

Effect of Addition of (Cement- Silica Dust) Mixture on Compaction and Unconfined Compressive Strength of Soil

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Abstract

That to deal with soils that have problems such as (swelling, sponge behavior (Fatigue), hydraulic consolidation and cracks) in a way reinforced concrete is very expensive, but the treatment of these soils in a way added stabilizers local is acceptable, available, inexpensive, give acceptable strength, improve soil properties such as durability and exposure to environmental conditions and used in most countries of the world. This investigation is conducted to study the effects of the mixture (cement- silica dust) on the bearing and stabilizing soils, study the effect of different times of maturation of the specimens (7, 14, 28) days at constant temperature (26 - 30) °C and study the effect of the conditions of inundation specimens with water on Unconfined compressive strength. (cement-silica dust) Were used by a mixture of them (1:1), Four levels of addition were used (4%, 8%, 12%, 16%) of the weight of dry soil. All specimens were exposed to same curing condition (curing temperature 26- 30 °C). Different curing times were (7, 14, 28) days and some of specimens were exposed to inundation conditions. The experimental results illustrate that the maximum dry density (M.D.D) and plastic index (P.I) decrease with the addition of mixture, but the optimum moisture content (O.M.C) is increases with increasing of the mixture content. Unconfined compressive strength increases with increase of curing time but it decreased with and without of the mixture (C-SL) when the specimens exposed to inundation condition for all curing time.

Keyword: ceramic powder; compressive strength; cement mortar; Drying Shrinkage Cracks; density

الخلاصة

إن معالجة التربة التي تحتوي على مشاكل مثل (الترخسفات، الروطان، (التصرف الاسفنجي) (Fatigue)، الانتفاخ (Swelling) والانضمام المائي (Hydraulic consolidation)) بطريقة الكونكريت المسلح (reinforcement concrete) مكلفة جداً، لكن معالجة هذه التربة بطريقة إضافة المثبتات المحلية والمتوفرة مقبولة وغير مكلفة وتعطي مقاومة مقبولة وتحسن من خواص التربة مثل الديمومة والتعرض للظروف البيئية وهي مستعملة في أغلب دول العالم. هذا البحث يهدف إلى دراسة تأثير الخليط ((الاسمنت - غبار السليكا) على تحمل واستقرارية التربة. حيث تم استخدام خليط منهم بنسبة (1:1) ، أما نسب الإضافة لهذا الخليط (4% , 8% , 12% , 16%) من وزن التربة الجافة، و تأثير اختلاف زمن الإنضاج للنماذج (7, 14, 28) يوم عند درجة حرارة ثابتة (26 - 30) °C وأيضاً دراسة تأثير ظروف غمر النماذج بالماء على مقاومة الانضغاط اللامحصور. أظهرت النتائج إن الكثافة الجافة العظمى (M.D.D) ومؤشر اللدونة (P.I) يقل تقل عند إضافة المادة الخليط (الاسمنت و غبار السليكا) (cement- silica dust) . محتوى الرطوبة الأمثل (O.M.C) يزداد بزيادة محتوى الخليط (الاسمنت مع غبار السليكا). بينما زيادة فترة الإنضاج (curing time) تزيد من مقاومة الانضغاط اللامحصور للنماذج مع أو بدون إضافة الخليط لكنها تقل عند تعرض النماذج لظروف الغمر بالماء ولكل فترات الإنضاج المختلفة.

كلمات المفتاحية: مسحوق السيراميك؛ مقاومة الانضغاط؛ ملاط الاسمنت؛ تشققات انكماش الجفاف؛ الكثافة.

Introduction

Many of the problems of soil and their effects are the main factor in the concern for scientists and researchers for the deposit of successful solutions to these problems as (Cracks, swelling, and the soil is stable), for treatment through technical means and simple, and does not have a high cost and impact is very clear and to improve the impact of satiability from the soil.

Was the first use of this stability in the state of California, 1935, wherever it is used in the cement industry as the active substance and stability where its main impact of low permeability, swelling and shrinkage and increase the strength and durability of the shear of the soil, so there was the use of chemical methods and physical, to the

stability of the soil such as polymers used, lime and bitumen in achieving stability, such as other methods to achieve mechanical stability, and fillers, soil reinforcement.

