

## Microwave-Induced Green Synthesis of Meso-structured MCM-41 in CTAB template and using in Photodecolorization of Eosin Yellow Dye

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### ABSTRACT

One of the most prevalent agricultural wastes is rice husk (RH). RH reacts with sodium hydroxide solution to produce sodium silicate, which can be converted to Mobil Composition of Matter No. 41 (MCM-41) via an eco-friendly route. MCM-41 was successfully synthesized in the form of a meso-porous silica via an enhanced microwave technique at 100 °C for 20 min. The silanol group in MCM-41 was identified as a sharp peak around 3510 cm<sup>-1</sup> in the FT-IR spectrum. A nanoscale hexagonal structure of mesoporous silica was determined via XRD analysis and TEM analysis. The surface area of MCM-41 is high at 1024.9 m<sup>2</sup>/g, with an average pore diameter in the meso-porous material of 2.7314 nm. FESEM images show that MCM-41 particles are smooth, forming spherical agglomerations. According to EDX analysis, Si and O are present in a sample that appears otherwise essentially free of impurities. The Photo-decolorization kinetic of 5 mg/L Eosin yellow dye on the MCM-41 surface were found to be pseudo-First order in nature at optimum physical conditions of pH 8, 25 °C, MCM-41 dosage of 0.05 g and an irradiation period of 80 minutes. Furthermore, The thermodynamic functions ( $\Delta H^\#$ ,  $\Delta S^\#$ , and  $\Delta G^\#$ ) for this photoreaction demonstrated the reaction is exothermic, not spontaneous, and random less.

**Keywords:** Rice Husks, MCM-41, Eosin yellow dye, Removal treatment, Photo-decolorization, Thermodynamics.

## Introduction

In the world, rice is the second most popular cereal [1]. With an annual production of over 715 million tons, rice is a staple crop that is currently grown in more than 100 countries and consumed globally [2]. Numerous studies have demonstrated that fly ash and rice husk, which are waste products from burning coal and milling rice, contain around 95% silica and are therefore suitable sources of mesoporous silica, such as MCM-41[3]. RH, one of the industry's byproducts, is an inexpensive and accessible source of silicates and silica[4]. Due to its large specific surface areas, uniform pore volumes, and hydroxyl groups that can interact with other chemicals, mesoporous silica (MCM-41, mobile composition of material no. 41) is a porous material that is frequently used as an adsorbent[5]. Green chemistry in nanotechnology is concerned with the production, synthesis, application, and disposal of nanomaterials to solve problems related to the environment and public health[6]. To lower total energy consumption, microwave technology is used as a backup heat source during the MCM-41 production process[7]a. Rapid nucleation during crystallization may be made possible by the quick heating, homogenization, and high penetration of microwave synthesis, which can also improve the interaction between surfactants and silicon species. Since microwave radiation is a more efficient technique than conventional heating, it is frequently employed in chemical processing[7]. In earlier research, it was discovered that sorbents made with microwave assistance performed better than those made using reflux heating [8]. Industries all over the world have put various strategies into place to clean wastewater before releasing it into the environment, and a variety of cutting-edge concepts and technologies are currently quickly replacing the related traditional methods[9]. Textiles and numerous other sectors use dyes, a significant class of synthetic organic compounds. Because of this, they are now frequently emitted industrial pollutants during the fiber synthesis and, subsequently, the dyeing process[10]. Since adsorption is a straightforward and effective method, it has been used extensively for many years to remove coloring from aqueous solutions. Eosin Yellow (2-(2,4,5,6-Tetrabromo-6-oxido-3-oxido-3H xanthenes-9-yl) benzoate disodium), an acidic natural dye that is very water soluble, is one of the most dangerous dyes in aqueous solutions. It is frequently used in gram staining to distinguish between various bacterial species due to its red color and significant absorption by red blood cells. [11]. The current study aims to create a quick and affordable technique for photodecolorizing Eosin Yellow dye using MCM-41. MCM-41 nanomaterial is synthesized from rice husk (RH) via microwave-assisted green synthesis. Due to its high surface

area compared to other similar substances,  $1049.2 \text{ m}^2 \text{ g}^{-1}$ , it has been applied herein in the Photo-decolorization of Eosin yellow dye. The optimal parameters for this process, initial pH, adsorbent dose, and temperature, have been studied and determined; based on these findings, thermodynamic parameters for the Photo-decolorization process have been established.

