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Adsorption of lead from simulated wastewater via electrocoagulation process: kinetics and Isotherm Studies

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Abstract:

The present research was carried out to study the adsorption phenomenon via a batch electrocoagulation cell. Simulated wastewater contain heavy metal such as lead is used as an experimental solution. This simulated solution was natural and the effecting other parameters were a constant stirring speed (150 rpm), (5-60) minutes of contact time, (10-300) ppm of lead concentration, and (0.2-2.6) Ampere of applied direct current. The results show that equilibrium isotherm curves gave a good fitting with Langmuir and Freundlich models with square regression values (0.975 and 0.767) respectively. Moreover, this research study the kinetics of adsorption using Lagergren's first-order equation and Ho's second– order expression. The intra-particle diffusion model is studied to explore the intra-particle diffusion graphically. The thermodynamic parameters ΔG , ΔH , and ΔS were studied, the result shows that the adsorption process of lead was spontaneous and endothermic in nature.

Keywords: Heavy metals, Wastewater treatment, Batch electrocoagulation, Adsorption, Isotherm models

Introduction

Heavy metals pollution has become the most effective ecological problem in the last years as a result of releasing hazard materials into the environment [1; 2]. The continuous development of industries cause heavy metals wastewaters to be directly or indirectly discharged into the environment increasingly [3; 4]. Various techniques were used to treat these toxic materials such as electrocoagulation process. It's an attractive method for the treatment of wastewater which regarded as rapid and well-controlled that require fewer chemicals and produce less sludge [5; 6].

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Electrocoagulation is a clean electrochemical process, which uses an applied voltage (i.e. electrical current) to remove metals from solution [7]. The contaminants present in wastewater such as lead ions are maintained in solution by electrical charges [8]. When these ions and other charged particles are neutralized with ions of opposite electrical charges provided by electrocoagulation system, they tend to be destabilized and then precipitate in a stable form [9].

Several parameters affect the efficiency of electrocoagulation process such as initial concentration of the metal, contact time, pH, current density or current, cell voltage, anode–cathode materials, batch or continuous, flow rate, inter-electrodes distance, conductivity of solutions, energy consumption, and the electrodes configuration [10; 11].

In the present study, aluminum electrodes were used to investigate the adsorption phenomenon via electrocoagulation process depending on the production of adsorbent materials (i.e. aluminum hydroxyl flocs) as a result of applied current to the cell. Equilibrium isotherm models under specified parameters will be studied and to conclude which type of isotherm is efficient. Moreover, thermodynamic parameters should be studied to investigate which the reaction is endothermic or exothermic and to know which the reaction is spontaneous or not.

Material and Methods

Apparatus

The schematics of electrocoagulation cell are shown in Fig.1 and Fig.2, which consist of three concentric aluminum tubes with different diameters and thicknesses as given in Table(1) with an active area of approximately 285 cm². Other tools as follow:

- 1- Digital DC- power supply (SYADGONG company-305D); 0-30 volt and 0-5 Ampere.
- 2- Digital balance (500g x 0.01g) (PROF company).
- 3- Magnetic Stirrer (ALFA company: HS-860) ; 0-1000 rpm.
- 4- pH meter (ATC company).
- 5- Digital timer (SEWAN company).
- 6- Aluminum tubes with different diameters and thicknesses.

Tables 1 and 2 explain the description and configuration of the concentric electrodes that made of aluminum tubes which consist of the height of electrodes, wet height, outer and inner diameters, distance in between, and electrodes thicknesses individually.





Fig. 1. Concentric electrodes

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Fig. 2. The schematic of electrocoagulation reactor

| Electrode Location | Height (cm) | Wet Height (cm) | Electrode thick (cm) | Outer diameter (cm) | Inner diameter (cm) | Distance in between (cm) |
|-----------------------|----------------|-----------------------|----------------------------|---------------------------|---------------------------|--------------------------------|
| Outer electrode | 9.70 | 4.00 | 0.20 | 7.50 | 7.30 | 1.60 |
| Mid. electrode | 8.50 | 4.00 | 0.15 | 5.70 | 5.55 | 1.55 |
| Inner electrode | 7.10 | 4.00 | 0.30 | 4.00 | 3.70 | |

Table 2. Electrodes configuration

| Configuration type | Electrodes | | | | |
|--------------------------|--------------------|----------------------|--|--|--|
| Electrode Location | Anode electrode(s) | Cathode electrode(s) | | | |
| one cathode – two anodes | Outer and inner | Mid only | | | |

The batch electrocoagulator is made of plexiglass with the volume of 1000 mL. The parameters selected in the present experiments were described as follows in (Table 3).

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| Parameters | Range or Constant value |
|---|--------------------------|
| Initial lead concentration (ppm) | 10-300 |
| рН | 7 |
| Current or current density (A or mA/cm ²) | 0.2-2.6 or (0.702-9.123) |
| Stirring speed (RPM) | 150 |
| Contact time (min) | 5 - 60 |

Table 3. Experimental parameters

Materials

Simulated wastewater samples with an initial concentration of lead were prepared by dissolving lead nitrate $Pb(NO_3)_2$ in distillate water. Where the required mass of this salt could be measured according to the following equation:

Weight of salt (grams) = Volume of solution (liter) \times Initial concentration of lead ions in solution (ppm) \times (M.wt of the lead nitrate / Atomic weight of lead) (1)

In order to prevent the formation of an oxide layer on the anode electrode and to increase the conductivity of the simulated solution, an amount of sodium chloride was added. Hydrochloric acid (0.1 N) and sodium hydroxide (0.1 N) was used to adjust the value of pH to be the solution neutral.