(Eskioglu and Eftimions, 2000) state that the adding of composite materials (NaCl – lime– soil), (cement –lime) and (fly ash, lime, soil) to different Soil in North of Japan gives good stabilization up to (% 6- % 8) by weight of dry soil, improve plastic density, strength, moisture content, and results state the adding (cement – lime) for plastic soil increase the strength up to (17 kg/cm²) but not improve the another properties. (Andromalose *et al.*, 2002) study of the stability of the soil is weak as well (cement - soil columns) state that it gives results up to a successful outcome (23%) in the state of Florida, where the mixture is used (cement-soil). Improve worker safety and strengthen the basis static load.

(Wang *et al.*, 2003) study of the effect of the adding the mixture (cement-lime), (Granulated Blast furnace slay) and (Class C Fly ash) for sulphat soil in north Arizona in (USA).

(Al-Tai, 2005) study the effect of adding of ratengic material (Resorcinol Network, resol, Resol resins). The results state that it caused increasing in unconfined compressing strength, density, plastic and shear strength and its cost was lower than the another additives.

Experimental Work

Soil:

Siltyclay Soil class (CL) according to unified soil classification system and (AASHTO) (A-6) was used in this study. It brought from a site in Hilla west south. The physical and chemical properties are listed in table (1).

Table (1) Chemical And Physical Properties Of Soil Used.

No.	Soil Properties %		Value
1.	Moisture content %		33
2.	Specific Gravity		2.70
3.	Atterberg Limits	L.L %	38
4.		P.L %	23
5.		P.I %	15
6.	Gran size of Soils	Sand %	11
7.		Silt %	38
8.		Clay %	51
9.	AASHTO		A-6
10.	Sulphate %		0.153
11.	Carbonate %		36
12.	Gypsum %		0.31
13.	Chloride %		0.017
14.	PH		7.6
15.	Organic Matter %		1.16

Silica:

The silica dust used throughout the research brought from general company of Geological Mining and survey in Baghdad. Which is delivered the local material form Al-sufra in western desert. It added to the soil as a dry powder. The physical and chemical analysis for it are given in Tables (2) and (3).

Table (2) Chemical Properties Of Silica Dust Used

Chemical ompound	Percent of total weight
SiO ₂	98.5
Al ₂ O ₃	0.67
Fe ₂ O ₃	0.093
CaO	0.54
MgO	0.04
SO ₃	-
Ma ₂ O	0.039
K ₂ O	0.028

Table (3) Hydrometer Analysis of silica dust used

Diameter of articles (μ)	Percent of finer particles
68	100
48	98.17
35	97.74
24	97.73
15	97.73
9.0	95.93
6.5	90.5
5.0	77.83
3.0	41.63
1.0	21.73

Cement:

Ordinary Portland cement from AL–Kuffa cement factory used. Its physical and chemical properties are give in Tables (4) and (5).

Table (4) Physical Properties Of OPC Used

Physical properties	Test Result	I.O.S.5: 1984 limits ASTM e143-89
Fineress, blain m2 /kg	332.81	> 230
Sitting time		
Initial hrs:min	1: 30	$\geq$ 00:45
Final hrs: min	2: 45	$\leq$ 10: 00
Compression strength of 700 mm Cube MPa		
3day	16.8	$\geq$ 15
7day	27	$\geq$ 23
Soundness % (Auto clave) method	0.5	$\leq$ 0.8

Table (5) Chemical Properties Of OPC Used

Oxide	(%)	I.O.S.5: 1984 limits ASTM e143-89
CaO	60.9	–
SiO ₂	20.88	–
Al ₂ O ₃	5.56	–
Fe ₂ O ₃	3.36	–
MgO	3.75	$\leq$ 5%
SO ₃	2.63	$\leq$ 2.8%
Free lime	0.65	$\leq$ 4.0%
L.O.I	1.86	$\leq$ 4%
Compound Composition	(%)	I.O.S.5: 1984 limits ASTM e143-89
C ₃ S	37.72	–
C ₂ S	31.7	–
C ₃ A	9.04	–
C ₄ AF	10.22	–
L.S.F	0.07	0.66 – 1.02

Preparing Sample :

The soil mixed with limited levels for mixture (silica dust–cement) with homogeneity method after dried and crushed, Then the water added which was limited from known optimum moisture content (O.M.C) for standard Proctor tests the specimens prepared to test unconfined compressive strength by special mold, then were put in water box with constant temperature for purpose to curing (7, 14,28) days. The submerge specimens were put in water for (24 hours) after finishing the curing time, then all specimens were tested for unconfined compressive strength Atterberg limits, compaction and classification according to (ASTMD 2487-85), three results average were taken for all tests.

Results and Discussion

Soil Description:

The soil was (Silty clay Soil), low plasticity having impurities materials, colour (bright brown), class (CL), density (1.68 gm/cm^3) and (O.M.C) (19.7 %).

