HCl \using FIA system

Parameters	Value
Conc. of phenothiazine	5×10^{-4} M
Conc. of ferric	1×10^{-2} M
Total flow rate	3.2 ml.min^{-1}
Reaction coil length	150 cm
Injected volume	100 μl
Temperature	25 C
Wave length	600 nm
Reaction tubing diameter	0.5 mm i.d.

Nature of the dye product

The stoichiometry of the reaction was investigated under the optimized conditions using a molar ratio method¹⁶. The results obtained Fig. (9) shows that a 1:1 drug to reagent was formed. The formation of the dye may probably occurs as:



Interference

Metoclopramide.HCl is usually formulated in a tablet, syrup and injection forms. Therefore, the effects of some common excipients usually present in pharmaceutical preparation were investigated. The presence of 100

$\mu\text{g} \cdot \text{ml}^{-1}$ of starch, glucose, lactose and sucrose gave no significant interfering effect on the absorption of $10 \mu\text{g} \cdot \text{ml}^{-1}$. Metoclopramide.HCl.

Calibration data

A linear calibration graph for Metoclopramide.HCl Fig. (10) under the optimized conditions was obtained. Beer's Law is obeyed over the concentration range of 2.5-100 $\mu\text{g}.\text{ml}^{-1}$ with a correlation coefficient of 0.9997 and intercept of 0.0021. The

relative standard deviation of the method was 0.62% for 100 $\mu\text{g}.\text{ml}^{-1}$ Metoclopramide.HCl, based on 10 replicate determinations. Table (4) shows the Analytical data for the determination of Metoclopramide.HCl using FIA system

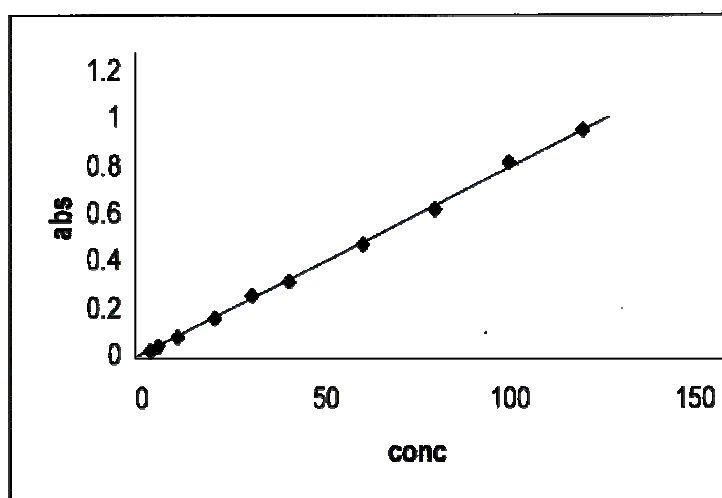


Fig. (10) Calibration graph for Metoclopramide.HCl

$$Y=0.0079X + 0.0021$$

$$R^2 = 0.99966$$

Table (4): Analytical data for the determination of Metoclopramide.HCl using FIA system

Analytical data	Value
Detection limit (D.L.)	1.2 $\mu\text{g}.\text{ml}^{-1}$
Correlation coefficient (r)	0.9998
Linear range	2.5 – 100 $\mu\text{g}.\text{ml}^{-1}$
RSD%	0.62%
ϵ_{max}	$1.64 \times 10^4 \text{ L}.\text{mol}^{-1}.\text{cm}^{-1}$

Pharmaceutical applications

The proposed method was applied for the determination of Metoclopramide.HCl in tablets and

syrup. Good precision and recovery were obtained. The method was successfully comparable with the British Pharmacopoeia standard

method and (U.S.P standard method). Table (5).

The results obtained are summarized in

Table (5): Application of the proposed method for the determination of Metoclopramide.HCl in Pharmaceutical preparations.

Sample	Recovery		RSD% *
	proposed method	Standard method	
Pure Metoclopramide	99.85	99.2	0.59
Meclofen tablets	100.50	100.3	0.62
Voperan syrup	101.00	101.7	0.63

* Each result is the average of three determinations

PART(2): Determination of Metoclopramide.HCl Using a New RP-HPLC-Method

The determination of the Metoclopramide.HCl by RP HPLC is based on the isocratic elution (i.e. separation in which the mobile phase composition remains unchanged) of the species on a BDS-RP-DS column.

