

## Dopping Effect On Optical Constants of Polymethylmethacrylate (PMMA)

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### Abstract

The optical constants (refractive index ( $n$ ), extinction coefficient ( $k$ ), real and imaginary parts of dielectric constant ( $\epsilon_1$  &  $\epsilon_2$ )) of polymethyl methacrylate (PMMA) doped with methylene blue (mb) and methyl red (mr) with thickness in the range (0.1-0.2) mm were measured in the wavelength range (200-900) nm. Refractive index ( $n$ ) and extinction coefficient ( $k$ ) showed irregular changes with increasing (mb) dopant concentrations, while ( $n$ ) and ( $k$ ) of PMMA doped with (mr) declared a systematic increase with increasing dopant concentrations. The data showed that ( $n$ ) values of PMMA doped with (mr) are lower than the values of samples doped with (mb) which is attributed to the progressive increase of absorbance in the wavelength range (400-550) nm with increasing (mr) concentration.

**Keyword:** Optical Constants, Polymethylmethacrylate (PMMA)

### تأثير التطعيم على الثوابت البصرية للبولي ميثا اكريلات

#### الخلاصة

تم حساب الثوابت البصرية (معامل الانكسار ( $n$ ), معامل الخمود ( $k$ ) وثابت العزل الحقيقي ( $\epsilon_1$ ) والخيالي ( $\epsilon_2$ )) للبولي ميثا اكريلات (PMMA) المطعم بالمثيل الازرق (mb) والمثيل الاحمر (mr) وبسمك (0.1-0.2) mm وضمن مدى الطول الموجي (200-900) nm, معامل انكسار ومعامل خمود (PMMA) المطعم بالمثيل الازرق اظهر تغيرا غير منتظما مع زيادة تركيز التطعيم بينما اظهر معامل انكسار ومعامل خمود (PMMA) المطعم بالمثيل الاحمر زيادة منتظمة مع زيادة تركيز التطعيم. أظهرت القياسات أن قيم ( $n$ ) لنماذج (PMMA) المطعم بالمثيل الاحمر اوطأ من تلك التي تعود لنماذج (PMMA) المطعم بالمثيل الازرق والذي يعزى الى الزيادة المستمرة في الامتصاصية مع زيادة تركيز المثيل الاحمر في مدى الطول الموجي (400-550) nm.

### Introduction

Polymeric substances make up the most important class of organic materials, technically and economically. The familiar plastics, fibers, elastomers and biological materials that surround us attest to this importance. Such substances, which are composed of great many

identical groups or repeating units, are known as (high polymers). Polymers composed of more than one kind of repeating units are termed copolymers [1]. It is well known that polar polymers in solution are divided into two groups according to their dielectric behavior [2,3]. The first group exhibits a

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dielectric absorption in low frequency region [ $10^1$ - $10^6$  Hz] , the second group exhibits a dielectric absorption in the high frequency region [ $10^6$ - $10^{12}$  Hz] . Polymethyl methacrylate belongs to this group [4,5]. The methacrylate ester polymers are exceptionally clear, hard, glass plastics .They soften at temperature over  $212^\circ\text{F}$  , this permits fabrication by molding and extrusion techniques but limits uses to those involving only moderate temperatures PMMA is widely used sometimes with plasticizer and or small amount of other ester as copolymers. The resins are so widespread under the trade name of plexiglas in United States and Perspex in Europe that these words have become synonymous to transport plastic panels, windows and windshields. The resistance of these resins to shattering and to weather has led to their large scale application in aircraft [1]. Colorant of plastics include a wide variety of inorganic and organic materials leading to transparent colored products when incorporated into transparent plastics which are normally carried out by adding colorant to the powdered plastic. Tumbling and compounding on hot rolls or in extruder, colored casting of PMMA are produced by dissolving or dispersing the colorants in the syrup before polymerization [6,7].