The simulated wastewaters of the experiments were prepared by dissolving $Pb(NO_3)_2$ having 99.99 of purity (*B.D.H-England*) in 500mL of distilled water. The value of pH was adjusted by using 0.1 N HCl and 0.1 N NaOH. Electrical conductivity and decreasing passivation enhance removal efficiency by using 0.5 g/L of NaCl.

When the electrodes of the concentric tubes immersed in the synthesis wastewater, DC- current switched on to supply current to the cell. Samples are collected from the treated simulated wastewater each 15 minutes and filtered by the cellulose Glass-Microfibre discs (Grade: MGC; pore diameter is 0.47 micrometer- MUNKTELL) before the analysis by the Atomic Absorption Spectroscopy (AAS- Type-SHIMADZUAA-7000*F*) for measuring quantities of lead ions present in the samples. At the end of each experiment, electrodes were washed one time with 0.1N HCl and more than one time with water to ensure it was cleaned well. The same procedure was repeated for the next experiment.

Results and discussion:

Adsorption mechanisms are complicated as no simple theory adequately explains the adsorption of metal ions on the adsorbent surface [12]. But the mechanism of adsorption via electrocoagulation process consists of the following stages [13]:

(i) Electrolytic oxidation of the electrode to form coagulants.

Oxidation and reduction operations occur on anode and cathode electrodes respectively as explained below:

• At the anode electrode with metal M:

 $M_{(S)} \rightarrow M^{+n}_{(aq)} + ne^-$ (2)

 $2H_2O \rightarrow O_2 + 4H^+ + 4e^- \qquad (3)$

• At the cathode electrode:

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$$2H_2O + 2e^- \rightarrow H_{2(g)} + 2OH^-_{(aq)} \qquad (4)$$

The formation of hydroxide ions at the cathode electrode will affect the pH value of the simulated wastewater to be increased.

- (ii) Destabilization of the pollutants, particulate suspension, and breaking of emulsions.
 - At the cathode surface:

$$\mathbf{M}^{+n}_{(aq)} + \mathbf{ne}^- \rightarrow \mathbf{M}_{(S)}$$
 (5)

(iii) Aggregation of the destabilized phases to form flocs which to be much larger and more stable than chemical flocs; that can be separated faster by filtration.

The Langmuir and Freundlich models are commonly used to describe the sorption isotherms of the adsorption processes [14-16]. Where the sorption isotherm is used to describe the mechanism of how adsorbate ions interact on the surface of adsorbent[12]. There are several isotherm equations available to analyze the experimental sorption equilibrium parameters, but the well-known adsorption isotherm models used for single solute systems are Langmuir and Freundlich isotherms[10]. Both adsorption isotherm models are found to be more suitable to describe the relationship between q_e (quantity adsorbed at equilibrium, mg/g) and C_e (concentration of adsorbate remained in the bulky solution at the equilibrium, mg/L).

$q_e = (C_i - C_e)m/V \tag{6}$

where C_i and C_e are the initial and equilibrium concentration of adsorbate respectively (mg/L), **m** is the mass of the adsorbent (g) and **V** is the volume of the solution (liter).

So, The Langmuir and Freundlich isotherms were tested for the results concerned with the adsorption of lead on aluminum hydroxides flocs at steady state condition.

Langmuir isotherm: It assumes monolayer adsorption onto a surface containing a finite number of adsorption sites of uniform strategies with no transmigration of adsorbate in the plane surface. Once a site is filled, no further sorption can take place at that site. This indicates that the surface reaches a saturation point where the maximum adsorption of the surface will be achieved. The isotherm is represented by:

$$C_e/q_e = (1/b q_{max}) + C_e/q_{max}$$
(7)

The constants $\mathbf{b}(L/mg)$ and $\mathbf{q}_{max}(mg/g)$ relate to the energy of adsorption and maximum adsorption capacity corresponding to complete monolayer coverage on the surface [16-19], and their values are obtained from the slope and interception of the plot and are presented in following tables.

Freundlich isotherm: It is introduced as an empirical model, where \mathbf{q}_e represents the amount adsorbed per amount of adsorbent at the equilibrium (mg/g), \mathbf{C}_e represents the equilibrium concentration (mg/L), and \mathbf{K}_f and \mathbf{n} parameters that depend on the adsorbate and adsorbent.

$$q_e = K_f C_e^{1/n}$$
 (8)

Where $\mathbf{K}_f [(\mathrm{mg/g})(\mathrm{l/mg})^{1/n}]$ and **n** are Freundlich constants which correspond to adsorption capacity of the adsorbent [16; 20] and adsorption intensity, respectively. Freundlich equilibrium constants were determined from the plot of ln \mathbf{q}_e versus ln \mathbf{C}_e on the basis of the linear form of Freundlich equation. Moreover, The slope of **l/n** ranging between **0** and **1** is a measure of adsorption intensity or surface heterogeneity, becoming more heterogeneous as its value gets closer to *zero*.

