

Study the Effect of Fibre Laser Irradiation and Dual Acid Etching on Titanium Dental Implant Surface: A Systematic Review

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Abstract

In an effort to increase surface bioactivity, numerous chemical and physical treatments of titanium surface have been made, but there is a rareness of comparable data. The objective of writing this review is to offer a comprehensive and updated source of information about parameters of both fibre laser and dual acid etching surface treatments and their impact on both surface characteristics and biological response of titanium and its alloys. The following keywords were used to discover relevant publications published between 2015 and 2024: "fibre laser," etching," "dual acid "titanium dental implants." "biocompatibility," "surface properties," "corrosion resistance," and their synonyms. The literature was searched in the PubMed, Google Scholar, Research Gate, and CORE databases. Out of the 220 references that were screened, 36 publications satisfied the requirements for inclusion. Based on the reviewed articles, titanium's surface and biological response were altered by both fibre laser and dual acid etching surface treatments, dependent upon parameters and settings employed. Fibre laser produces a surface that is free of impurities and has a higher of titanium oxide layer while also improving surface topography and roughness in a regulated manner. By eliminating the native titanium oxide layer, increasing surface roughness, enhancing surface reactivity and forming a titanium oxide layer, dual acid etching produces a micro-rough surface that is favorable to bone integration. It has been shown that treatments with fibre laser and dual acid etching alter the surface and biological characteristics of titanium. To optimize the outcomes, protocols with precise parameters must be determined.

Introduction:

Patients who have injuries and oral diseases are typically the ones who experience tooth loss. It causes the alveolar bone to gradually resorb and inhibits the ability to chew(1). Traditionally, people missing teeth have utilized removable prostheses made of acrylic resins to retrieve functional deficiencies and enhance appearance(2). Dental implants, on the other hand, have a number of benefits over removable dentures, including long-term viability and the protection of surrounding teeth(1).

Dental implants are now the most common method of oral restoration, and the most significant area of research field interest in this is implant materials(3). Titanium's mechanical qualities, biocompatibility, resistance to corrosion, and stable oxide surface have made it an effective material for dental implants for more than 50 years(4, 5).

Over dental implants, titanium oxide (TiO_2) creates a thick, firm, and protective layer known as the passive film that is very effective at preventing corrosion. Bone differentiation happens just next to implanted material the in ideal circumstances. The primary prerequisite for the long-term viability of dental implants is osseointegration, which is the direct structural and functional bond between living bone and load-bearing dental implant surfaces(6, 7).

The high corrosion resistance, from one side, is highly desirable for long term chemical stability. On the other hand, Ti and its alloys are bioinert, exhibiting minimum interaction with human tissues. This aspect is a concern regarding implant to bone adhesion, as the cell attachment and proliferation over the metallic surface is minimum in bio-inert materials. Consequently, a compromise between chemical stability and bioactivity shall be attained for the success of the implants(8).

As far as chemical stability (bioinertness) is concerned, several surface modification processes based on mechanical, physical, chemical, electrochemical, bioactive molecules deposition and laser-based treatments are being used to promote biofunctionalization of Ti alloys(9) and that happened through enhance wettability, cell-implant adhesion and attachment, cell proliferation. osseointegration. and increase surface area which led to quicker healing and a shorter course of therapy. The surface's characteristics determine the dental implant's quality. The osseointegration process is significantly impacted by surface characteristics such as surface topography, charge, energy, and chemical composition(10).

One of these approaches is the laser irradiation, a physical method, which has been developed as an alternative for existing technologies. This approach has gained popularity despite difficulties with the wetting stability of laser-textured surfaces because of its quick processing speed, low technical complexity, simple equipment, and capacity to operate at atmospheric pressure in some areas(11. 12). One type of lasers that well interacts and absorbs by titanium is the fibre laser(13). When it comes to processing fine structures, fiber lasers provide a number of benefits over current technology. These benefits include aircooling, high-power densities, little heataffected zones, and ease of laser focus on a tiny point(14). After being exposed to a high intensity laser beam, the surface tridimensional becomes and nanostructured, with improved roughness, and corrosion resistance. wear а contaminants surface. free and an increased titanium oxide layer due to the ablation phenomena. Furthermore, this procedure can be executed in a regulated and repeatable manner(15). Biorespones are mostly dependent on the laser's parameters. which include power, frequency, energy density or fluency (the amount of energy delivered per unit area), and scanning speed(6, 12). Dual acid etching (DAE), a chemical method, is a traditional treatment for the surfaces of dental implants. It involves treating titanium implants with either chemical or acid, either sequentially or in combination. The treatment chemical or acid may optionally be heated before treatment(16, 17). Dual Acid etching mechanism includes removal of the native or contaminated titanium oxide layer which enhancing surface reactivity, then creates with micrometric roughness sized topography, this leading to an increase in surface area, and a new oxide layer can be formed when in contact with moisture in the air(18, 19). It was discovered that a DAE surface enhanced the adhesion of fibrin and osteogenic cells, which in turn promoted bone apposition and improved the osteoconductive capabilities of implants(20).By using selective corrosion, acid etching leaves pits or grooves on the surface. Numerous metal factors. including the types(21) and combinations of acids employed, their concentration, temperature, and treatment duration, precise influence the topography, dimensions, and surface roughness that results(22). This systematic review aims to assess the effectiveness of the parameters of both fibre laser irradiation and dual acid etching treatments in enhancing the bioactivity of titanium dental implant material. By synthesizing existing evidence, we aim to provide insights into the potential benefits of fibre laser irradiation and dual acid etching treatments as an intervention for bioinertness of titanium biomaterial.