Optimization of Experimental Conditions

Effect of Different Percentage of Organic Modifier in the Mobile Phase Generally, polar eluents or mixtures of polar solvents were used as a mobile phase in RP-HPLC. Two organic modifiers are commonly used in RP-HPLC, these are MeOH and MeCN.. In this work a mixture with different percentage of acetonitrile (MeCN) [10,25,50,75,90]% and a potassium dihydrogen phosphate (KH₂PO₄) buffer (0.05 M) of pH 5.5, were used as a mobile phases. A best sensitivity, high peak symmetry and reasonable analysis time were obtained at 50% of acetonitrile Fig. (11) show the results obtained and 50% MeCN was chosen for subsequent work.

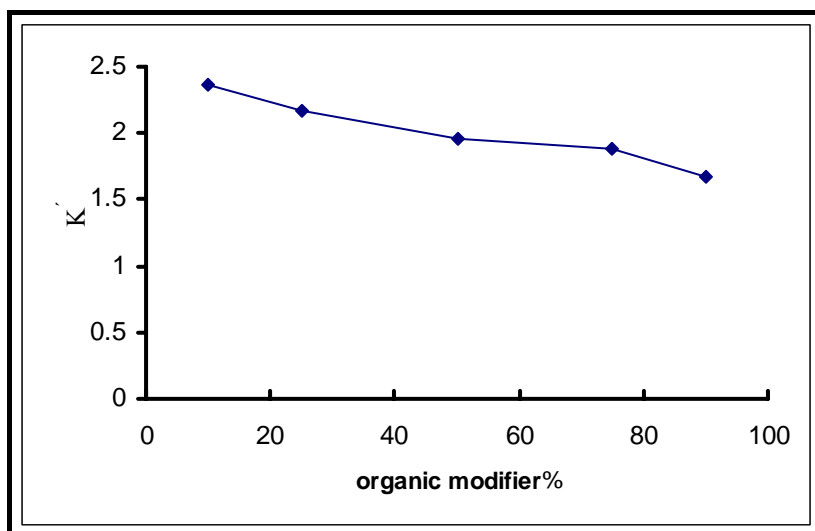


Fig. (11): Plots of capacity factor K' of drug versus different percentage of organic modifier mixed with 0.05 M KH_2PO_4 buffer.

Effect of pH using 0.05M

Potassium Dihydrogen

Phosphate Buffer

In general the t_R value of each species can be correlated with the values of pK_a of the solute molecule. To investigate the effect of the pH of the mobile phase on the elution of the studied compound, the pH of the mobile phase was varied from 4.0 to

7.0 with interval of 0.5. Fig. (12) show that there were no significant difference in values of t_R & K' observed, but the peak symmetry and the peak height were the best at pH range between 4.0–5.5. A pH value of 5.5 was chosen for subsequent work, since at this value no further adjustment of the pH of the mobile phase was needed during preparation.

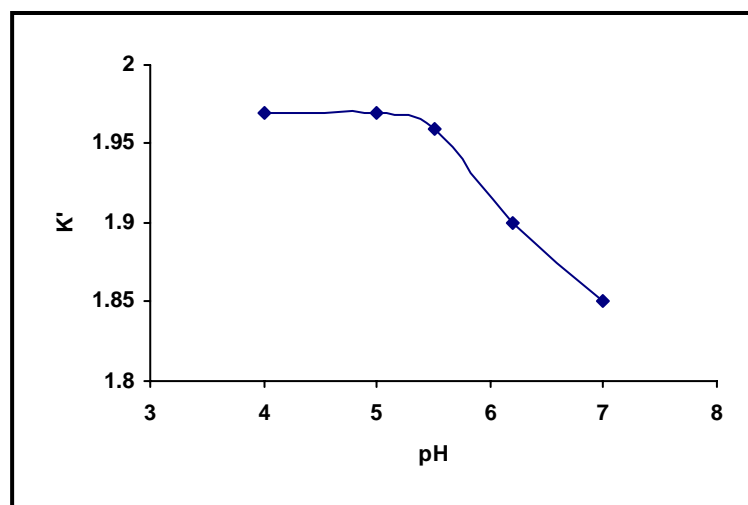


Fig. (12) Plots of capacity factor K' versus pH using 0.05M KH_2PO_4 buffer.