The **n** value indicates the degree of nonlinearity between solution concentration and adsorption as follows: if **n=1** then adsorption is *linear*, if **n<1** then adsorption is a *chemical process*; if **n>1**, then adsorption is a *physical process*. The **n** value in Freundlich equation within the range of **1–10** represent *good adsorption* [13]. Langmuir and Freundlich adsorption

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constants and correlation coefficients (\mathbf{R}^2) are presented in the following tables. To find the most appropriate model for the metal ions adsorption; data were fitted to Langmuir and Freundlich isotherm models.

The higher values of \mathbb{R}^2 indicate that Langmuir adsorption isotherm was the best model for the metal ions adsorption onto Aluminum hydroxide flocs for different applied currents under conditions of effective surface area of electrodes equals 283cm^2 . The effective weight of flocs (i.e. the weight of adsorbent) was varying along the period of runs with respect to the consumption of each of anode and cathode electrodes which estimated from the modeling of actual anode and cathode consumption responses. To predict the affinity between the adsorbate and adsorbent, Langmuir adsorption isotherm parameter can be used as a dimensionless constant [17] called *separation factor* or *equilibrium parameter* \mathbb{R}_L which presented as follows:

$R_L = 1/(1+b C_i)$ (9)

Where **b** is the Langmuir constant and C_i is the initial concentration. The value of R_L indicated the type of Langmuir isotherm to be irreversible ($R_L = 0$), linear ($R_L = 1$), unfavorable ($R_L > 1$), or favorable ($0 < R_L < 1$) [3,5,8].

Removal efficiency

High value of removal efficiency predicted under this technique of treatment as shown in (Table 4) and Fig. 3.



Table 4. Removal efficiency

Fig. 3. Removal efficiency of lead from simulated wastewater

The rising of removal efficiency value along the period of experiment are proportional with the increasing of the applied current because of the excess amount of aluminum and hydroxides ions release within the electocoagulation reactor where flocs are formed due to the polymerization of aluminum oxy-hydroxides.

$$Al^{3+} + 3OH^{-} \leftrightarrow Al(OH)_{3}$$

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Moreover, the highest removal efficiency values can be achieved in the medium and minimum solubility of the aluminum hydrolysis products in the specified pH range.

Equilibrium isotherm

In general, adsorption process is a phenomenon intrinsically very fast and essentially limited by the mass transfer of adsorbate towards adsorbent. As mentioned before that Langmuir and Freundlich models are commonly used to describe the sorption isotherms where Freundlich isotherm is used to describe the reversible adsorption and not restricted to monolayer formation as valid by using Langmuir isotherm which assumes uniform energies of sorption on the adsorbent surface and no transmigration of sorbate in the plane of the surface.

At mean values of parameters for different period of time, the isotherm models of Langmuir and Freundlich as follows:



Fig. 4. Langmuir and Freundlich models at mean values of parameters for different values of contact time

Table 5. Langmuir and Freundlich models and their constant at mean parameters values for different values of contact time

| Model | Correlation | n | q _{max} | Kf | b | R ² | RL | Case |
|------------|----------------------|-------|------------------|---------|-------|-----------------------|-------|---------------------|
| | | | | | | | | |
| Langmuir | y = 0.0063x - 0.0255 | | 158.73 | | 0.247 | 0.975 | 0.025 | favorable |
| | | | | | | | | |
| Freundlich | y = -0.1667x + 5.872 | 5.963 | | 354.816 | | 0.766 | | Physical adsorption |
| | 5 | | | | | | | |

As seen that Langmuir isotherm equation gives a better fit than the Freundlich isotherm model equation. The following equations represent the suggested Langmuir and Freundlich isotherm models for lead removal from simulated wastewater by electrocoagulation process.

Langmuir:
$$q_e = \frac{29.206 C_e}{1+0.247 C_e}$$
 (10)
Freundlich: $q_e = 354.82 C_e^{0.169}$ (11)

Figure 5 explains the concentration-time decay curve for Pb (II) adsorption onto flocs at mean other parameters.

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The following results explain the calculations and figures of adsorption isotherms for both Langmuir and Freundlich models in case of different values of lead concentrations and applied current for different contact time at mean values of pH and stirring speed.

| Table 6. Constants values and determination coefficients of Langmuir and Freundlich models at different values of applied | ed |
|---|----|
| current and contact time, 10 ppm initial metal concentration and mean values of pH and stirring speed | |

| Applied current | Langmuir model: Ce/qe=(1/b qmax)+(Ce/qmax) | | | | | | | |
|-----------------|--|------------------|-------|-----------------------|-------|-----------|--|--|
| (Amps) | correlation | q _{max} | b | R ² | RL | Case | | |
| 0.2 | y = 0.3720x + 0.9884 | 2.688 | 0.377 | 0.850 | 0.210 | favorable | | |
| 0.6 | y = 0.1544x + 0.2134 | 6.494 | 0.723 | 0.874 | 0.122 | favorable | | |
| 1 | y = 0.0550x + 0.0780 | 18.182 | 0.705 | 0.948 | 0.124 | favorable | | |
| 1.4 | y = 0.0189x + 0.1294 | 52.632 | 0.147 | 0.922 | 0.405 | favorable | | |
| 1.8 | y = 0.0144x + 0.0849 | 71.429 | 0.165 | 0.695 | 0.378 | favorable | | |
| 2.2 | y = 0.0315x + 0.0155 | 31.250 | 2.000 | 0.834 | 0.048 | favorable | | |
| 2.6 | y = 0.0383x + 0.0082 | 26.316 | 4.750 | 0.891 | 0.021 | favorable | | |