Materials and Methods

Search Methodology

We searched the PubMed. Google Scholar, Research Gate, and CORE databases to find relevant articles published between 2015 and 2024 using the following keywords: fibre laser, AND dual acid etching, AND modification (OR processing, treatment), AND titanium dental implants (OR titanium surface), AND biocompatibility (OR in vitro bioresponse OR cellular activity OR in vivo osseointegration), AND surface properties (OR roughness, topography, wettability, surface chemistry, corrosion resistance). The references of each article were then reviewed to identify other relevant articles. This systematic review assessed whether fibre laser and dual acid etching surface treatments enhanced the surface properties of titanium dental implants. Table 1 outlines the questions that were addressed with reference to

participants (P); intervention (I); control (C); outcome (O); and study design (S) (PICOS elements).

Inclusion Criteria

Included articles were titanium dental implants that had undergone dual acid etching or fibre laser treatment. Studies that look at how these treatments affect the characteristics surface and osseointegration of titanium dental implants include clinical, in vivo, and in vitro investigations. Regarding the titanium grade and the parameters of the fibre laser and dual acid etching, no distinction was made. studies that are only available in English. A range of publications from 2015 to 2024 was covered.

Exclusion Criteria

The exclusion of publications written in languages other than English. Excluded from consideration were studies on contaminated implants in which DAE and a fibre laser were used to drive implant surface disinfection. Studies on orthopedic implants, PEEK and zirconia implants, and abutments were also disqualified. Research on surface treatments other than dual acid etching or fibre laser irradiation.

Data Extraction

The information gathered from many situations, including in vitro, in vivo, and clinical investigations describing DAE and fibre laser irradiation surface modifications or treatments of titanium dental implants. The

data was synthesized without statistical analysis because there is no heterogeneity in the parameters, cell types, types of fibre laser and acids, or other factors.

Results

After evaluating the titles and abstracts of 220 papers found in the first search, 85 articles were selected. Thirty-six papers were included in this systematic review after the full texts were retrieved. Eighteen studies examined surface modification or treatment with DAE, and eighteen examined the surface modification

utilizing fibre laser. The 36 articles were published in the period from 2015 to 2024. Tables 2 and 3 present an overview of the parameters and outcomes based on the technique that was utilized. Table 2 illustrates the widespread usage of commercial pure titanium as a dental implant material in research (12 studies utilized commercial pure titanium, and 4 studies used Ti6Al4V alloy). The surface pattern or topography produced by the fibre laser treatment was the most important variable (the majority of research focused on the effect of topography on osseointegration), and all studies show a positive result on the enhancement of the surface properties. However, the parameters of the fibre laser used in these studies were not mentioned in detail. Also, the fibre laser surface treatment enhances the bioactivity of titanium dental implant surface, and increases the cell adhesion, differentiation and proliferation. Table 3 illustrates Ti6Al4V alloy and commercially pure titanium grade 4 are widely used in the studies of DAE surface treatment, most of the studies did not mention the parameters of DAE in details, the increase of roughness is in low value in most studies so the topography of surface plays an important role in the bioactivity. A positive effect of DAE surface treatment viability, and on cell improving osseointegration process. However, Del Fabbro et al. revealed inflammatory cells were clearly detected around implant with DAE surface made of titanium alloy.

Discussion

The surface of titanium dental implants modifies by fibre laser irradiation, resulting in a surface that is tridimensional and nanostructured. This modification greatly improves wear and corrosion resistance as well as surface roughness. Notably, the ablation event causes a surface free of contaminants and an increase in the titanium oxide layer(15). Numerous factors, such as the laser's power, frequency, pulse energy, energy density, and scanning speed, affect how successful fibre laser irradiation is. These characteristics are essential for

characterizing the biological reactions of modified surfaces(12). In table 2 almost all presented studies (23-39) have reported changes in surface topography, fibre laser can produce regular, homogenous, and controlled surface topography with a multiscale hierarchical structure composed of micro-features and nano-features (23, 24, 26-39) through its controlled and adjustable parameters including: power, pulse duration, pulse energy, scanning speed, frequency, and also scan number and type (23, 24, 34, 35, 37) and accomplished through a software program which used to convert the surface texture detailed to laser machine instruction files(32).