## EXPERIMENTAL

### CHEMICAL MATERIALS

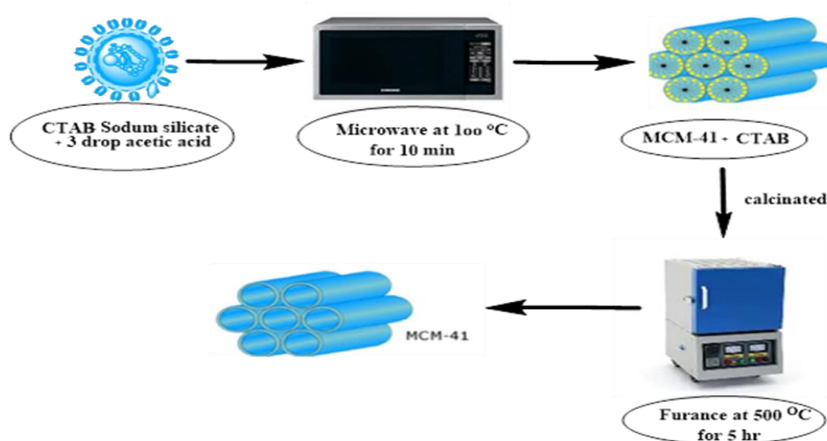
The local rice manufacturing factory in the city of Abbasiya, Najaf Governorate, provided the rice husks for collection. Cetyltrimethylammonium bromide (CTABr, Merck, 98 %) was used to facilitate the synthesis of MCM-41. Absolute ethanol (Fluka, >99 %), nitric acid (BDH, 65 %), sodium hydroxide (Merck, 99 %), acetic acid (BDH, 99.5 %), acetone (Romal, 99.7 %), and Eosin yellow dye ( $\text{C}_{20}\text{H}_6\text{Br}_4\text{Na}_2\text{O}_5$ ) were purchased from BDH. All chemicals were used without further purification.

### Synthesis of sodium silicate solution from rice husk

Next washing the RH with water to clear it of any grime, mud, or solid debris, it was then allowed to dry. 30 g of dried RH was placed in a plastic container and 500 mL 1.0 M nitric acid added, and the resultant mix gone for 24 hours at room temperature. After rinsing the RH with deionized water to neutralize the acid (pH 6-7), it was dried overnight at  $110^\circ\text{C}$  in an oven. The RH was then shaken for 24 hours at room temperature in 200 mL, 1 M NaOH. A black filtrate (sodium silicate) was obtained by filtering this mixture, which was then stored in a covered plastic container. Using RH, a sodium silicate solution could thus be made up [12].

### Synthesis of MCM-41

CTABr was utilized as a template to synthesize MCM-41. After dissolving 1 g of CTABr in 100 mL DI water while stirring at  $25^\circ\text{C}$ , 100 mL sodium silicate solution from RH was added dropwise to create a surfactant-silica combination. The mix was moved at  $25^\circ\text{C}$  for 6 hours after the pH was adjusted to 10 using 1 M acetic acid. The surfactant-silica gel mixture was microwave-heated for 20 minutes at 200 W at  $100^\circ\text{C}$  and then allowed to age for 24 hours. Finally, the hard produce was filtrated, washed with DI water, then calcinated in a furnace at  $500^\circ\text{C}$  for 5 hours. MCM-41 was obtained as a white solid powder. The steps to the production of MCM-41 using the microwave technique are illustrated in Fig. 1.



**Fig. 1** Schematic diagram of MCM-41 production using the microwave synthesis technique.

### Sample Characterization

Using specimens formed in KBr discs, FT-IR spectra were captured on a Shimadzu 8400 spectrophotometer in the 4000–400  $\text{cm}^{-1}$  range. A Shimadzu X-ray diffractometer was used to record the X-ray diffraction (XRD) patterns, whilst a BET BELSORP MINI II apparatus was used to perform the nitrogen adsorption/desorption analysis. Thermogravimetric analysis (TGA/DTA) was performed on an SDT Q600 V20.9 Build 20, Atomic force microscopy (AFM) Beam Gostar Taban Lab-Iran, FESEM MIRA III (TESCAN) Beam Gostar Taban Lab-Iran and High Resolution Transmission Electron Microscopy (HRTEM), to 20 nm.