PMMA films were prepared by the slow evaporation of polymer solution by Liu and Guillet [8]. Films with specific weight ratio of PMMA were obtained by addition of PMMA to a known concentration of methylene chloride. The solution was transferred in a 2 inch diameter

culture covered and left in dark over night ,then the films were annealed at  $114^\circ\text{C}$  under vacuum for 6 hours .Papanu et al [9] used chlorobenzene as a solvent to prepare PMMA films .The polymer solution was spin coated on to silicon (Si) wafers previously cleaned .The samples were baked at  $160^\circ\text{C}$  for 1 hour in a convection oven and then quenched at room temperature. PMMA films were prepared on polystyrene (PS) substrate by Sferraza et al [10] ,Wang et al [11] and Higgins et al [12]. It was pointed out by Seeman et al [13] that the stability of the prepared films is relating on the type of the substrate and on the films thickness.

The purpose of this work is to study the effect of additives on the optical constants of glassy polymer .The polymer used is polymethyl methacrylate PMMA with additives methylene blue (mb) and methyl red (mr) with different concentrations. Solutions of polymer with different concentrations of (mb) and (mr) were prepared by addition of PMMA to a known concentration of methylene chloride. PMMA films were obtained using casting method. This study takes into account the resultant changes in these constants.

#### **Basic Considerations:-**

The optical behavior of materials are utilized to determine their optical constants (refractive index ( $n$ ), extinction coefficient ( $k$ ), real and imaginary parts of dielectric constants ( $\epsilon_1$ ,  $\epsilon_2$ )). Several methods were proposed to determine the optical constants , they involve spectrophotometric measurements of reflectance ( $R$ ) and transmittance ( $T$ )

of sample in the wavelength range [14,15].

The extinction coefficient (imaginary part of the refractive index) can be calculated by the relation [16]:

$$k = \frac{aI}{4p} \quad (1)$$

where  $I$  is the wavelength,  $a$  is the absorption coefficient which can be obtained using the following equation [17]:

$$a = \frac{2.3 \log\left(\frac{1}{T}\right)}{x} \quad (2)$$

where  $T$  is the transmittance.

$x$  is the thickness of sample.

The refractive index ( $n$ ) can be measured (when the reflectance ( $R$ ) and ( $k$ ) are known) by using the equation [17]:

$$n = \sqrt{\frac{4R}{(R-1)^2 - k^2} - \frac{(R+1)}{(R-1)}} \quad (3)$$

The complex index ( $\bar{N}$ ) is given by [10]:

$$\bar{N} = n - ik = \sqrt{\epsilon} \quad (4)$$

where  $\epsilon$  is the complex dielectric constant, given by:

$$\epsilon = \epsilon_1 - i\epsilon_2 \quad (5)$$

The parameter  $\epsilon_1$  is the real part of dielectric constant,  $\epsilon_2$  is the imaginary part of dielectric constant. From eqs (4) and (5) one can obtain:

$$\epsilon_1 = n^2 - k^2 \quad (6)$$

$$\epsilon_2 = 2nk \quad (7)$$

### Experimental Part:-

Polymethyl methacrylated (PMMA), supplied by ICI company in the form of granules were used as matrix. Methylene chloride, supplied by BDH Company of purity 99.99, was used as solvent. As a dopant, methylene blue (mb) and methyl red (mr), supplied by Merck Company with molecular weight ( $\bar{m} W$ ) (319.85 and 269.30) respectively were used. PMMA grains of weight (0.6) gm were dissolved in (10) ml of methylene chloride ( $CH_2Cl_2$ ) to obtain solution of 6% wt./wt. The solution was shaken well by hand for (1/2) hour or more to obtain homogenous contents, (3ml) of the prepared solution was then transferred into clean glass Petri dish of 6 cm in diameter placed on a platform which can be leveled with the aid of spirit level fixed on the platform for drying cycle. The whole unit was kept inside an oven at temperature (50°C) for at least 2 hours, and then left to cool slowly to room temperature. The dried films were then removed easily using tweezers clamp.

Several experiments were done on film casting in order to ensure dried samples without bubbles and thermal damage. The thickness of prepared films was measured between (0.1 - 0.2) mm.