| Applied | Freundlich model: ln q _e =ln K _f +(1/n) ln C _e | | | | | | | |
|----------------|---|-------|----------------|----------------|---------------------|--|--|--|
| current (Amps) | correlation | n | K _f | R ² | Case | | | |
| 0.2 | y = -0.9294x + 3.4887 | 1.075 | 32.786 | 0.750 | Physical adsorption | | | |
| 0.6 | y = -0.2524x + 4.2437 | 3.968 | 69.686 | 0.285 | Physical adsorption | | | |
| 1 | y = -0.3444x + 4.7976 | 2.907 | 121.268 | 0.836 | Physical adsorption | | | |
| 1.4 | y = -0.6982x + 4.9149 | 1.433 | 136.319 | 0.996 | Physical adsorption | | | |
| 1.8 | y = -0.728x + 4.5718 | 1.374 | 96.737 | 0.977 | Physical adsorption | | | |

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Fig. 6. Langmuir and Freundlich models at different values of applied current and contact time, **10 ppm** initial metal concentration and mean values of pH and stirring speed

Table 7. Constants values and determination coefficients of Langmuir and Freundlich models at different values of applied current and contact time, **50 ppm** initial metal concentration and mean values of pH and stirring speed

| Applied current | Langmuir model: C _e /q _e =(1/b q _{max})+(C _e /q _{max}) | | | | | | | |
|-----------------|---|------------------|-------|-----------------------|----------------|-----------|--|--|
| (Amps) | correlation | q _{max} | b | R ² | R _L | Case | | |
| 0.2 | y = 0.043x + 0.3903 | 23.256 | 0.110 | 0.889 | 0.154 | favorable | | |
| 0.6 | y = 0.0194x + 0.0693 | 52.632 | 0.275 | 0.906 | 0.068 | favorable | | |
| 1 | y = 0.0075x + 0.0677 | 125.000 | 0.118 | 0.997 | 0.145 | favorable | | |
| 1.4 | y = 0.004x + 0.0804 | 250.000 | 0.050 | 0.908 | 0.286 | favorable | | |
| 1.8 | y = 0.004x + 0.0485 | 250.000 | 0.082 | 0.796 | 0.197 | favorable | | |
| 2.2 | y = 0.0062x + 0.0142 | 166.667 | 0.429 | 0.852 | 0.045 | favorable | | |
| 2.6 | y = 0.0078x + 0.0074 | 125.000 | 1.143 | 0.910 | 0.017 | favorable | | |

| Applied | Freundlich model: ln q _e =ln K _f +(1/n) ln C _e | | | | | | | |
|----------------|---|--------|----------------|----------------|---------------------|--|--|--|
| current (Amps) | correlation | n | K _f | \mathbf{R}^2 | Case | | | |
| 0.2 | y = -0.6014x + 5.6836 | 1.664 | 294.124 | 0.702 | Physical adsorption | | | |
| 0.6 | y = -0.0696x + 4.3874 | 14.286 | 80.399 | 0.056 | Physical adsorption | | | |
| 1 | y = -0.402x + 3.3049 | 2.488 | 27.249 | 0.988 | Physical adsorption | | | |
| 1.4 | y = -0.6142x + 2.9782 | 1.629 | 19.648 | 0.989 | Physical adsorption | | | |

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Fig. 7. Langmuir and Freundlich models at different values of applied current and contact time, **50 ppm** initial metal concentration and mean values of pH and stirring speed

Table 8. Constants values and determination coefficients for Langmuir and Freundlich models at different values of applied current and contact time, **100 ppm** initial metal concentration and mean values of pH and stirring speed

| | Langmuir model: $C_e/q_e = (1/b q_{max}) + (C_e/q_{max})$ | | | | | | | | |
|-----------------|---|------------------|-------|-----------------------|-------|-----------|--|--|--|
| Applied current | | | | | | | | | |
| (Amps) | correlation | q _{max} | b | R ² | RL | Case | | | |
| | | | | | | | | | |
| 0.2 | y = 0.0128x + 0.1333 | 76.923 | 0.098 | 0.925 | 0.093 | favorable | | | |
| | | | | | | | | | |
| 0.6 | y = 0.0060x + 0.0091 | 166.667 | 0.659 | 0.961 | 0.015 | favorable | | | |
| | | | | | | | | | |
| 1 | y = 0.0035x + 0.0340 | 285.714 | 0.103 | 0.996 | 0.089 | favorable | | | |
| | 2 | | | | | | | | |
| 1.4 | y = 0.0025x + 0.0410 | 400.000 | 0.061 | 0.939 | 0.141 | favorable | | | |
| | | | | | | | | | |
| 1.8 | y = 0.0028x + 0.0229 | 357.143 | 0.122 | 0.885 | 0.076 | favorable | | | |
| | | | | | | | | | |
| 2.2 | y = 0.0034x + 0.0122 | 294.118 | 0.279 | 0.899 | 0.035 | favorable | | | |
| | | | | | | | | | |
| 2.6 | v = 0.0044x + 0.0057 | 227.273 | 0.772 | 0.940 | 0.013 | favorable | | | |
| | , | | | | | | | | |