### Photodecolorization of Eosin Yellow Dye using MCM-41 NPs

Using a homemade photoreactor, numerous tests were conducted to determine the ideal conditions for photo reactions. [13]. The reactor's body is prepared from a wooden box to avoid harmful light, which contains an inside 125-watt mercury lamp (UV-A), Pyrex glass beaker (500 mL), magnetic stirrer, Teflon bar, and fun. The light source of this reactor was horizontally located above the solution in a glass container. At different temperatures (10, 15, 20 and 25 °C), with range pH (3-9), and dose (0.05-0.3 g) of studied photocatalysts was dispersed in 5 ppm of 100 mL Eosin yellow dye solution. The subsequent suspension solution was moved for 30 minutes to establish an equilibrium state. The UV light was applied on the suspension after the initial step (adsorption). From the photoreaction, the following equations were used to determine the photodecolorization efficiency (Edecol%) and the apparent rate constant (kapp.) [14][15].

$$\ln \left[ \frac{C_0}{C_t} \right] = K_{app} \cdot t \quad (1)$$

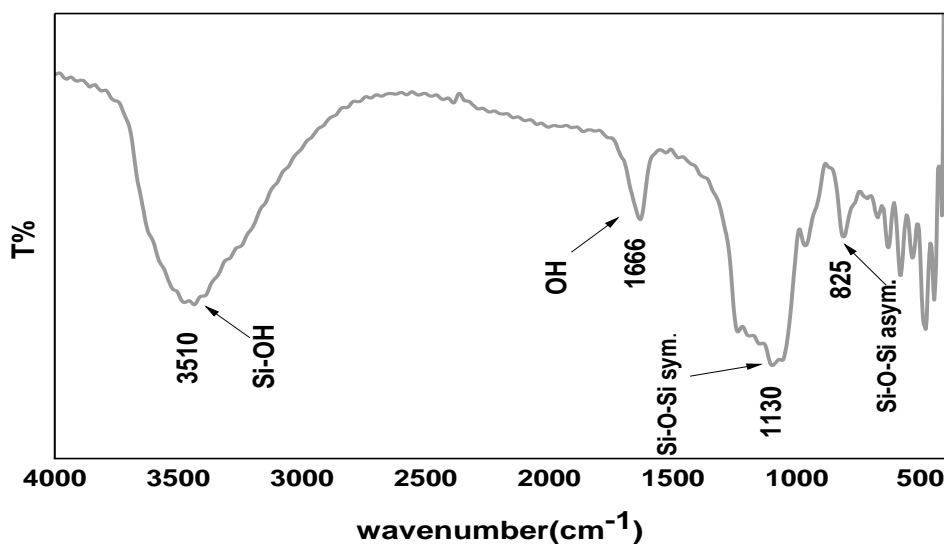
$$\%E_{decol.} = \left[ \frac{C_o - C_t}{C_o} \right] \times 100 \quad (2)$$

whereas:  $C_o$  and  $C_t$  are an initial concentration of dye in dark reaction and a concentration of the same dye at  $t$  time of irradiation.

## RESULT AND DISSCUSSION

### FTIR Spectroscopy Analysis

The FT-IR spectrum of MCM-41 is presented in Fig. 2. The -OH of the silanol group (Si-OH) and the hydroxyl groups in adsorbed water particles on the surface of the silica were identified as having a broad absorption band at about  $3510 \text{ cm}^{-1}$  [12]. The O-H bending vibration for silanol groups was identified as the band at  $1666 \text{ cm}^{-1}$  [16]. Additionally, bands at  $825$  and  $1130 \text{ cm}^{-1}$  in the FT-IR spectrum were identified as corresponding to the symmetric and antisymmetric stretching of Si-O-Si bonds. These results are in good agreement with earlier studies [17].