The most important factor influencing the critical laser intensity is the pulse duration. Increased depth of melting and more precisely formed metallic lotus leaf patterns were achieved by lengthening the pulse duration at constant laser power density. These frozen melted droplets acted as flexible bearings, stimulating activation energy at the first step and maintaining inertia in movement to break the stress shielding effect at the bone-implant interfaces at the second step(23).

Lowering laser penetration depth results by the increasing of laser frequency which cause narrowing of parallel grooves in both width and depth because of the induced energy(35). lowered By increasing the diameter of laser beam resulted in an increase in the number of microcracks because of high temperature gradients and the lack of isothermality in the laser surface oxidation process(27, 29). There has been a noticeable increase in surface roughness (24, 26-32, 34-36, 38), which beneficial for bone is formation(12). adherence(24,35), proliferation(30), and the life-sustaining activities of cells(34). This is because it increases the contact area between the implant and bone(12). There has been research on the ideal roughness range for the Ra parameter, which is between 1 and 2 µm; very high or very low roughness inhibit cell growth(29). The mav interaction between cells and implant surfaces is influenced not only by surface micro-roughness but also by topography, which includes continuous topography

with features less than 50µm and the presence of nanostructures. Surface roughness that is significantly greater than 2µm has a positive effect on osteogenesis, as demonstrated by previous research(34). Fibre laser irradiation can increase surface roughness in low amount, despite the majority of research reporting an increase in high amount, depending on the parameters utilized such as high scanning speed, laser direction, small laser beam diameter and scan number (24, 26, 30-34). In the cases where the grooving distances are less than 50µm and greater than 50µm, respectively, raising the laser frequency has two opposite effects on the average surface roughness: increasing and reducing but it still higher than untreated surface(35). The majority of articles (25, 28, 29, 31, 34, 36, 38) demonstrated a decrease in the contact angle, a notable improvement in the wettability feature, and an increase in the hydrophilicity of the fibre laser-treated surface. However, surface topography can cause an increase in the contact angle and a reduction in wettability by increasing the groove distance(35) and the orientation of grooves(26). These findings highlight the variation in wettability outcomes following fibre laser surface treatment. On the other hand, topography, roughness, and chemical composition can all have an wettability. Hydrophilic impact on behavior is influenced by the high oxygen concentration and rise in titanium oxides that come with laser irradiation. Because air entrapment in surface imperfections raises the contact angle, which improves hydrophilicity, the interaction with the gas phase is particularly crucial(34, 35). This increased wettability promotes the deposition of bone tissue to cause quick osseointegration by enabling a better and more stable clot adherence to the implant's surface(31, 36). The interface between the implant and the bone is also greatly influenced by the chemical composition of the surface(57). Irradiation of surfaces with fibre lasers can encourage the creation of titanium oxides or the incorporation of oxygen on irradiated surface (25, 26, 29, 32-34, 37, 39). This is due to the fact that radiation rapidly melts titanium's surface, allowing ambient

oxygen to permeate the molten surface and raise the surface oxygen content(36). The thickness of the oxide layer is increased on the titanium surfaces exposed to laser radiation due to the increased oxygen concentration, resulting in a more uniform and thicker layer than what would normally occur on titanium(58). The number of oxide compounds on the surface increases when the laser energy density of the fibre engraving process is increased(35, 36). The internal structure of the metal remains unchanged, only the surface is impacted by the fibre engraving laser process. On the changed surface, the concentration of Al and V elements nearly disappeared.The metallurgical phenomenon of precipitates-dissolution their precipitation and as the supersaturated- phase or martensite helps explain this(35). The presence of carbon was as a contamination from environment or cleaning process. In addition, the laser treatment promoted the oxidation of Ti, Zr, and Nb on the surface of the TZNT alloy that contributed to the improved corrosion resistance of the alloy(26). The contact between the implant's surface and the surrounding air during the laser ablation process led to the presence of oxides and nitrides (TiN) on the surface(27, 36). This means that some material characteristics, like the oxides and nitrites produced by fibre laser irradiation, can encourage higher surface wettability. enhanced hardness. and resistance to corrosion. encouraging osseointegration(36). Α significant improvement in corrosion resistance of Ti surfaces after laser ablation due to the formation of more stable oxide layer as well formation of refined as microstructure and microstructural homogenization (26-29, 39, 40). The Zr, Nb oxides and TiN formation and incorporation within titanium oxide layer also enhance corrosion resistance of laser treated surfaces through act as an effective protective barrier to protect substrate material from deterioration and ion release (26, 27, 29, 36). However, the increase of the laser spot (beam diameter) created an oxide layer which is very fragile, low adhered, and heterogenic to the titanium substrate which led to significantly worse