Effect of Flow rate of the mobile phase

The aim of choosing optimum flow rate is to perform the analysis in a short time with a reasonable sensitivity and peak symmetry and preventing any band diffusion which finally leads to high column efficiency. [162]. A change in mobile phase flow rate from

0.6 to 2.0 ml.min⁻¹ caused a decrease in analysis time from 6.2 minutes to 1.72 minutes. Fig. (13) show the effect of flow rate on the retention time.

The result obtained indicated that the suitable flow rate of the mobile phase for separation of the studied drugs is 1.0 ml.min⁻¹.

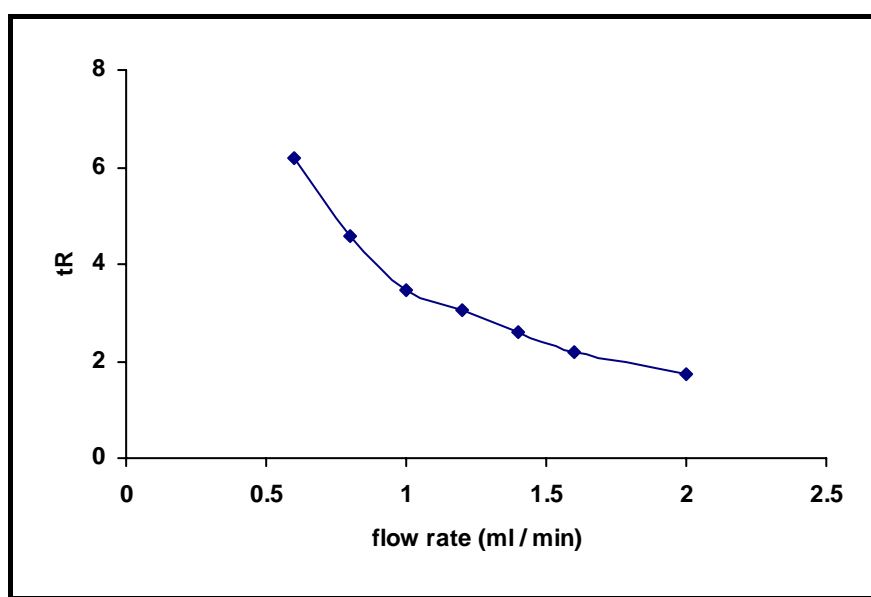


Fig. (13): Plot of t_R of drug against flow rate (0.6–2.0 ml.min⁻¹) of the mobile phase.

Effect of Column Temperature

Generally, increasing column temperature in RP-Chromatography decrease the retention time of separation bands and increasing column efficiency by decreasing mobile phase viscosity, which is in turn lowering the column head pressure. The effect of column

temperature in the range of 25 to 53°C on the retention time, asymmetry of the peak and the sensitivity of the drug under study was investigated. The relation between $\ln K'$ and $1/T$ was plotted, and the plot obtained Fig. (14) shows that K' of drug under study decrease with increasing column

temperature and the optimum column

temperature chosen to be 33°C.