| Applied current | Freundlich model: ln q _e =ln K _f +(1/n) ln C _e | | | | | | | |
|--------------------|---|--------|---------------------------|----------------|---------------------|--|--|--|
| (Amps) | correlation | n | $\mathbf{K}_{\mathbf{f}}$ | \mathbf{R}^2 | Case | | | |
| 0.2 | y = -0.3363x + 6.0339 | 2.976 | 417.339 | 0.630 | Physical adsorption | | | |
| 0.6 | y = -0.0630x + 4.9607 | 15.873 | 142.694 | 0.162 | Physical adsorption | | | |
| 1 | y = -0.3212x + 4.2565 | 3.115 | 70.563 | 0.992 | Physical adsorption | | | |

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Table 9. Constants values and determination coefficients for Langmuir and Freundlich models at different values of applied current and contact time, **150 ppm** initial metal concentration and mean values of pH and stirring speed

| Applied current | Langmuir model: Ce/qe=(1/b qmax)+(Ce/qmax) | | | | | | | | | |
|-----------------|--|------------------|-------|----------------|----------------|-----------|--|--|--|--|
| (Amps) | correlation | q _{max} | b | R ² | R _L | Case | | | | |
| 0.2 | y = 0.0058x + 0.0453 | 172.414 | 0.128 | 0.950 | 0.049 | favorable | | | | |
| 0.6 | y = 0.0034x + 0.0065 | 294.118 | 0.523 | 0.983 | 0.013 | favorable | | | | |
| 1 | y = 0.0026x + 0.0127 | 384.615 | 0.205 | 0.996 | 0.032 | favorable | | | | |
| 1.4 | y = 0.0022x + 0.0192 | 454.545 | 0.115 | 0.972 | 0.055 | favorable | | | | |
| 1.8 | y = 0.0024x + 0.0129 | 416.667 | 0.186 | 0.943 | 0.035 | favorable | | | | |
| 2.2 | y = 0.0027x + 0.0101 | 370.370 | 0.267 | 0.946 | 0.024 | favorable | | | | |
| 2.6 | y = 0.0034x + 0.0051 | 294.118 | 0.667 | 0.966 | 0.010 | favorable | | | | |

| Applied current | Applied Freundlich model: ln qe=ln Kf+(1/n) ln Ce current | | | | | | | |
|--------------------|---|--------|----------------|-----------------------|---------------------|--|--|--|
| (Amps) | correlation | n | K _f | R ² | Case | | | |
| 0.2 | y = -0.115x + 5.9188 | 8.696 | 371.965 | 0.411 | Physical adsorption | | | |
| 0.6 | y = -0.0465x + 5.5683 | 21.505 | 261.988 | 0.262 | Physical adsorption | | | |

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Fig. 9. Langmuir and Freundlich models at different values of applied current and contact time, **150 ppm** initial metal concentration and mean values of pH and stirring speed

Table 10. Constants values and determination coefficients for Langmuir and Freundlich models at different values of applied current and contact time, **200 ppm** initial metal concentration and mean values of pH and stirring speed

| Applied current | Langmuir model: Ce/qe=(1/b qmax)+(Ce/qmax) | | | | | | | | |
|-----------------|--|------------------|-------|-----------------------|----------------|-----------|--|--|--|
| (Amps) | correlation | q _{max} | b | R ² | R _L | Case | | | |
| 0.2 | y = 0.0038x + 0.0326 | 263.158 | 0.117 | 0.958 | 0.041 | favorable | | | |
| 0.6 | y = 0.0028x + 0.0106 | 357.143 | 0.264 | 0.979 | 0.019 | favorable | | | |
| 1 | y = 0.0023x + 0.0023 | 434.783 | 1.000 | 0.997 | 0.005 | favorable | | | |
| 1.4 | y = 0.0021x + 0.0085 | 476.190 | 0.247 | 0.991 | 0.020 | favorable | | | |
| 1.8 | y = 0.0022x + 0.0100 | 454.545 | 0.220 | 0.979 | 0.022 | favorable | | | |
| 2.2 | y = 0.0026x + 0.0082 | 384.615 | 0.317 | 0.976 | 0.016 | favorable | | | |
| 2.6 | y = 0.0031x + 0.0044 | 322.581 | 0.705 | 0.984 | 0.007 | favorable | | | |

| Applied current | | | | | |
|--------------------|-----------------------|--------|----------------|-----------------------|---------------------|
| (Amps) | correlation | n | K _f | R ² | Case |
| 0.2 | y = -0.0372x + 6.0368 | 26.882 | 418.552 | 0.234 | Physical adsorption |