Atterberg Limits Tests:

The Atterberg limits test results of Soil specimens made with and without admixture are given in table (6) and Fig.(1)

Table (6) Atterberg Limits Test Results For Soil Specimens Made With And Without Admixture .

Admixture content %	L.L %	P.L %	P.I
0	38	23	15
4	37	24	13
8	37	26	11
12	36	27	9
16	35	28	7

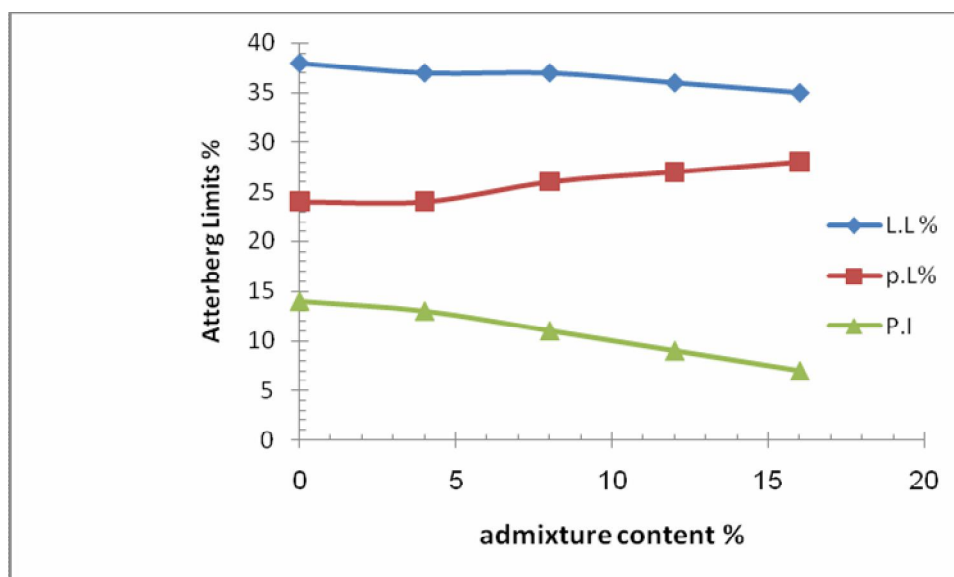


Fig. (1): Atterberg Limits Test Results For Soil Specimens Made With And Without Admixture .

The results showed that plasticity index is decreasing with adding the admixture. All happened changes in (P.I) were due to minerals soil containing which has a property for high plasticity .

Compaction Tests:

The compaction tests results for all specimens are given in table (7) and figures (2,3) The results were showed decreasing in (maximum dry density) for soil with the addition of the mixture.at (16%) the optimum moisture content(O.M.C)

increases clearly for the with increasing the admixture contents, This behavior is due to the strong connection between the molecules of cement, clay, water by chemical action.

Table (7) Moisture content and Maximum Dry density Results Test For Soil Specimens Made With And Without of Admixture .

Admixture content %	Maximum Dry density(M.D.D) kg /cm ²	Moisture content %
0	1.602	17.82
4	1.580	17.99
8	1.565	18.11
12	1.570	19.23
16	1.577	19.17

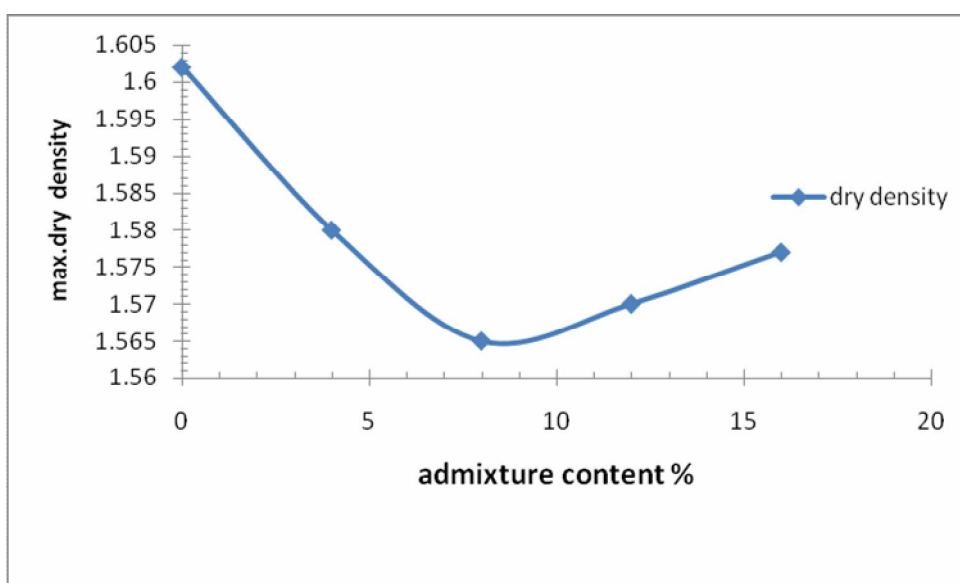


Fig. (2) :Effect of the admixture on maximum dry density (M.D.D) for soil specimens .