Films doping was performed by dissolving mr and mb pigments in the solution of methylene chloride of concentration (6% wt./wt.). The chosen concentrations of dopants relative to pure PMMA in (wt./wt.) were (0.01, 0.015, 0.1 and 0.15). The measurements of absorbance and transmittance spectra in the wavelength range (200-900) nm were carried out using UV/160/Shimadzu

Spectrophotometer which has full scale absorbance up to 2.5.

The absorption coefficient and extinction coefficient were calculated using eqs (1&2). The variation of the refractive index as function of wavelength was obtained by using equ. (3). The real and imaginary parts of dielectric constants  $\epsilon_1$  and  $\epsilon_2$  were calculated by using eqs.(6) and (7).

### **Results and Discussion :-**

The refractive index ( $n$ ) of pure and doped PMMA with mb were determined using equ. (3). Fig(1a) shows the variation of ( $n$ ) as function of wavelength ( $\lambda$ ). It is clear that ( $n$ ) of pure PMMA decreases with ( $\lambda$ ), however ( $n$ ) increases in the  $\lambda$  range (200-360)nm.

In order to compare our results of ( $n$ ) of pure PMMA with published data, which were calculated at  $\lambda = 600$  nm the value of ( $n$ ) was found (2.13) for thickness of (0.1-0.2) mm, while Papanu et al [9] obtained ( $n$ ) value =1.48 of PMMA thin films with thickness of 1000 nm deposited on silicon wafer (Si). Also Wyart and Daillant [18] reported  $n=1.49$  for PMMA of thickness (30-45) nm deposited on glass. The difference in ( $n$ ) values is attributed to difference in thickness.

On the other hand, one can observe that ( $n$ ) of doped PMMA increases with increasing  $\lambda$  and there is irregular variation of ( $n$ ) with increasing mr concentrations, indeed ( $n$ ) changes from 4.03 to 5.57 at  $\lambda = 600$  nm (see table(1)) when mb concentration increases from 0.01 to 0.15 wt. %. Another noticeable remark the refractive index pattern of doped PMMA exhibited minimum

value located at  $\lambda = 660$  nm. However curve of  $n$  of PMMA doped with 0.015 mb showed two minimum values at  $\lambda = 660, 780$  nm, these minimum values of ( $n$ ) of different mb concentrations result from high photosensitivity of mr at the forementioned wavelength range [19].

Fig.(1b) shows the relation between the refractive index as function of wavelength for pure and doped PMMA with mr of different concentrations. In this figure, ( $n$ ) exhibits to increase with  $\lambda$  at (0.1, 0.015) wt.% doping concentrations. On the other hand ( $n$ ) showed a systematic increase with increasing mr concentrations. Moreover, ( $n$ ) increases from 2.13 to 3.91 (when mr concentration increases from (0 to 0.10) wt.%, but at 0.15 mr concentration ( $n$ ) terminated its decreases. As in PMMA doped with mb the refractive index also shows a decreasing region in the  $\lambda$  range (400-550) nm which is analogous to valley results from high absorbance of mr atoms which take place in this wavelength range [19].

In general, it is clear that ( $n$ ) values of samples doped with mr are lower than values of samples doped with mb, this means that the former samples are more transparent than the latter.

The dependence of extinction coefficient ( $k$ ) on the wavelength obtained using equ.(1) is shown in Fig.(2a& b) for pure and doped samples. It is noticed that ( $k$ ) value of pure sample has reduced, becomes smaller at the region near the absorption edge, and becomes very small with increasing  $\lambda$ , while ( $k$ ) for doped sample with mb Fig. (2a), shows an increase with

increasing  $\lambda$ . The maximum peaks belong to maximum absorption of mb [19], on the other hand (k) exhibits slightly random changes with increasing mb concentrations, indeed (k) changes from  $2.79 \times 10^{-5}$  to  $3.0817 \times 10^{-4}$  when mb concentration increases from (0-0.15) wt.%, (see table(1)). Also the contrast of relation between (n) and (k) is clearly observed.