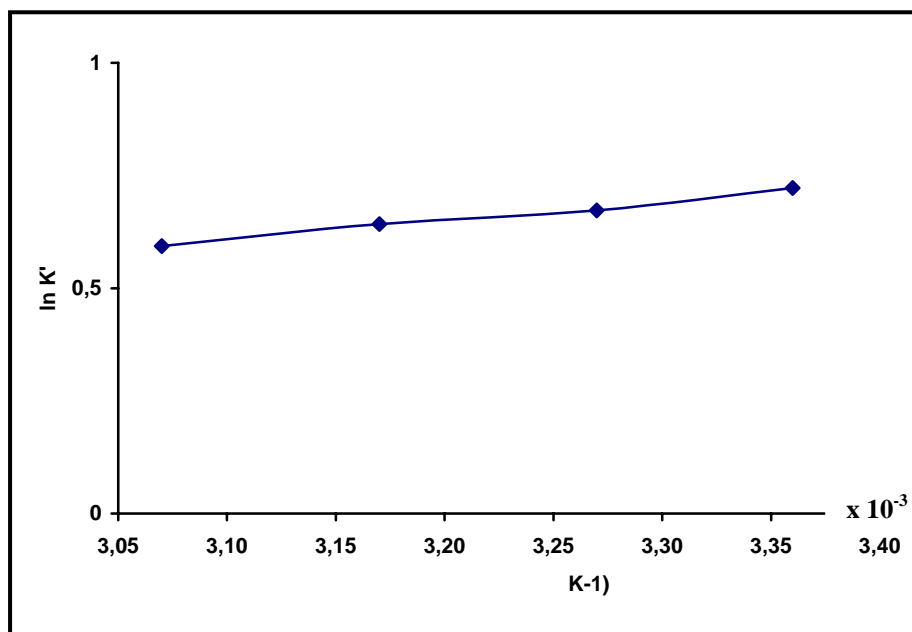


Fig. (14): Plot of $\ln K'$ of drug against $1/T$

Recommended Analytical Conditions

According to the results obtained previously the optimum experimental conditions established for the reversed-phase HPLC determination of

Metoclopramide-HCl in pharmaceutical preparations are given and summarized in Table (6), Figure (15) illustrates the shape and retention time of the separated signal of Metoclopramide-HCl.

Table (6) The recommended analytical conditions for the determination of Metoclopramide.HCl using RP-HPLC system.

Parameter	Recommended value
Column	BDS-RP-DS (25 cm x 46 mm i.d)
Organic modifier	50% Acetonitrile
Injected sample volume	20 μ l
Buffer	0.05 M KHPO ₄
pH	5.5
Flow rate	1.0 ml.min ⁻¹
Column temperature	33°C
Detector	U.V detector at 273 nm

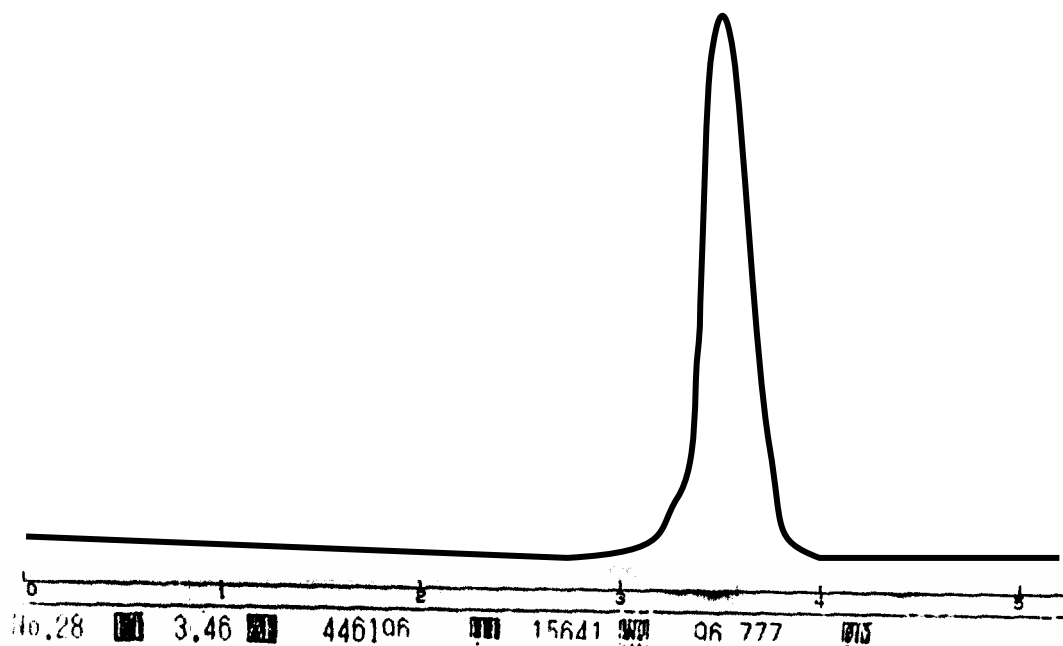


Fig (15): shape and retention time of the separated signal of Metoclopramide.HCl

Calibration Graph

The recommended analytical conditions [Table (6)] were used to construct of Metoclopramide.HCl calibration graph by plotting the concentration ($\mu\text{g.ml}^{-1}$) of drug against the peak area. A linear calibration graph for the determination of