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0.6 y = -0.0081x + 5.9904123.457 399.574 0.075 Physical adsorption 1 y = -0.0425x + 5.875123.529 356.060 0.820 Physical adsorption y = -0.0692x + 5.721914.451 305.515 0.755 1.4 Physical adsorption 0.718 1.8 y = -0.0829x + 5.569612.063 262.329 Physical adsorption 2.2 y = -0.1009x + 5.3999.911 221.185 0.769 Physical adsorption 2.6 y = -0.0938x + 5.303510.661 0.680 201.039 Physical adsorption Langmuir isotherm Freundlish isotherm current= 0.6 Amp. current= 1.0 Amp. 0.5 7 current= 0.2 Amp. current= 0.6 Amp. current= 1.4 Amp. current= 1.8 Amp. current= 1.0 Amp. urrent= 1.4 Amp. current= 2.2 Amp. 0.4 current= 2.6 Amp. current= 1.8 Amp. current= 2.2 Amp. 6 Ceide (g/l) 0.2 nt= 2.6 Amp. e 2 +5 0.1 0 50 75 Ce (mg/l) 25 100 125 -5 5 0 ľn Ce

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Fig. 10. Langmuir and Freundlich models at different values of applied current and contact time, **200 ppm** initial metal concentration and mean values of pH and stirring speed

Table 11. Constants values and determination coefficients for Langmuir and Freundlich models at different values of applied current and contact time, **250 ppm** initial metal concentration and mean values of pH and stirring speed

| Applied current | Langmuir model: C _e /q _e =(1/b q _{max})+(C _e /q _{max}) | | | | | | | | | |
|-----------------|---|------------------|-------|-----------------------|-------|-----------|--|--|--|--|
| (Amps) | correlation | q _{max} | b | R ² | RL | Case | | | | |
| 0.2 | y = 0.0034x + 0.042 | 294.118 | 0.081 | 0.937 | 0.047 | favorable | | | | |
| 0.6 | y = 0.0027x + 0.0173 | 370.370 | 0.156 | 0.971 | 0.025 | favorable | | | | |
| 1 | y = 0.0023x + 0.0032 | 434.783 | 0.719 | 0.993 | 0.006 | favorable | | | | |
| 1.4 | y = 0.0022x + 0.0043 | 454.545 | 0.512 | 0.998 | 0.008 | favorable | | | | |
| 1.8 | y = 0.0023x + 0.008 | 434.783 | 0.288 | 0.995 | 0.014 | favorable | | | | |
| 2.2 | y = 0.0026x + 0.0062 | 384.615 | 0.419 | 0.991 | 0.009 | favorable | | | | |
| 2.6 | y = 0.003x + 0.0038 | 333.333 | 0.789 | 0.993 | 0.005 | favorable | | | | |

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| Applied current | Freundlich model: ln q _e =ln K _f +(1/n) ln C _e | | | | | | |
|--------------------|---|---------|---|----------------------------|---------------------|--|--|
| (Amps) | correlation | n | K _f | \mathbb{R}^2 | Case | | |
| 0.2 | y = -0.0429x + 6.2441 | 23.310 | 514.966 | 0.243 | Physical adsorption | | |
| 0.6 | y = -0.0074x + 6.1535 | 135.135 | 470.361 | 0.029 | Physical adsorption | | |
| 1 | y = -0.0246x + 6.009 | 40.650 | 407.076 | 0.625 | Physical adsorption | | |
| 1.4 | y = -0.0439x + 5.8601 | 22.779 | 350.759 | 0.812 | Physical adsorption | | |
| 1.8 | y = -0.1225x + 5.4837 | 8.163 | 240.736 | 0.937 | Physical adsorption | | |
| 2.2 | y = -0.0866x + 5.4966 | 11.547 | 243.861 | 0.837 | Physical adsorption | | |
| 2.6 | y = -0.0809x + 5.3953 | 12.361 | 220.368 | 0.666 | Physical adsorption | | |
| 0.5 | Langmuir is current= 0.2 Amp. current= 0.6 Amp. | sotherm | current= 0.2 Ar current= 0.6 Ar current= 1.0 Ar current= 1.4 Ar | np. np. np. 7 np. | Freundlish isotherm | | |
| 0.4 - * | current= 1.0 Amp. current= 1.4 Amp. current= 1.8 Amp. current= 2.2 Amp. current= 2.6 Amp. | | current= 1.8 Ar current= 2.2 Ar current= 2.6 Ar | np. np. np. 6.5 - | | | |
| 6) -0.2 O -0.2 | | | n qe | 6 | | | |
| 0.1 - | | | + | 5:5 ² - • | • | | |
| 0 2 | 0 40 60 80 100 120 1 Ce (mg/l) | 40 160 | -5 | 0 In Ce | 5 | | |