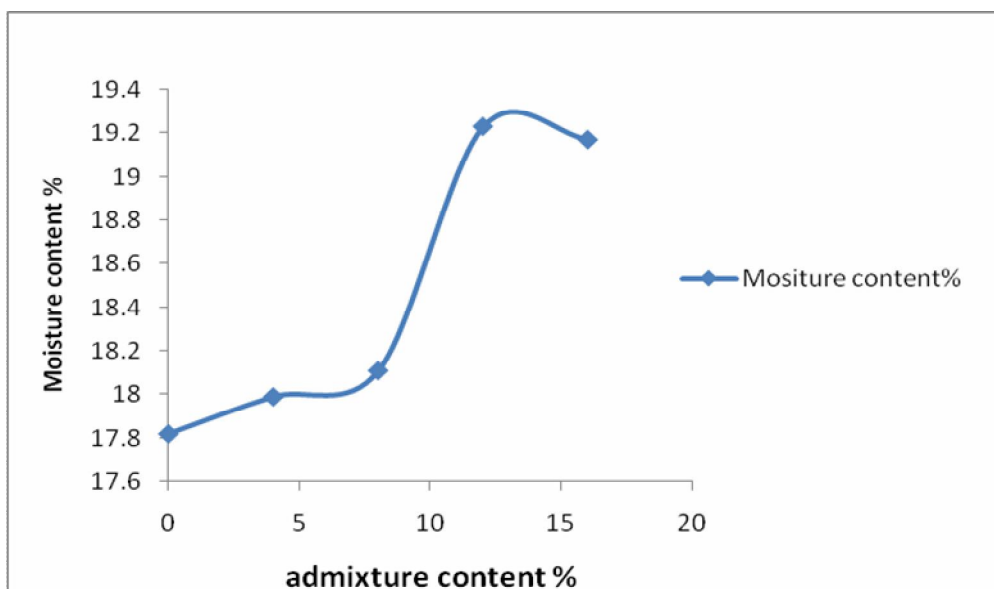


Fig. (3) :Effect of the admixture on optimum moisture contents (O.M.C) for soil specimens .

And there was a difficult sliding for the molecules during a compaction but the physics action more active where cement content increases.

The increasing of optimum Moisture content (O.M.C) is due to for cement demand to connection with mix water.

(AL-Qaisee, 2004 , Saca and *et al*, 2004) reached to these results.

Unconfined Compressive Strength With Different Curing Time (7, 14, 28) Day:

The specimens preparing at maximum dry density and (O.M.C) by standard compaction test.

The test results for unconfined compressive strength are given in Table(.8) and Fig.(4).

Table (8) Unconfined Compressive Strength Test Result With Different Curing Time For Soil Specimens Made With And Without of Admixture .

Admixture content %	Unconfined compressive strength Kg/ cm ²		
	Curing time (days)		
	7	14	28
0	1.25	1.49	1.52
4	7.3	10	17
8	13	24	29
12	18	31	38
16	21.5	35	47