Metoclopramide-HCl was obtained in the range of $0.05\text{--}1.0\ \mu\text{g.ml}^{-1}$ Fig. (16). The analytical data obtained from the calibration graph are summarized in Table (7). The linear regression equation for the range of $0.05\text{--}1.0\ \mu\text{g.ml}^{-1}$ of Metoclopramide-HCl is: $Y = 387700 X - 2.5$

Table (7): Analytical data for the determination of Metoclopramide-HCl

Analytical data	Value
Detection limit (D.L)	$0.7\ \text{ng.ml}^{-1}$
Correlation coefficient (r)	0.9998
Linear range	$0.05 - 1\ \mu\text{g.ml}^{-1}$
Average RSD %	2.37%

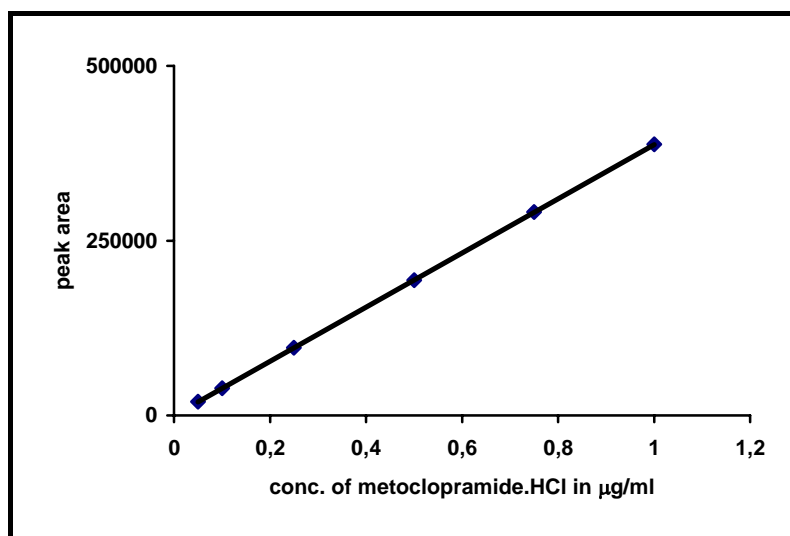


Fig. (16): Calibration graph for the determined of MetoclopramideHCl

Application of the Developed RP-HPLC Method for the Determination of Metoclopramide.HCl in Some Pharmaceutical Preparations

The analysis of drug in pharmaceutical preparations become one the most important applications of modern RP-HPLC, moreover, the combination of HPLC with UV-Visible detection provides an accurate,

precise and robust method for quantitative analysis of pharmaceutical product.

Two types of Tablets containing Metoclopramide.HCl, were analyzed using the developed method and the results compared with the British Pharmacopoeia standard method. The results obtained are shown in Table (8).

Table (8): Application of the proposed method for the determination of Metoclopramide-HCl in pharmaceutical preparations

Sample	Recovery %		RSD %
	Proposed	Standard	
Pure Metoclopramide.HCl	99.2	99.2	2.37
Meclofen Tablets	98.78	100.3	2.34
Meclopram Tablets	99.35	99.5	2.18

Comparison the two methods

The two proposed methods was compared as shows in table9.

Table(9):The statistical comparison of results in the FI spectrophotometric and PLC method

The method	Regression equation	Linearty (ug/ml)	Correlation coefficient (r)	Intercept	Recovery%	RSD%
FI spectrophotometric	$Y=0.0079X+0.0021$	2.5-100	0.9998	0.0021	99.85-101	0.62
HPLC	$Y=387700X-2.5$	0.05-1.0	0.9998	2.5	99.2-100.3	2.37

Conclusion

In part(1) A simple, accurate and sensitive FI Spectrophotometric method for the determination of Metoclopramide.HCl in pharmaceutical preparation has been developed. The proposed method can be carried out at room temperature with no need for solvent extraction step or pH control.

Part(2) include a simple and sensitive high pressure liquid chromatographic (HPLC) method for the determination of metoclopramide.HCl in pharmaceutical preparations.

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