**Fig. 2** The FT-IR spectrum of MCM-41.

### X-Ray Diffraction Pattern

The small angle XRD spectrum for MCM-41 is presented in Fig. 3. The anticipated diffraction peaks of MCM-41 are situated at roughly  $2.65^\circ$ ,  $4.55^\circ$ ,  $5.35^\circ$ , and  $6.15^\circ$ , respectively, and represent the (100), (110), (200), and (210) planes. The peaks at these locations reflect the hexagonal porous structure that characterizes MCM-41 [18]. Fig. 4 displays the high angle XRD study. The MCM-41's amorphous structure itself produces a broad feature at  $2\theta = 22^\circ$  [19]. The mean crystal size before

MCM-41 adsorption was 1.266 nm, according to low angle XRD data and the Deby-Scherrer formula. This indicates that the Eosin yellow dye adsorbed on the surface will bind to the active sites and coat the MCM-41 surface, increasing the particle size.

$$D = \frac{k\lambda}{\beta \cos \theta} \quad (1)$$

Here,  $\lambda$  is the wavelength of the X-ray (1.5406 Å for Cu K $\alpha$ ), and  $\beta$  is the peak's full width half maximum (FWHM), D is the crystal size, and  $\theta$  is the Bragg angle. For MCM-41, three distinctive diffraction peaks (100), (110), and (200) are visible, indicating strong crystallinity as a result of the pores' hexagonal hope.

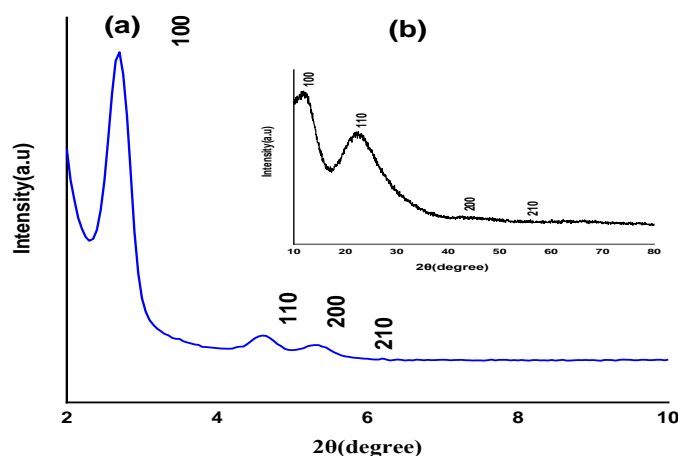
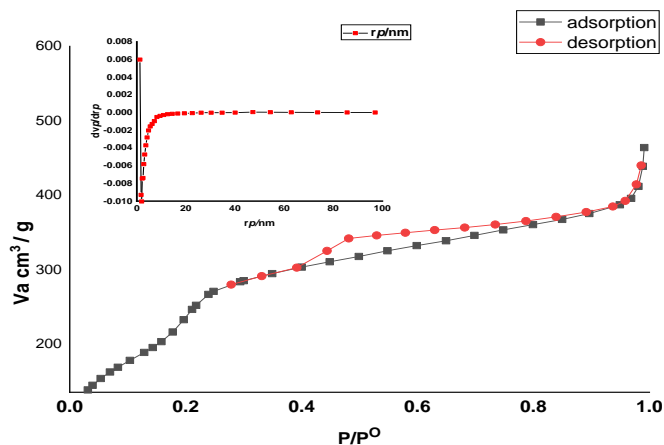


Fig.3(a) The low angle XRD spectrum and (b) The high angle XRD spectrum of MCM-41.