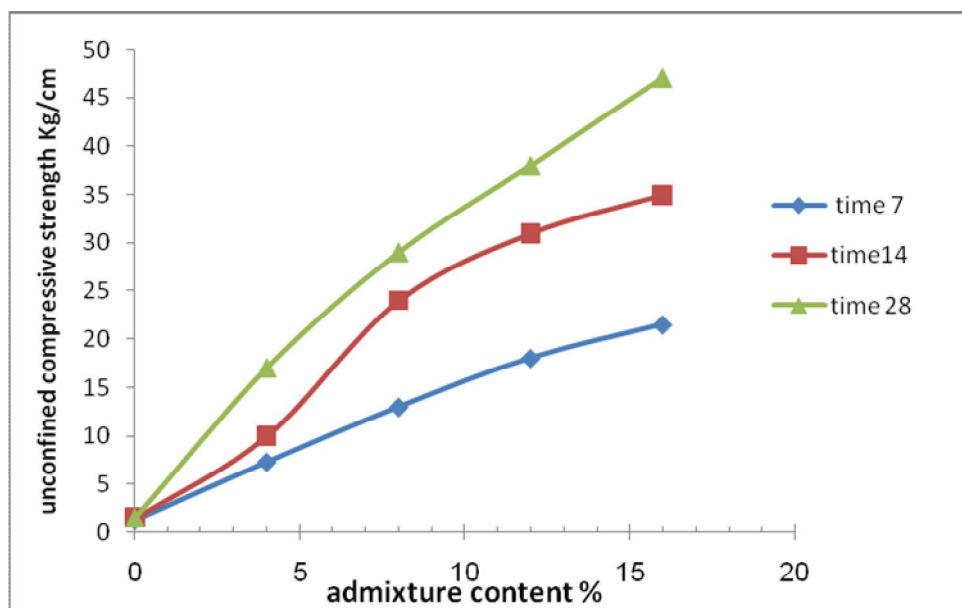


Fig. (4): Effect Of The Curing Time On Unconfined Compressive Strength For Soil Specimens Made With And Without Of The admixture

From these results it can be noticed that the unconfined compressive strength increasing with increased the admixture content and curing time, this increasing ratio is listed in Table (9).

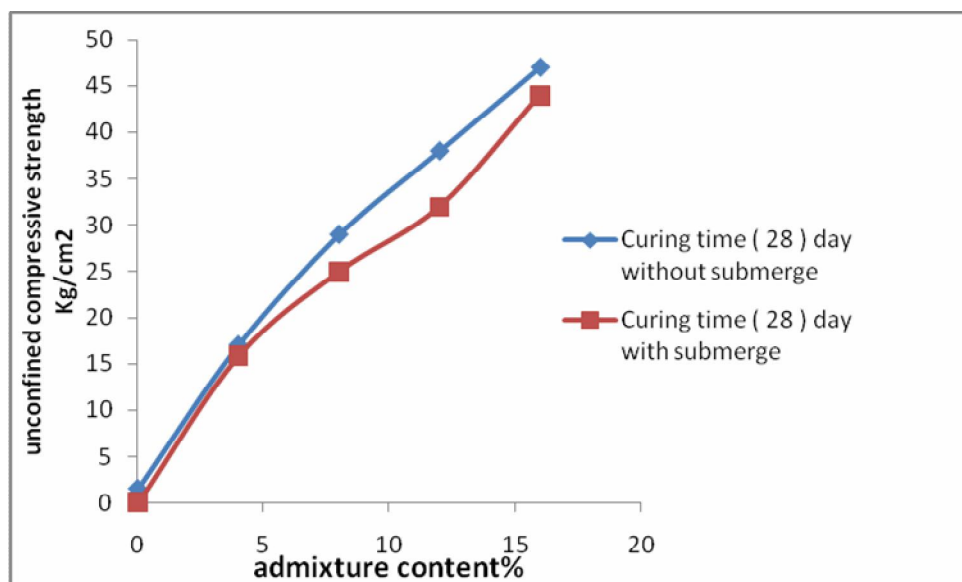
Table (9) : Percentage Change In The Unconfined Compressive Strength Tests Results Due to The Adding of Admixture And Increasing of Curing Time.

Admixture content %	Change in unconfined compressive strength for all specimens with admixture compared with control specimens %	Change in unconfined com. St. for specimens with curing time (28) with compared with specimens at curing time (7) days %
0	0	21.6
4	484	132.8
8	940	123
12	1340	111
16	1620	118.6

Unconfined compressive strength test results for submerged specimens with curing time (28) days From table (10) and Figure (5) It can be seen that the influence of the submerge decreases the unconfined compressive strength for all ratio admixture with curing time (28) days.

Table (10): Effect Of The Submerge On Test Results Of Unconfined Compressive Strength For Specimens Made With And Without Of Admixtures

Admixture content %	Unconfined compressive strength kg/cm ²	
	Curing time (28) day	
	Without submerge	Submerge
0	1.52	0
4	17	15.8
8	29	25
12	38	32
16	47	44

**Fig. (5): Effect of the submerge on unconfined compressive strength for soil specimens made with and without of the mixture**

Conclusion

1. Maximum dry density (M.D.D) decreases with increasing of the content of admixture while the Optimum Moisture content (O.M.C) increases.
2. Plasticity index for soil specimens decreases with increasing of the content for the admixture.
3. Unconfined compressive strength increases with increasing of the curing time and the admixture content.
4. Unconfined compressive strength decreases when the specimens with and without of admixture submerges in water with curing time (28) days.

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