Fig. 11. Langmuir and Freundlich models at different values of applied current and contact time, **250 ppm** initial metal concentration and mean values of pH and stirring speed

| Table 12. Constants values and determination coefficients for Langmuir and Freundlich models at different values of | of |
|---|----|
| applied current and contact time, 300 ppm initial metal concentration and mean values of pH and stirring speed | |

| Applied current | Langmuir model: C _e /q _e =(1/b q _{max})+(C _e /q _{max}) | | | | | | | |
|-----------------|---|------------------|--------|-----------------------|--------|-----------|--|--|
| (Amps) | correlation | q _{max} | b | R ² | RL | Case | | |
| 0.2 | y = 0.0033x + 0.0541 | 303.030 | 0.061 | 0.929 | 0.052 | favorable | | |
| 0.6 | y = 0.0028x + 0.0252 | 357.143 | 0.111 | 0.966 | 0.029 | favorable | | |
| 1 | y = 0.0025x + 0.0093 | 400.000 | 0.269 | 0.988 | 0.012 | favorable | | |
| 1.4 | y = 0.0024x + 0.0001 | 416.667 | 24.000 | 0.998 | 0.0001 | favorable | | |
| 1.8 | y = 0.0025x + 0.0105 | 400.000 | 0.238 | 1.000 | 0.014 | favorable | | |
| 2.2 | y = 0.0026x + 0.0211 | 384.615 | 0.123 | 1.000 | 0.026 | favorable | | |

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| 2.6 | y = 0.0027x + 0.0234 | 370.370 | 0.115 | 0.991 | 0.028 | favorable |
|-----|----------------------|---------|-------|-------|-------|-----------|
| | | | | | | |

| Applied | Freundlich model: ln q _e =ln K _f +(1/n) ln C _e | | | | | | | |
|--|--|---------|---|---|---------------------|--|--|--|
| (Amps) | correlation | n | K _f | R ² | Case | | | |
| 0.2 | y = -0.0607x + 6.3875 | 16.474 | 594.369 | 0.284 | Physical adsorption | | | |
| 0.6 | y = -0.0227x + 6.2311 | 44.053 | 508.314 | 0.161 | Physical adsorption | | | |
| 1 | y = -0.0052x + 6.0787 | 192.308 | 436.461 | 0.035 | Physical adsorption | | | |
| 1.4 | y = -0.0398x + 5.8634 | 25.126 | 351.919 | 0.849 | Physical adsorption | | | |
| 1.8 | y = -0.1481x + 5.3134 | 6.752 | 203.039 | 0.968 | Physical adsorption | | | |
| 2.2 | y = -0.2422x + 4.8548 | 4.129 | 128.355 | 0.960 | Physical adsorption | | | |
| 2.6 | y = -0.2992x + 4.6176 | 3.342 | 101.251 | 0.870 | Physical adsorption | | | |
| 0.5 0.4 ()() 0.3 - - - - - - - - - - - - - - - - - - - | Langmuir is current= 0.2 Amp. current= 0.6 Amp. current= 1.0 Amp. current= 1.4 Amp. current= 1.8 Amp. current= 2.2 Amp. current= 2.6 Amp. | sotherm | current= 0.2 Ar current= 0.6 Ar current= 1.0 Ar current= 1.4 Ar current= 1.4 Ar current= 2.2 Ar current= 2.6 Ar | np. np. 8 np. 8 np. np. np. 7 - 6.5 - 5.5 - | Freundlish isotherm | | | |
| 0 20 | 0 40 60 80 1001201401 Ce (mg/l) | 60180 | -4 | 5 1 In Ce | 6 | | | |

Fig. 12. Langmuir and Freundlich models at different values of applied current and contact time, **300 ppm** initial metal concentration and mean values of pH and stirring speed

Adsorption kinetics modeling

Numerous kinetic models were suggested to describe the reaction order of any adsorption systems based on solution concentration. Kinetic models based on the capacity of the adsorbent have also been presented, such as the *Lagergren's* first-order equation and *Ho's* second–order expression[21].

In the present batch design, the adsorption kinetic models are required to predict in the process of heavy metals removal from the simulated wastewater electrocoagulation.

1. Pseudo-first order model:

The pseudo-first order model is widely used for the adsorption of a solute from an aqueous solution [22]. The pseudo-first-order equation is expressed as follows:

$$Log(q_e-q_t) = log q_e- (k_1'/2.303) t$$
 (12)

where the rate constant (\mathbf{k}_1) is calculated from the slope of the straight line in the following result figure.

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Fig. 13.: Pseudo-first order model plot of adsorption of lead on flocs by electrocoagulation

2. Pseudo-second order model:

The pseudo-second-order equation predicts the behavior over the whole range of adsorption which based on the equilibrium adsorption capacity on the adsorption capacity of the adsorbent. The following equation is the form of that model.

$$(t/q_t) = (1/k_2'q_e^2) + (1/q_e) t$$
(13)

where k_2' (g mg⁻¹ min⁻¹) is the rate constant of pseudo-second order adsorption. The following plot shows the result of that model.





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Intra-particle diffusion

The intra-particle diffusion model is used to explore the intra-particle diffusion as follows:

 $q_t = K_{dif} t^{1/2}$ (14)

where \mathbf{K}_{dif} is the intra-particle diffusion rate constant which is estimated from the slope of the following figure. Moreover, intra-particle diffusion is the rate-controlling step if the line passes through the origin [22].