### N<sub>2</sub> Adsorption-Desorption Analysis

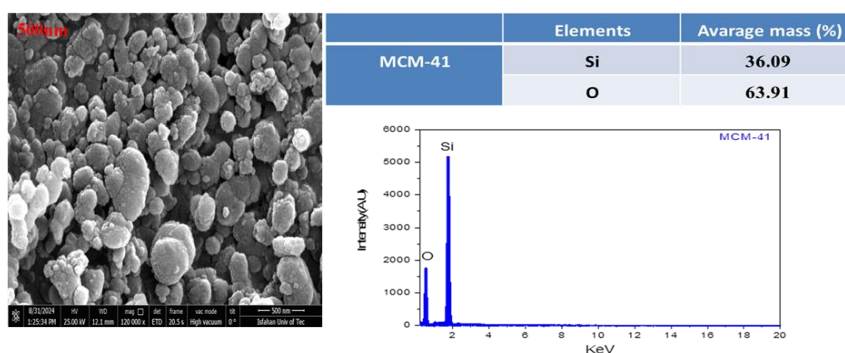
Figure 5 shows the N<sub>2</sub> adsorption/desorption isotherm curves that were acquired for MCM-41 nanoparticles. A type IV isotherm, which is common for mesoporous solids, was displayed by MCM-41[19]. The exhibited curves exhibit hysteresis loops of the H4 type, which are more commonly found in synthetic solids, such as artificially agglomerated particles having spheroidal forms or other interior cylindrical channels. These nanoparticles appear to have a mesoporous structure based on their measured surface area, average pore diameter, and pore volume, which were 1049.2 m<sup>2</sup>/g, 2.7314 nm, and 0.6999 cm<sup>3</sup>/g, respectively. Because of their porosity, reactants may more easily reach the active sites on the nanoparticles' surface, making them suitable for a range of applications such as impurity removal, adsorption, and catalysis[20].



**Fig. 4** The N<sub>2</sub> adsorption-desorption isotherm and pore size distribution of MCM-41.

### FESEM and EDX Analysis .

The size and morphology of the produced species were tracked using FESEM [21]. This method creates high-resolution, high-magnification images by using electron microscopy to examine subatomic particles and sample composition. Fig. 5 displays MCM-41's FESEM-EDX and the results got from EDX analysis for MCM-41. The pictures demonstrate that MCM-41 particles form spherical agglomerations and are smooth [22].



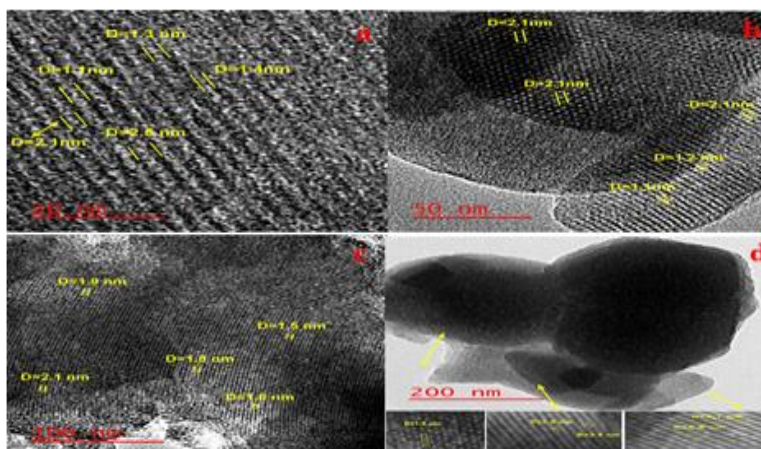
**Fig.5** FESEM-EDX and results from EDX analysis for MCM-41.

An elemental analysis method related to electron microscopy, energy dispersive X-ray (EDX) spectroscopy relies on the generation of distinctive X-rays that indicate the presence of specific elements in the samples[21]. The most prevalent element in the sample, according to the EDX chemical analysis, is silicon (Si).

### TEM Analysis

An additional indication that MCM-41, as made by the microwave process, has a mesoporous structure is the mesoporous channel section, which appears as a regular hexagon in the channel

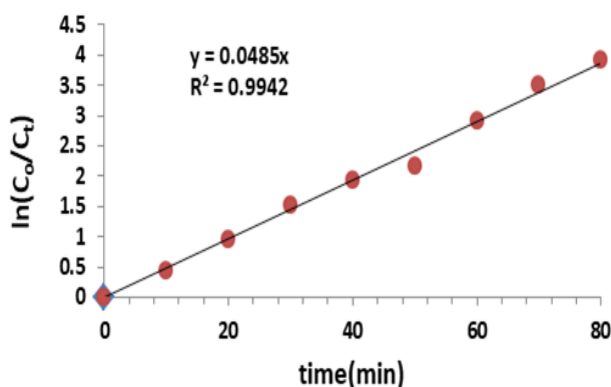
direction [23]. The thickness of the pore wall was estimated to be around 2.1 nm using the TEM images (Fig. 6).