Fig. (2b), shows the variations of (k) with  $\lambda$  of pure and doped PMMA with mr. (k) shows an increase of one order of magnitude with increasing dopant concentration, moreover k increases from  $2.79 \times 10^{-5}$  to  $2.974 \times 10^{-4}$  when mr concentration increases from (0-0.15) wt.%. The behavior of (k) can be ascribed to high absorption coefficient [16, 20]. This result indicates that the dopant atoms of mr will modify the structure of the host polymer [21]. An interesting result is mr dopants increases the absorbance in the visible region, especially in  $\lambda$  range (400-600) nm. Moreover, the sudden increase in (k) values shifts to longer  $\lambda$  when mr concentration increases from (0.01 to 0.015) wt. %.

The real and imaginary parts of dielectric constants  $\epsilon_1$  and  $\epsilon_2$  of pure and doped PMMA with mb and mr with different concentrations were calculated by using equations (6) and (7). The dependence of  $\epsilon_1$  and  $\epsilon_2$  on  $\lambda$  are shown in Figs. (3a&b, 4a & b). It is concluded that the variation of  $\epsilon_1$  mainly depends on ( $n^2$ ) because of small values of ( $k^2$ ), while  $\epsilon_2$  mainly depends on the (k) values which are related to the variation of absorption coefficients.

### Conclusions:-

We successfully prepared films samples of pure and doped PMMA with mb and mr with different concentrations which were used for measurements of optical constants. The refractive index (n) and extinction coefficient (k) of pure PMMA showed a decrease with wavelength while (n) for doped PMMA with mb declared a non systematic variation with doping concentrations in contrast with the behavior of (n) for PMMA doped with mr which showed a regular variation. Increasing of mb concentrations did not always reflect an increase in the absorbance and consequently in (k) values as in PMMA doped with mb, while (k) of PMMA doped with mr declared progressive increase with increasing dopant concentrations.

The lower (n) values of PMMA doped with mr compared with those of PMMA doped with mb means that mr is a more favorable dopant than mr.

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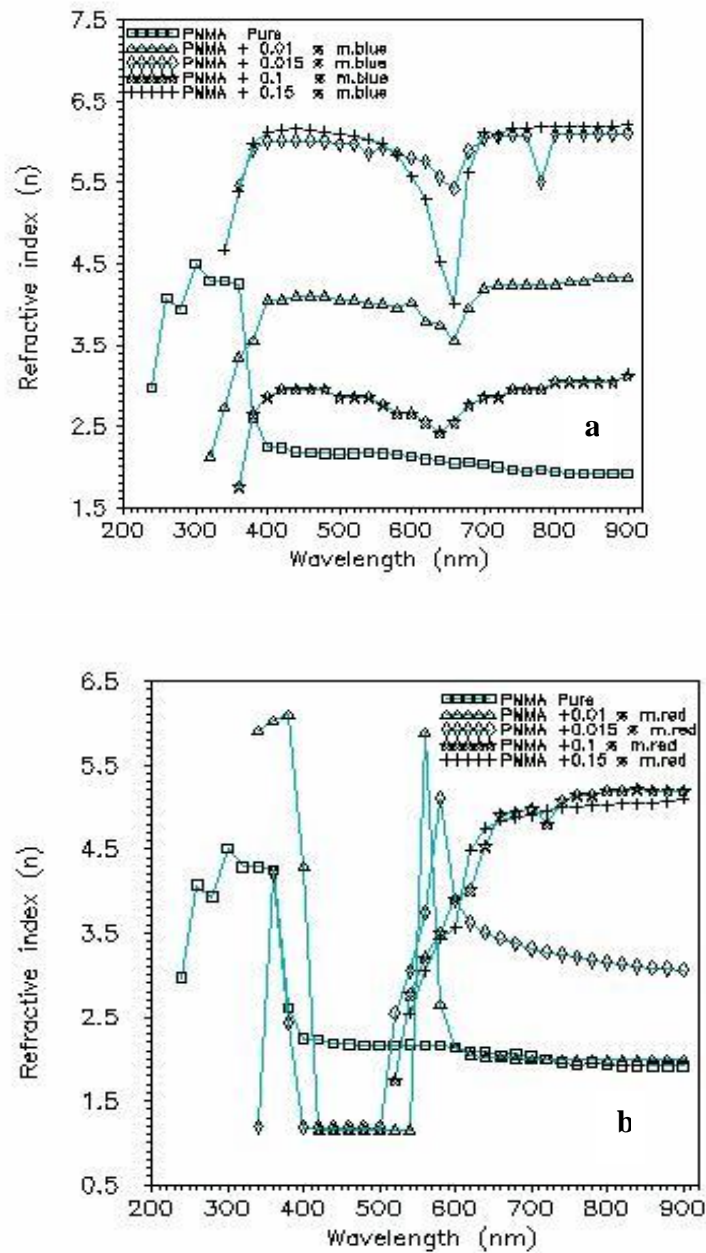
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**Table (1) Illustrates the values of( n, k ,  $\epsilon_1$  and  $\epsilon_2$ ) at  $\lambda = 600$  nm of pure and doped PMMA with mb with different concentrations .**