corrosion resistance compared with small spot size(29). Using a fibre laser to modify titanium's surface can lead to the formation of hierarchical multiscale structures where nanostructures cover microstructures. It has been demonstrated that these composite micro-nano-textures can alter the wettability of the surface and alter the behavior of the cells. Furthermore, it is possible to prevent bacterial cell attachment and growth by precisely regulating the size of the formed structures(30).Table 2 illustrates how surface modification by fibre laser, which produces a controlled topography that is preferred for osteocytes, clearly enhances the intended biological response between bone and implant interface of cell adhesion, proliferation, bone growth, osseointegration and increase bone to implant contact (24-28, 30, 34, 35, 37). Table 3 illustrates how DAE uses a combination of strong acids, usually hydrochloric acid (HCl), nitric acid (HNO3), hydrofluoric acid (HF), and sulfuric acid (H2SO4), or weak acid H₂O₂ to treat titanium implant surfaces. By eliminating the contaminated titanium oxide layer, increasing surface roughness, and a new oxide layer can be formed when being contact with ambient air contributes improving osseointegration through a more porous surface structure, this treatment produces a distinctive microtexture surface that is favorable to bone integration (17-20, 43-46, 48, 50-52, 56).

The results of DAE are dependent on a number of variables, including the type and concentration of the acid, how long the etching process takes, and the temperature at which it is done. These variables may lead to varying degrees of porosity and surface roughness, which may impact implant osseointegration performance. However, because Ti6Al4V alloy is biphasic, as opposed to commercially pure titanium, which only possesses the α phase, the type of Ti material also affects the level of porosity and roughness that results following DAE treatment(22). The Ti6Al4V alloy's β phase, which is thought to be more unique and etch-resistant, has a crystal shape. The surface roughness of Ti6Al4V alloy is higher than that of commercially pure

titanium, which can be explained by the discovery that beta crystals have a size range of 0.5-2 microns (19, 22, 41, 44, 47-49, 51, 56). The chemistry of surface revealed the formation of passive and higher stable titanium oxide layer, also using HCl and HF etchants degrade the native oxide film and react with the surface, forming a TiH intermediate layer, where a new oxide layer can be formed when in contact with moisture in the air. The combination of these two layers may be responsible for the improved potential, polarization resistance which suggests improvement of the corrosion resistance (18, 19, 45, 47, 51).

Table 3 displays the micro-rough surfaces produced by DAE to promote biological responses, such as improved cell adhesion, proliferation, and differentiation. These factors are essential for both good implant integration and bone bonding. The unique micro-rough surface that was formed. which is favorable to bone integration, is principally responsible for the improved cell activity (17, 19, 41, 47, 49, 51, 53, 56). On the other hand, implants with a titanium alloy DAE surface clearly showed the presence of inflammatory cells (but not surrounding implants made of commercially pure titanium). These results are hard to interpret, but they might be connected to a specific mix of surface components in a specific ratio that could cause a tissue reaction(48).

The degree of bone-to-implant contact is a crucial sign of implant success. It has been shown that DAE-treated surfaces encourage stronger and faster bone-to-implant contact, which improves the implant's anchoring in the bone. The long-term viability of dental implants depends on this advancement (42, 48, 55).

Despite these benefits, the DAE surface treatment approach has a number of drawbacks, including the use of hazardous chemicals and the retention of utilized acid residues in the pores(12, 37).

As a result, while both DAE and fibre laser irradiation are an effective surface modification method for titanium dental implants, fibre laser irradiation offers more advantages and potential for advancement to satisfy particular clinical needs in dental implantology.

Conclusion

1. Fibre laser irradiation produces regular and controlled roughness and topography (through the parameters that set using a software program), increase wettability, and enhance surface chemical Bioactivity composition. improved through ablation phenomenon's the enhanced titanium oxide layer and cleaner surface. These alterations are essential to the long-term viability of dental implants because they may shorten healing periods and enhance patient results.

2. On titanium implants, DAE produces micro-rough surfaces that have been demonstrated to hasten osseointegration. This quality is essential in situations where quick bone healing and implant stability are required. The enhanced surface characteristics may improve the clinical efficacy of dental implants by promoting bone apposition and enhancing osteogenic cell adhesion.

Recommendation

1. Clinical studies with larger patient populations for long time needed for implant with fibre laser irradiation surface treatment.

2. More studies are needed, mentioning detailed parameters for both treatments to have applicable research.

3. The combination between these two surface treatments, both fibre laser irradiation and DAE in the literature is lake, so there is a need to experiment with the mixed of these two methods on the same surface.

Table (1): PICOS format of the question used in this systematic review.

Component	Description		
Participant	Studies focusing specifically on titanium dental implants.		
Intervention	Fibre laser irradiation or dual acid etching surface treatments of titanium dental implants.		
Control	Machined surface (untreated) of titanium dental implants.		
Outcome	Assessment of the implant's surface properties (like roughness, topography, wettability, surface chemistry, corrosion resistance, and bioactivity) and their effect on osseointegration.		
Study Design	In vitro, in vivo, and clinical studies.		