**Fig. 6** TEM imagery of MCM-41 on scales of (a) 20 nm, (b) 50 nm, (c) 100 nm, and (d) 200 nm.

### Photodecolorization of Eosin Yellow Dye using MCM-41 as an Adsorption Surface

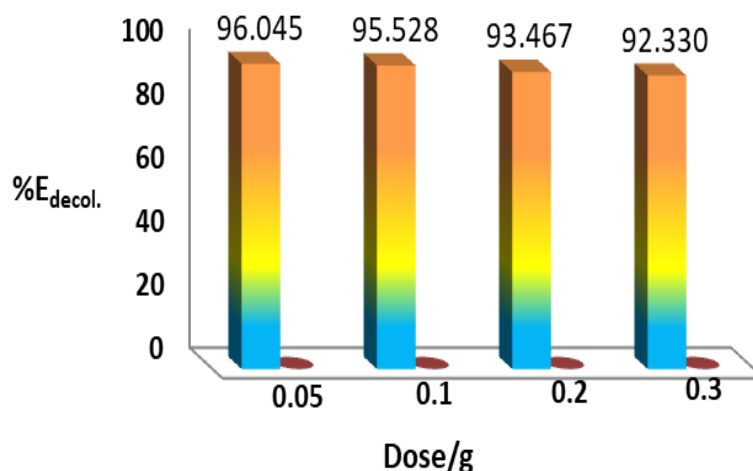
The solution was prepared by adding a suitable weight (0.05g) of studied photocatalysts to 5 ppm of Eosin yellow dye solution. The subsequent suspension solution was moved for 30 minutes to found an equilibrium state. The UV light was applied on the suspension after the initial step (adsorption). About 3 mL of solution were collected at various intervals time ranged (0, 10, 20,30,40,50,60,70 and 80 min) at 25 °C and pH=8 .The produced filters were twice times separated by a centrifuge, and the absorption of the produced filters was measured at  $\lambda_{\max} = 510$  nm. Using UV-visible spectroscopy[24]. The Langmuir-Hinshelwood (L-H) model states that pseudo first-order kinetics govern the rate of reaction[19], as shown in Fig.7.



**Fig.7:** First-order model for photodecolorization of Eosin yellow dye on MCM-41 surface, (conditions: pH 8; dosage = 0.05 g; time=(0-80) min, concentration of dye 5 mg/L and temperature = 25 °C).

### Effect of MCM-41 dose on photodecolorization of Eosin yellow dye.

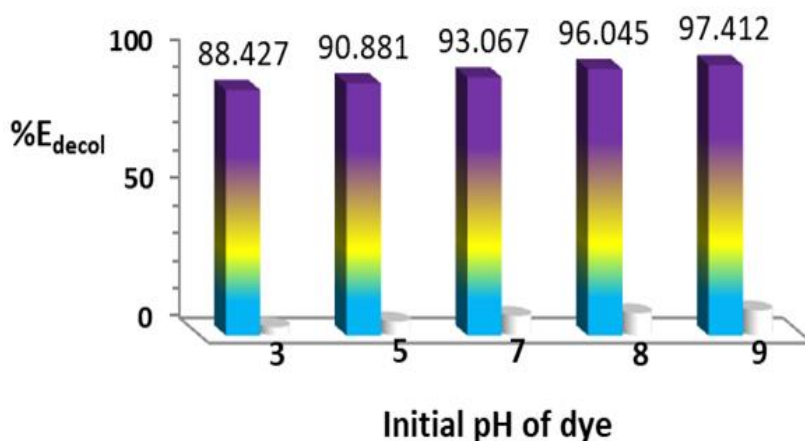
The effect of MCM-41 doses in the various weights ranged (0.05- 0.30 g) is depicted in Fig.8. The decolorization efficiency was found to drop from 96.045% with 0.05 g of MCM-41 to 92.33% with 0.3 g. These findings imply that lowering the dosage of MCM-41 results in fewer active sites on the photocatalyst surface, which are necessary for activation [25].