Doping Concentrations	n	k	$\epsilon_1$	$\epsilon_2$
PMMA+0.0 mb	2.13	$2.792 \times 10^{-5}$	4.54	$1.191 \times 10^{-4}$
PMMA+0.01 mb	4.03	$4.057 \times 10^{-4}$	16.27	$3.272 \times 10^{-3}$
PMMA+0.015 mb	5.79	$3.300 \times 10^{-4}$	33.55	$3.823 \times 10^{-3}$
PMMA+0.1 mb	2.66	$4.306 \times 10^{-4}$	7.08	$2.291 \times 10^{-3}$
PMMA+0.15 mb	5.57	$3.082 \times 10^{-4}$	30.98	$3.431 \times 10^{-3}$

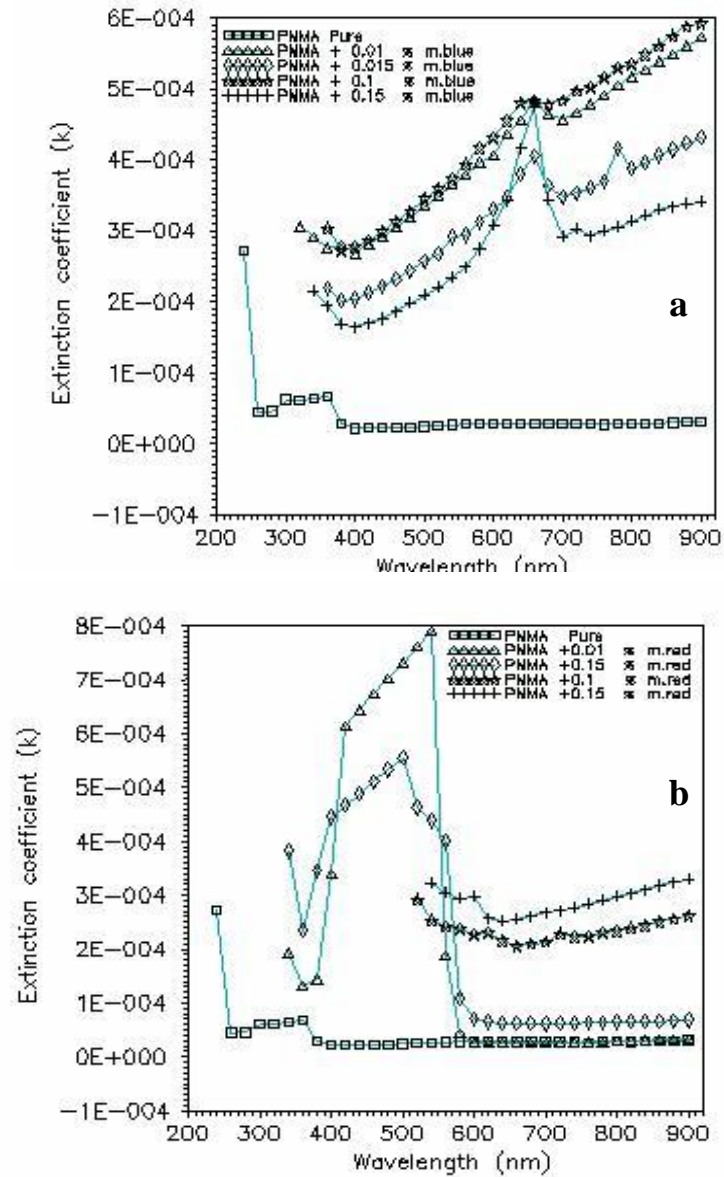
**Table(2) Illustrates the values of (n ,k  $\epsilon_1$ and  $\epsilon_2$  ) at  $\lambda = 600$  nm of pure and doped PMMA with mr with different concentrations .**