Table (2): Fibre laser parameters (wavelength (nm), power (W), pulse energy (mJ), frequency (Hz), energy density (J/cm2), and scan speed (mm/s)) and results of surface properties (topography, roughness, wettability, surface chemistry, and corrosion resistance), and biological response.

	References	Comparative	Laser type/	Results of surface	Results of
		method used/ Ti	parameters	properties	biological
		alloy			response
		classification			
1	Çelen(23)	Different laser	Q-switch	Topography revealed that	N/M
		parameters/	fibre laser /	the surface pattern had	
		Cp titanium	1064nm, (1.2,	artificial lotus leaves	
			1.7, 1.8) mJ,	shape.	
			(100, 150, 50)		
			mm/s		
2	Çelebi et	Three laser	Pulsed	Different surface	The 3D
	al.(24)	application	Erbium fibre	topographies were	crosshatching
		techniques	laser/	created, the	texture increase
		(unidirectional,2D	20W, (0.1,	microstructure and	the adherence of
		and 3D	0.5) mJ,	microcracks were	cells compared to

		crosshatching	(30000, 40000) Hz	observed on Ti surface.	unidirectional and 2D
		avaluata coll	(100, 1000)	unidiractional taxtura had	and 2D
		evaluate cell	(100, 1000, 520) mm/s	the greatest value than 2D	crossnatching.
		attachiment/ Cp 11	520) mm/s	the greatest value than 2D	
-	D. 1	grade 4	D 1 1 1 1	and 3D crossnatching.	D 1 1 1
3	Pires et al.	Using two 11	Pulsed Yb	The topography revealed	Enhancing the
	(25)	materials/ Cp Ti	Fibre Laser/	irregular-shaped cavities	biological
		grade 2 and	20-35kHz, 1.9	and a typical micro	response of the
		Ti-15Mo alloy	J/cm ² , 0-	structured surface with	laser treated
			200mm/s	large depressions. The	surfaces through
				contact angle for both	increasing cell
				materials was 0° . 110_{2}	
				was detected on laser	and proliferation.
				treated surfaces with no	
4	Vuo at al	Composing	Duland wow	Contamination.	The biological
4	Aue et al. (26)	trooted and	15W Eibro	rougher groove	response of the
	(20)	ureated and	I Sw Fible	morphologies and	trooted surface is
		of the some Ti		uniform ringles and	anhonood and
		of the same II	10041111, 11 $4W$	observed at the bettern of	induced and
		$\frac{100y}{T_{1}}$	11.4 W, $100kH_{7}$	the grooves. Increase	orientation for
		ATa allov	700 mm/s	roughness of laser	cell growth
		41a anoy	/001111/5.	irradiated surface. The	cen giowin.
				contact angle is closer to	
				that of untreated surface	
				The surface chemistry	
				indicate that the	
				outermost oxide layer is	
				mainly composed of TiO_2	
				enriched with (O and C)	
				and also the oxidation of	
				Zr and Nb on the surface	
				of the TZNT alloy. The	
				corrosion resistance of the	
				alloy was improved.	
5	Wen et al.	Two different	Yb fibre laser/	The topography showed	Enhanced
	(27)	environments (Ar	1070nm.	vertical lines with unique	biological
		and N ₂)/ Ti-10Mo		corrugated features.	response and the
		alloy.		Increased surface	cell density of
				roughness. The surface	laser-N ₂ sample
				chemistry revealed the	is higher than
				formation of a β -Ti- rich	that of the laser-
				layer and a TiN layer.	Ar sample.
				Improved corrosion	
	TZ .	TT - 1		resistance.	T I
6	Kumarı et	Using two laser	Fiber Laser/	The topography revealed	Increases the
	al.(28)	aevices/ 11-6Al-	$\Im W, \& UKHZ,$	ine presence of random	bloactivity in
		4 v alloy	800mm/s	grooves, micro porosities,	fraction of
				and nano spherical	anotito
				surface roughness value	deposition
				There is a significant	ueposition.
				improvement in	
				wettability Increase the	
				corrosion resistance of the	