**Fig.8:** % E<sub>decol.</sub> of Eosin yellow dye as a function of MCM-41 dose, conditions: pH 8; dosage = (0.05- 0.3)g; time=80 min, concentration of dye 5 mg/L and temperature = 25 °C).

### Effect of Initial pH of Eosin yellow dye Solution.

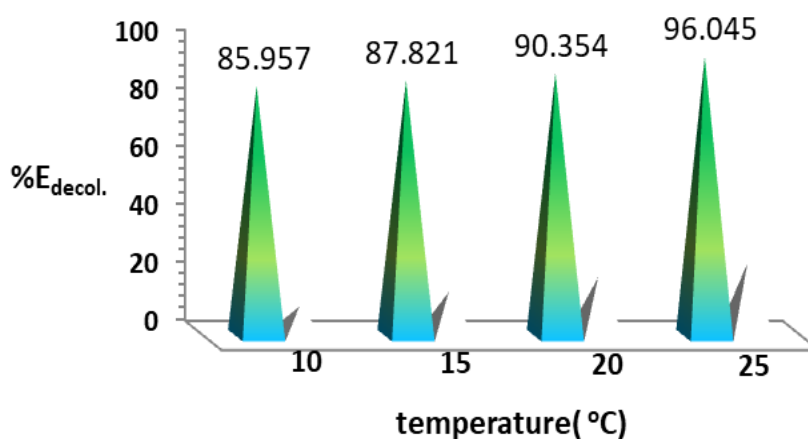
The percentage of decolorization increases as pH rises from 3 to 9, as shown in Fig. 9. There are two possible explanations for these outcomes: the dye's characteristics and the photocatalyst surface's characteristics[26]. In the acidic medium's the decolorization efficiency values are good. This outcome is consistent with the literature, which shows that MCM-41's zero electrical point is 2.28[27]. The maximum decolorization efficiency surpasses 97.412% at pH 9. Furthermore, the dye's hue changes at pH values higher than 9, which results in limited efficiency[28]. This behavior suggests that in a basic media , MCM-41's surface charge turns negative, increasing the electrostatic repulsion of the anionic Eosin yellow dye[29].



**Fig.9:** % E<sub>decol</sub> of Eosin yellow dye at different initial pH (3-9) and dosage = 0.05 g; time=80 min, concentration of dye 5 mg/L and temperature 25 °C).

### Decolorization of dye below numerous temperature

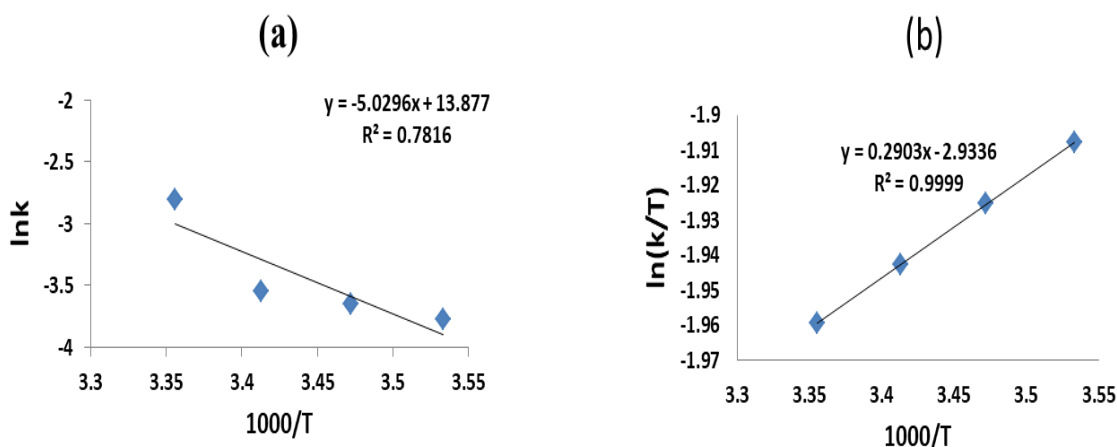
Figure 10 shows the removal percentage of dye (5 mg/L) by 0.05 g MCM-41 surfaces at pH=9 under UV radiation and at various temperatures (10, 15, 20, and 25 °C). The maximum decolorization percentage was 96.045% at temperature 25 °C following 30 minutes of illumination. The activation energy (E<sub>a</sub>) from the impact temperature range (288-303) K[30] and the Arrhenius equation was used to measure the thermodynamic function for the active case in the photo process ( $\Delta H^\#$ ,  $\Delta S^\#$ , and  $\Delta G^\#$ )[31], the Eyring-Polanyi equation, and the Gibbs equation[32]. These results are shown in Fig.11(a,b) and table 1.