Doping Concentrations	n	k	$\epsilon_1$	$\epsilon_2$
PMMA+0.0 mr	2.13	$2.792 \times 10^{-5}$	4.54	$1.191 \times 10^{-4}$
PMMA+0.01 mr	2.14	$2.698 \times 10^{-5}$	4.57	$1.153 \times 10^{-4}$
PMMA+0.015 mr	3.89	$6.984 \times 10^{-5}$	15.13	$5.432 \times 10^{-4}$
PMMA+0.1 mr	3.91	$2.275 \times 10^{-4}$	15.28	$1.779 \times 10^{-3}$
PMMA+0.15 mr	3.56	$2.974 \times 10^{-4}$	12.68	$2.118 \times 10^{-3}$

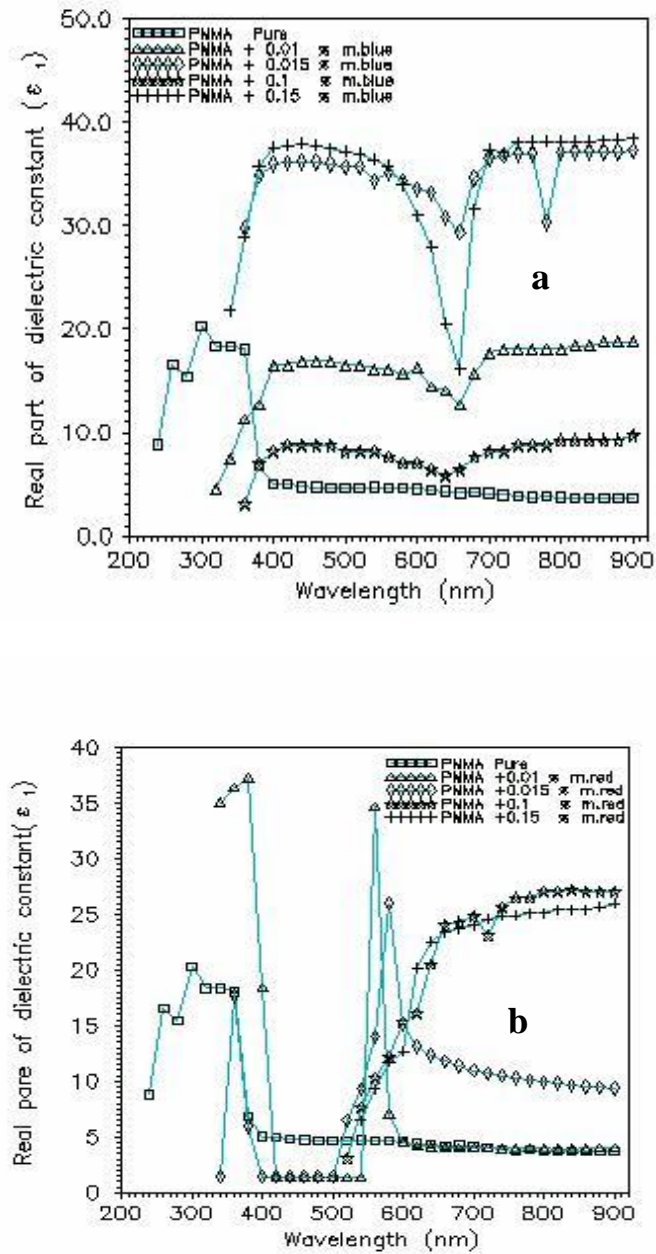


**Fig.(1) Variation in refractive index ( $n$ ) as function of wavelength of pure and doped PMMA with: (a) mb with different concentrations, (b) mr with different concentrations.**