				treated surface.	
7	Łęcka et	Different laser	Yb: glass	The topography revealed	N/M
	al. (29)	parameters (two	fiber laser/	the presence of	
		diameter of the	1062nm,	microcracks. Increase the	
		laser beam (40,	(5,18) W,	surface roughness and the	
		160))/ Cp Ti	80kHz, (160,	high value with 160µm	
		grade 2	110, 65, 500,	laser beam width.	
			370, 220)	Increased wettability of	
			mm/s	all laser treated samples.	
				The surface chemistry	
				revealed the formation of	
				an oxide layer on the	
				treated surface of Ti	
				(mainly TiO_2 and Ti_2O_3).	
				The corrosion resistance	
				is highly increase with	
				40µm but is significantly	
0	Dalla	I.I.,	VI. Jana J	Worse with 160µm.	A _1
ð	st al (20)	osing fully-dense	i u-aopea	alusters of micro holes	A clear
	et al. (30)	samples/Cn Ti	(femtosecond	and columns/ nanometric	cell proliferation
		grade A	(Territosecond laser)/	structures across the	in the fibre laser
		grade 4	1040nm	entire surface. Laser	modified disc
			49 7u I	creates hierarchical triple	mounied dise.
			100 kHz	structure with a	
			21.98J/cm2.	heterogeneous height and	
			960mm/s.	grainy texture.	
				There were increased in	
				the roughness values.	
9	Al-Khafaji	Two surface	Fibre laser	The surface showed	N/M
	et al.(31)	structure design	CNC machine	micropits and	
		(dots and	/ 1064nm,	microgrooves topography.	
		grooves) in three	20W,	Increase roughness when	
		different laser	7000mm/s	laser scan increase,	
		scans / Cp Ti		although the dot design	
		grade 2		shown best result than	
				same laser scan	
				Wettability increased	
				(decrease WCA).	
10	Hussein et	Different laser	Fibre Optic	A homogenous texture is	N/M
	al.(32)	parameters/ Cp Ti	Laser/	observed with a hatch	
		grade 2	1064nm, (20,	configuration over	
		-	25, 30)W,	multiple length micron	
			1kHz, (5, 10,	scales with microgrooves.	
			15)mm/s	Increased roughness	
				values. The surface	
				chemistry confirms the	
				tormation of Ti oxide	
11	Al Whata!	Tuyo anafasa	Eibre leser	layer.	
11	AI-KIIaIaJI	I WO SUITACE	CNC	avhibits a highly uniform	1 N/1VI
	ci ai.(33)	(dots and	machine/	homogenous clear dots	
		grooves) in three	1064nm	and continuous grooves	
		different laser	20W,	The surface chemistry	

		scans/ Cp Ti	10000mm/s	showed increase in TiO2	
		grade 2		layer for both designs and	
		C		laser scan	
12	Veiko et	Comparing three	Yb pulsed	The surface topography	The cell
	al. (34)	different reliefs	fibre laser	showed three types of	proliferated
		on the Ti surface	(nanosecond	relief: two types of	perfectly in all
		(grid, open	laser) /	continuous relief (open	reliefs. However,
		groove, and close	1064nm, (3,	and close groove) and one	the maximum
		groove/ Ti6Al4V	8.18, 2.65) W,	discontinuous relief	number of cells
		alloy	(1.6, 60, 20)	"grid".	on day 20 was
			kHz, (5, 200,	The roughness is	found on the
			15) mm/s	increased. The grid	surface of the
				topography has the	open grooves.
				highest roughness 11µm	
				than the open and close	
				topography (both 3μ m).	
				had abanged from	
				had changed from	
				hydrophilic	
				nyuropinne.	
13	Eghbali et	Different	Fibre	The surface topography	The
	al. (35)	frequencies and	engraving	showed regular patterns	cytocompatibility
		groove distance/	laser device/	of parallel rows, also	is enhanced
		Ti6Al4V alloy	(20, 80, and	reveals lots of spherical	specially for the
			160) kHz,	grains and cavities around	samples
			200mm/s	the grooves.	engraved with a
				Roughness values is	higher groove
				higher than the untreated	distance.
				sample but when	
				distance it decreased	
				The wettability is	
				decreased when	
				increasing the grooving	
				distance.	
				The surface chemistry	
				revealed that the amount	
				of Al and V elements on	
				the surface was	
				decreased.	
14	Santos et	Three different	Yb pulsed	The topography showed	N/M
	al. (36)	types of surfaces /	tibre laser/	homogeneous rough	
		Cp Ti grade 4	20W, 140mJ,	surface.	
			20KHZ	increased	
				The wettebility had	
				increased	
				The surface chemistry	
				showed the presence of	
				oxides and nitrides (TiN).	
15	Veiko et	Several	Pulsed Yb	Three types of	The groove
	al. (37)	biomimetic	fibre laser	topographies (irregular	topography had
		topographies of	(nanosecond	structure, slots and	the highest BIC
		various shapes on	laser) /	grooves structures) and	parameters and

			10.54		
		the Ti surfaces /	1064nm	nano porous topography.	contained the
		Ti6Al4V alloy		The surface chemistry	highest number
		screw shape		showed a significant	of mature
		implant		enrichment of the surface	osteocytes.
				with oxygen compared to	
				non-treated samples	
16	Alawadi et	Comparing two	CNC fibre	The topography reveals a	N/M
	al. (38)	Ti materials/ Cp	laser/	zigzag lines design and	
		Ti grade 2 and Ti-	1064nm,	creates deep trenches and	
		13Nb-13Zr alloy.	30W,	holes marking the lines.	
			300mm/s	Increase roughness	
				values. Increase	
				wettability.	
17	Alawadi et	Comparing two	CNC fibre	The topography reveals a	N/M
	al. (39)	Ti materials/ Cp	laser/	zigzag lines pattern. The	
		Ti grade 2 and Ti-	1064nm,	surface chemistry	
		13Nb-13Zr alloy.	30W,	revealed formation of	
		•	300mm/s	TiO_2 on laser groups. The	
				higher corrosion	
				resistance observed with	
				laser groups of both	
				materials.	
18	Al-Khafaji	Comparing three	CNC fibre	Obtained an improved	N/M
	et al. (40)	different surface	laser/	corrosion resistance on	
		treatment	1064nm, 20W	the laser treated group.	
		methods/ Cp Ti	· ·		
		grade 2			