**Fig.10:** %E<sub>decol.</sub> of Eosin yellow dye at different temperature,( conditions: pH 9; dosage = 0.05 g; time=80 min, concentration of dye 5 mg/L and temperature = (10-25) °C).

**Table 1:** Thermodynamic effects and activation energy values of the parameters for the photodecolorization of eosin yellow dye.

$E_a$ $\text{kJ mol}^{-1}$	$\Delta H^\#$ $\text{kJ mol}^{-1}$	$\Delta S^\#$ $\text{J mol}^{-1} \text{K}^{-1}$	$\Delta G^\#$ $\text{kJ mol}^{-1}$
41.816	-2.413	-0.221	63.721



**Fig.11:** (a) Arrhenius equation plot and (b) Eyring equation plot for photodecolorization of Eosin yellow dye at different temperature

Eosin yellow dye decolorization was accelerated by UV light-induced temperature increases, as shown in Fig.11 (a,b) and Table 1. Exothermic and nonspontaneous, the photoreaction of Eosin yellow dye decolorization is indicated by the negative  $\Delta H^\#$  and the positive  $\Delta G^\#$  [14]. The less random stage of photoreaction is denoted by a negative  $\Delta S^\#$ . The low activation energy value suggests a quick photoreaction of decolorization [33]. These findings were thought to be in good agreement with earlier published reference [34].

## Conclusion

This research considers the synthesis, investigation, and application of MCM-41 nanoparticles for the active deletion of Eosin yellow dye from aqueous solution. In this study, MCM-41 nanoparticles were successfully synthesized from rice husk with the aid of CTABr via a green method (microwave technique) at 100 °C for 20 min. Thorough analysis of the MCM-41 nanoparticles was achieved using several techniques, namely FTIR, XRD, BET, TGA, FESEM, EDX and HR-TEM. The silanol group in MCM-41 (a broad peak) and the symmetric and antisymmetric stretching of

Si–O–Si bonds were identified via FT-IR analysis. A nanosized hexagonal structure of mesoporous silica was demonstrated via XRD analysis. The mean crystal size prior to adsorption by MCM-41 was determined to be less than the mean crystal size post-adsorption, indicating that the Eosin yellow dye will bind to the active sites on the surface of MCM-41 and coat it, thus increasing the particle size. Furthermore, the nitrogen adsorption-desorption analysis (BET) established the measured surface area, average pore diameter, and pore volume, suggesting these nanoparticles have a mesoporous structure and high surface area, demonstrating their efficient adsorption by MCM-41. FESEM was used to monitor the size and morphology of the MCM-41 prepared. The images show MCM-41 particles are smooth and form spherical agglomerations. According to EDX analysis, Si and O were present in the sample without impurities. The TEM analysis implied that MCM-41 has a well-ordered hexagonal arrangement and was used to determine the average particle size, which was found to be 2.1 nm as quantum dot nanomaterial. The photodecolorization of Eosin yellow dye onto MCM-41 surface was found to obey a pseudo-First order model under optimum conditions. The thermodynamic function  $\Delta H^\#$ ,  $\Delta S^\#$ , and  $\Delta G^\#$  were calculated and proved, this photoreaction is nonspontaneous, random less and exothermic in nature.

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**Author contributions** The manuscript was prepared with contributions from all authors. All authors have approved the final version of the manuscript.

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**Data availability** No datasets were generated or analyzed during the current study.

### Declarations

**Ethical approval** Not applicable.

**Competing interests** The authors declare no competing interests.

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