Fig. 15.: The intra-particle diffusion model plot for the adsorption of lead on flocs by electrocoagulation

The following table explains the summary of adsorption kinetics models and the intra-particle diffusion equation.

| Kinetics type | Model | constants | R ² |
|--------------------------|-----------------------|------------------------------------|----------------|
| Pseudo-first order | Y= -0.1598 x + 5.6886 | k ₁ ' = 0.368(1/min) | 0.9146 |
| Pseudo-second order | Y= 0.0059 x + 0.0037 | k ₂ ' = 0.797(g/mg.min) | 0.8201 |
| Intra-particle diffusion | Y= 33.908 x +104.74 | | 0.9943 |

Table 13. Summary of adsorption kinetics modeling

Thermodynamics study:

To estimate the values of the basic heat adsorption (Δ H), thermodynamic functions Gibbs energy (Δ G), and the change in entropy (Δ S) of the adsorption process. At mean values of other parameters, temperature variation with time had been studied as shown its behavior and correlation in Fig. 1.

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Fig. 16.: Temperature variation vs. time at mean other parameters in the electrocoagulation cell

The correlation that relates the temperature with time is shown in equation (1) as follows:

Temp.(°C) =
$$-0.0022(time)^2 + 0.393(time) + 27.419$$
 (15)

The equilibrium constant (\mathbf{K}_d) at each temperature is [17]:

$$K_d = \frac{q_e}{c_e} \frac{v}{m} \tag{16}$$

Where

qe : the magnitude adsorbate in (mg/g),
Ce: the concentration of the adsorbate at the equilibrium (mg/L).
V:volume of liquid phase (0.5 liter)
W: weight of adsorbent (i.e. flocs) (g)

The heat of adsorption (Δ **H**) estimated by using the *Van't Hoff* equation:

```
Log K<sub>d</sub>= -(\DeltaH/2.303 RT) +constant (17)
```

The values of $(\log K_d)$ are plotted versus (1/T) as listed their values in (Table 14) to produce a straight line with slop (- $\Delta H/ 2.303R$) as shown in Fig. 17.

| Time (min.) | Temp. °C | Temp. K | qe/Ce | m(g) | Kd | 1/T | Log K _d |
|-------------|----------|---------|---------|-------|---------|--------|--------------------|
| 2 | 28.196 | 301.196 | 3.257 | 0.310 | 5.262 | 0.0033 | 0.721 |
| 5 | 29.329 | 302.329 | 4.285 | 0.300 | 7.149 | 0.0033 | 0.854 |
| 10 | 31.129 | 304.129 | 6.821 | 0.286 | 11.915 | 0.0033 | 1.076 |
| 15 | 32.819 | 305.819 | 11.222 | 0.277 | 20.290 | 0.0033 | 1.307 |
| 20 | 34.399 | 307.399 | 19.912 | 0.271 | 36.795 | 0.0033 | 1.566 |
| 25 | 35.869 | 308.869 | 42.158 | 0.268 | 78.540 | 0.0032 | 1.895 |
| 30 | 37.229 | 310.229 | 166.841 | 0.270 | 309.031 | 0.0032 | 2.490 |

Table 14. Calculations of Van't Hoff equation to estimate the value of ΔH at mean other parameters

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Fig. 17. Estimation of ΔH at mean other parameters

The value of ΔH could be calculated from the slope of Fig. 17, where the value of gas constant **R** is 8.314 J/K.mol. Other values of Gibbs energy ΔG and the change in entropy ΔS could be estimated according to the following equations [21]:

| ΔG= | = -RT | (18) | |
|-----|-------|------|------|
| | | TAG | (10) |

| $\Delta G = \Delta H - T \Delta S$ | (19) |
|------------------------------------|------|
| | |

Table explain the estimated values of ΔG and ΔS for different values of temperature.

| Temp. °C | Temp. K | ΔH (J/mol) | ΔG (J/mol) | ΔS (J/mol) |
|----------|---------|------------|------------|------------|
| 28.196 | 301.196 | | -4158.105 | 1125.310 |
| 29.329 | 302.329 | | -4944.167 | 1123.843 |
| 31.129 | 304.129 | | -6265.283 | 1121.789 |
| 32.819 | 305.819 | 335094.1 | -7653.527 | 1120.377 |
| 34.399 | 307.399 | | -9214.293 | 1119.927 |
| 35.869 | 308.869 | | -11205.475 | 1121.246 |
| 37.229 | 310.229 | | -14787.943 | 1128.039 |

Table 15. Values of thermodynamics parameters

The positive sign of ΔH refers that operation is endothermic which requires a perceivable energy that can be added by the electricity as in the electrocoagulation process. While the negative sign of ΔG refers to the process to be considered as spontaneous nature, where more negative values reflect a more energetically favorable adsorption process. Moreover, the positive value of ΔS is attributed to random of irregularity at the liquid- solid interaction [17; 24; 25].

Conclusions

The results showed that adsorption phenomenon via electrocoagulation technique is more effective and give high removal efficiency for several values of applied current along periods of experiments. At mean values of parameters for different period of time, the isotherm models of Langmuir and Freundlich are:

Langmuir:
$$q_{\varphi} = \frac{39.206 C_{\varphi}}{1+0.247 C_{\varphi}}$$

Freundlich: $q_{\varphi} = 354.82 C_{\varphi}^{0.168}$

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Moreover, for other conditions, both isotherm models can be applied according to the specified conditions. The adsorption process follows pseudo-first order kinetics and the intra-particle diffusion studied graphically. The result shows that the adsorption process of lead was spontaneous and endothermic in nature.

It is confirmed that electrocoagulation cell is more efficient to generate aluminum hydroxide which adsorbed lead presented in the simulated wastewater.

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