Ti: titanium, Cp: commercial pure, N/M: not mentioned, mm: millimeter, um: micrometer, nm: nanometer, W: watt, mJ: milli Jole, uJ: micro Jole, Hz: Hertz, s: second, 2D: two dimensional, Yb: Ytterbium, CNC: computer numerical control, WCN: water contact angle, Al: aluminum, V: vanadium, BIC: bone contact to implant.

Table (3): Dual acid etching DAE parameters (acid type, acid concentration (%), temperature of acid(C^0), and duration of treatment(time)) and results of surface properties (topography, roughness, wettability, surface chemistry, and corrosion resistance) and biological response results after DAE surface treatment

	surface treatment.				
	References	Comparative	DAE	Results of surface	Results of
		method used/ Ti	Parameters	properties	biological
		classification			response
1	Ramaglia	Compare the	HF (15%), and	The surface roughness had	The etched surface
	et al. (41)	HGF cells	mixture of	minimally rough surface	promoted a higher
		response on both	(HCl+H ₂ SO ₄)	0.5 μm.	cell proliferation
		machined and	(6:1)/	The water contact angle	and differentiation
		DAE surfaces/	60C ⁰ -80C ⁰ /	was increased, so reduced	improving the
		Cp Ti grade 4.	3 to 10 min.	hydrophilicity obtained.	biological
					behavior of HGFs.
2	Yoo et al.	Evaluating the	N/M	N/M	Increased bone to
	(42)	biological			implant contact for
		response of three			DAE implants.
		different Ti			
		surface /			
		Ti6Al4V alloy			
		(implant screw).			
3	Jemat et al.	Investigating the	Mixture of	Topography revealed the	N/M
	(43)	effect of	$H_2SO_4 (95\%)$	presence of micropits and	

		different types of acids on physical properties/	and HCl (36%)/ At room	micropores with homogenous surface with peak and sharp edges. The surface roughness	
		Ti6Al4V alloy.	45 min.	value is low.	
				The surface chemistry showed that the etched	
				surfaces covered by thin	
				oxide layer which is	
4	Nádai et	Two Ti	Mixture of HF	The surface topography	N/M
-	al. (44)	materials and	(9%) and	became homogenous and	
		different etching	HNO ₃ (12%)/	microrough surface on Ti	
		time/ Cp Ti	$30C^{0}/$	grade2 and grade5.	
		Ti6Al4V allov.	13 to 600 sec.	time, the surface	
		fiorni v unoy.		roughness was not	
				significantly smoother and	
				grade 5 surface showed	
				that the surface is rougher	
5	Faverani et	Several treated	Mixture of	The topography exhibited	N/M
	al. (45)	surfaces/ Ti-	$HNO_3, H_2SO_4,$	uniformly pitted surfaces.	1 () 1 (1
		6Al-4V alloy	and HCl	Increased surface	
				roughness. Good	
				corrosion resistance	
6	Zhao(46)	Three different	N/M	The topography showed	Increase cell
		Ti surfaces/		micropits throughout the	growth and
		Ti6Al4V ELI		surface, characterized by	fibroblast cells
		alloy		vallevs	shape and formed
				The surface roughness	even and higher
				was increased with 1.36	surface coverage.
				μm.	
				The wettability increased	
7	Ogawa et	Several methods	-Mixture of	Greater corrosion stability	N/M
	al. (47)	of modification	HCl (0.1mol/L)	results especially with	
		were introduced/	and H_2O_2	HCl and H_2O_2 .	
		Cp T1 grade 2	(8.8mol/L) at 80° C during 20		
			min.		
			-Mixure of		
			$(H_2SO_4 + $		
			H_2O_2) at 25°C		
			101 2 11.		
8	Del Fabbro	Several methods	HF and	The topography revealed	After three
	et al. (48)	of modification	mixture of $(HC1+H_2SO_4)/$	surface irregularities in the	months,
		Ti6Al4V alloy	60-80C ⁰ /	nanometric scale.	were clearly
			3-10 min.	The roughness was	detected around
				moderately rough surface.	implants with
1	1	1	1	The surface chemistry	DAE SUITACE AISO