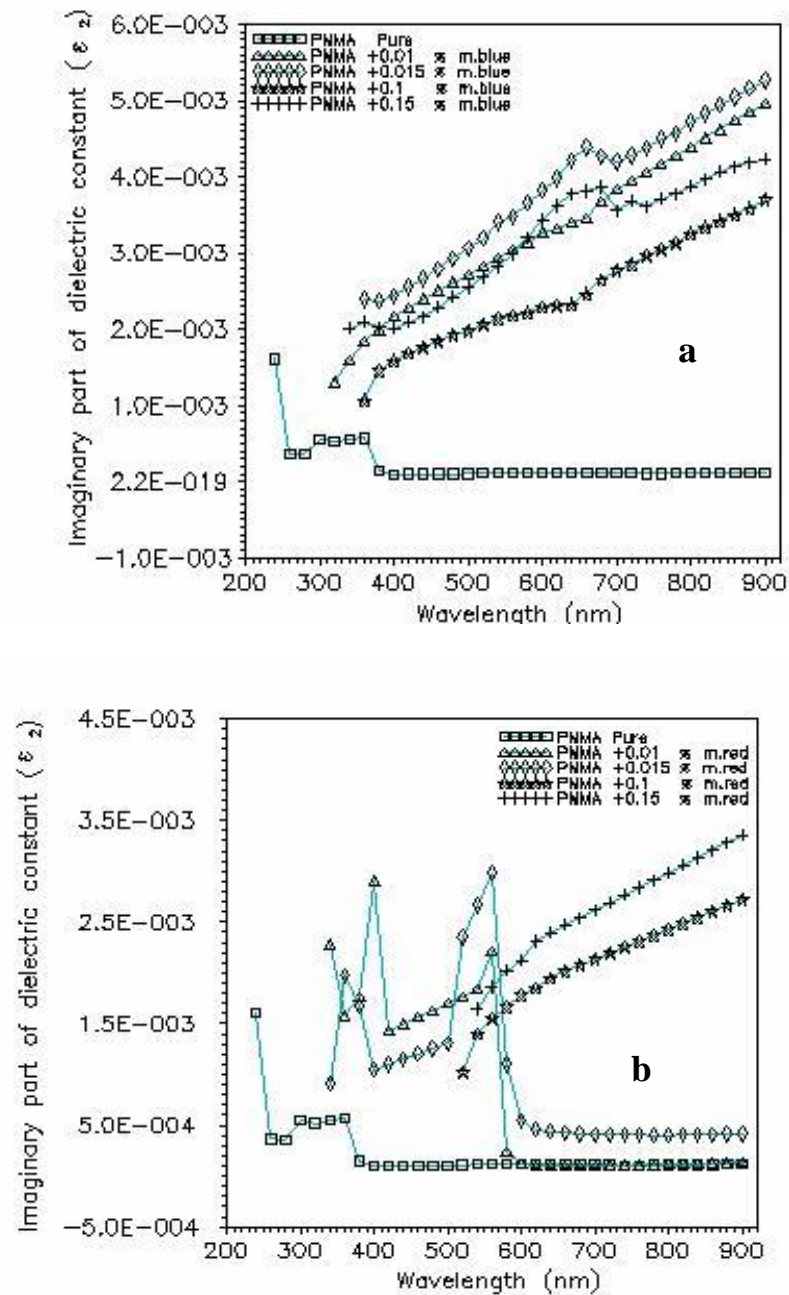




**Fig.(2) Variation in extinction coefficient ( $k$ ) as function of wavelength of pure and doped PMMA with: (a)mb with different concentrations ,(b)mr with different concentrations.**



**Fig.(3) Variation in real part of dielectric constant ( $\epsilon_1$ ) as function of wavelength of pure and doped PMMA with: (a) mb with different concentrations, (b) mr with different concentrations.**



**Fig.(4) Variation in imaginary part of dielectric constant ( $\epsilon_2$ ) as function of wavelength of pure and doped PMMA with: (a) mb with different concentrations, (b) mr with different concentrations**