				showed the presence of Ti, Al, and V (characteristics of alloy)	made of Ti alloy. There was good degree of osseointegration at cortical bone but had the lower
					value of BIC.
9	Mangano et al. (49)	Compared the early bone response to implants with DAE and machined surface/ Cp Ti grade 4	(H ₂ SO ₄ , H ₃ PO ₄ , HCl, and HF) in two different acid baths/ NM	The surface roughness was increased with moderately rough surface 1.12 µm.	The DAE surface increased the peri implant endosseous healing properties in the native bone of the posterior maxilla.
10	Nazarov et al. (50)	Two types of etchants with different periods of time / Cp Ti grade 4	Mixture of (H ₂ SO ₄ + H ₂ O ₂) at 20 ⁰ C/ 5, 15 min, and 1, 2, 6, and 24 h.	The topography considered the formation of nano and microstructure and sponge- like structure. Increase roughness values. Surface chemistry revealed the formation of oxide layer (oxidation leading to oxides TiO ₂ , Ti ₂ O ₃ , TiO, and formation of low stability sulfates Ti(SO ₄) ₂ and TiOSO ₄ .	N/M
11	Cordeiro et al. (19)	Three different Ti materials/ Cp Ti, Ti6Al4V and Ti-Zr alloy	H ₂ SO ₄ and HCl/ 1h and 50 min.	The topography showed an irregular and complex micro topography and a porous surface with pits. There was a significant increase in the average roughness of all materials. All materials showed predominantly hydrophilic behavior, having WCA lower than 900. The surface chemistry showed that the alloying elements (V and Zr) were increased. An increase in in corrosion resistance for treated surfaces especially Ti-Zr alloys.	Numerous filopodia extensions towards the holes of DAE surfaces suggested a strong cell attachment.
12	Gehrke et al. (51)	Effect of microgrooves on the process of osseointegration compared to other two different surfaces/ Cp Ti grade 4.	HF (9.0%), and mixture of (H ₂ SO ₄ 30% and HF 0.09%)/ At room temperature/ 45s for HF and 30 min for the	The topography showed a regularly distributed microgrooves, with a deep and regular morphological pattern with small pores. The roughness was increased slightly (minimally rough surface). The wettability was	With microgrooves superficial condition can accelerate and increase the growth of bone tissue on the surface of the

			mixture	decreased.	implant.
				The surface chemistry	
				showed high levels of 11,	
				without presence of other	
				metal ions or	
10					
15	Marenzi et (52)	I wo different	Mixture of 2%	The topography revealed	IN/IM
	al. (52)	types of surface	HF and 10%	integular texture	
		treatment	HNO ₃	characterized by the	
		methous/ Cp 11		and high paaks. Improve	
				surface roughness	
14	Valasso	Long torm	UE and UNO. /	The topography showed	Successful bone
14	Ortage at	Long term	$\frac{1}{N/M}$	an irregular	integration to
	ol (17)	treatment by the	1 N/ 1V1	microtopography	implanta
	al. (17)	early loading of		characterized by the	impiants.
		etched surface		presence of deeper valleys	
		implant/TSA		and higher peaks	
		Defcon implants		Higher values of	
		Dereon implants		roughness	
				rouginioss	
15	Diomede	Two different	N/M	N/M	Increased cell
	et al. (53)	types of titanium			growth, cell
		surfaces/ Cp Ti			adhesion,
		grade 4			improved
		C			osteogenic and
					angiogenic events
					as well
					osseointegration
					process.
16	Nicolas-	Nine different	N/M	Minimally rough surface	N/M
	Silvente et	implant systems		(0.79µm).	
	al. (54)	with different		The surface chemistry	
		surface		showed the lowest	
		treatment were		percentage of carbon with	
		evaluated/ N/A		40.2% among other	
17	D (1	0 1 1		surfaces.	Υ 11 .
17	Doe et al. (55)	Several treated	Mixture of	Increase surface	Increased bone to
	(55)	surfaces/ Cp 11	30% ultrapure	rougnness.	implant contact
			Water, 20%		and improve
			H_{1} = 100 m		osseonnegration.
			$\Pi_2 SO_4 at 70^{\circ} C$		
18	Ferro et al	Several methods	HC1+H-SO	The topography revealed	There was a
10	(56)	of surface	1101+112004	that numerous	difference in the
	(50)	treatment of Ti/		irregularities on the	cell adhesion
		Cp Ti grade 4		surface and the presence	during the period
		CP II GIUUC I		of micropores.	1. 3. 7 days.
				Minimally rough surface	1, <i>5</i> , <i>7</i> duyb.
				0.9 µm.	

Ti: titanium, Cp: commercial pure, N/M: not mentioned, mm: millimeter, um: micrometer, nm: nanometer, W: watt, mJ: milli Jole, uJ: micro Jole, Hz: Hertz, s: second, 2D: two dimensional, Yb: Ytterbium, CNC: computer numerical control, WCN: water contact angle, Al: aluminum, V: vanadium, BIC: bone contact to implant.

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