

## Research Article

# The Effect of Plasma Parameters on the Structural Properties of SiO<sub>2</sub>/Au Core Shell Nanostructure

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### Abstract:

Plasma diagnostics play a pivotal role in understanding plasma behavior and properties in various environments, which enables us to control the plasma parameters required for a suitable application, such as nanoparticle production. In this work, the underwater plasma was generated by exploding gold wires in a SiO<sub>2</sub> suspension. The process is controlled by an Arduino-based system that precisely regulates the circuit, ensuring accurate replication of each pulse. The optical emission spectroscopy (OES) is used to diagnose the plasma simultaneously.

Boltzmann plot was used to calculate the electron temperature, which ranged from **8.374 eV** to **10.321 eV** and the electron density is determined through Stark broadening, which increased from **0.166 × 10<sup>18</sup> (cm<sup>-3</sup>)** to **0.449 × 10<sup>18</sup> (cm<sup>-3</sup>)**, indicating a direct proportionality between the applied current and the plasma parameters.

The X-ray diffraction (XRD) analysis showed that the nanostructures contained an **FCC Au** structure with crystallite sizes ranging from **12 to 34 nm**.

## 1. Introduction

Pulsed Plasma via arc discharge has attracted the attention of various researchers due to its ability to rapidly focus energy, producing much higher power during each pulse compared to continuously operated plasmas, This makes it a versatile tool for the production of nanomaterials. (Miron C, Zhuang J, Sava I, Kruth A, Weltmann K-D, Kolb JF, 2016) (C. Cornella, S. Portal, D. B. Zolotukhin, L. Martinez, L. Lin, M. N. Kundrapu, and M. Keidar, 2019)

Plasma conventionally operates in a continuous fashion which involves the maintenance of a constant state of ionization, this kind of plasma is mainly used in industrial applications such as welding and surface treatment. (Kim, S., Chung, T., Joh, H., Cha, J., Eom, I., & Lee, H., 2015)

On the other hand, pulsed plasma can be described as a short burst of high energy which is able to create plasma of unique conditions such as high electron temperature and densities with a reduced energy consumption compared to continuous plasma (Lee, S., , S., Hong, Y., & Choi, M., 2018), pulsed plasma is employed in material processing such as nanoparticle production. (Pilch, I., Söderström, D., Brenning, N., & Helmersson, U, 2013)

One of the most attractive pulsed plasma methods utilizes arc discharge is the underwater electrical explosive wire (UEEW) technique, as it is an inexpensive, single-step, and an environment friendly method. ( Ali Hashemzadeh, Reza Ahmadi, Davood Yarali and Nafiseh Sanaei, 2019) The UEEW technique consists of sending a high-intensity pulse of electrical current through a thin wire of a conductive material. The passing current causes the wire to melt then vaporize rapidly, and an electric arc through the vapor causes an explosive shock wave which results in the conversion of the wire material into plasma.

Several factors, including current, voltage, wire dimensions, and the surrounding medium, effect the produced plasma

parameters and the nanomaterial properties therefor many researchers attempted to control these factors in order to test their influence, J. Batra et al. compared five different metals (Au, Cu, Al, W, and Ti) in air and vacuum. (J. Batra, A. K. Saxena, A. C. Jaiswar, R. R. Valvi, K. D. Joshi and T. C. Kaushik, 2021), Duaa A. Uamran et al. studied the Core-Shell SiO<sub>2</sub>/Ag Composite Spheres Prepared by UEEW technique. (Duaa A. Uamran, Qasim Hassan Ubaid and Hammad R. Humud, 2021), Fathi et al. investigated the plasma parameters for Fe plasma generated by exploding Fe wire in carbon nanotubes-water colloid with three current values (50, 100 and 150) A. (Fathi, Sabah M., and Saba J. Kadhimi, 2022) Furthermore, Nawfal A. Laniwai et al. employed the underwater electrical explosion wire (UEEW) method to fabricate core-shell SiO<sub>2</sub> /Ag/Au Nanoparticles. (Alnidawi, Nawfal A., and Saba J. Kadhimi, 2021)

A considerable number of studies on plasma generated by the UEEW technique has been conducted experimenting with various metal types and mediums. However limited research exists on plasma generated from the explosion of gold wires underwater, particularly where the UEEW technique is automated.

This work aims to design an Arduino controlled version of the UEEW technique and to analyze the electron temperature and density of Au plasma generated in a solution of SiO<sub>2</sub> via the UEEW technique with three different explosion currents (100, 125, and 150 A) and SiO<sub>2</sub> mass (20, 25, and 30 mg).

## 2. Experimental Work

### 2.1 Sample preparation

SiO<sub>2</sub> nanoparticles produced in china by Zhongnuo Advanced Material Technology Co. Ltd. with 99.99% purity and granular size of  $30 \pm 5$ nm were quantified using an analytical balance. Three quantities of SiO<sub>2</sub> nanoparticles powder were measured, specifically 20 mg, 25 mg, and 30 mg. Then, each sample was combined with 30 ml of distilled water. From which three distinct

samples were prepared for each mass of SiO<sub>2</sub>. The samples were subjected to one of three specified current intensities: 100, 125, and 150 A.

From an alloy of 24K gold, boasting a purity of 99.99%, a cuboid plate measuring 3cm by

## 2.2 The underwater exploding wire technique

This technique consists of two electrodes, a metal thin wire and a plate both submerged in a liquid contained in a reaction vessel, the electrical circuit remains open until the thin wire touches the plate which allows the high current to run through the wire causing it to explode underwater. (Shaojie Zhang, Wansheng Chen, Yong Lu, Yongmin Zhang, Shuangming Wang, Aici Qiu, Liang Ma, Liang Gao, and Fei Chen, 2024)

The explosion causes the wire to undergo instant phase transition from solid to plasma which generates a shockwave in liquid, many factors affect the plasma properties such as the wire diameter, the material of the electrodes, the applied current and the

2cm and 3mm in thickness and a 12 cm wire with a diameter of 0.3mm were meticulously fabricated to be the electrodes in the UEEW system.

underwater medium. (Krasik, Y., Fedotov, A., Sheftman, D., Efimov, S., Sayapin, A., Gurovich, V., Veksler, D., Bazalitski, G., Gleizer, S., Grinenko, A., & Oreshkin, V., 2010)

The electrodynamic force driving the explosions scales with the current squared and can be expressed as:

$$F = I^2 \log L/D \dots \dots (1)$$

Where  $I$  is the current,  $L$  is the length of the wire and  $D$  is the wire diameter. (H.Aspden, 1985)

The electro-explosion of wires is automated using a Tower Pro MG90S micro servo motor controlled via an Arduino Uno board with the following code:

```
1. #include <Servo.h>
2.
3. int servoPin = 11;
4. Servo servo1;
5.
6. void setup() {
7.   servo1.attach(servoPin);
8.   Serial.begin(9600);
9. }
10.
11. void loop() {
12.   for(int iteration = 0; iteration < 15; iteration++) {
13.     for(int currentAngle = 90; currentAngle <= 165; currentAngle += 5) {
14.       servo1.write(currentAngle);
15.       Serial.print("Iteration: ");
16.       Serial.print(iteration);
17.       Serial.print(", Angle: ");
18.       Serial.println(currentAngle);
19.       delay(100);
20.     }
21.   }
22.   while(1); // Stop after 15 pulses
23. }
```

The gold wire is attached to the fan of the motor which moves in a sweeping motion from  $90^\circ$  to  $165^\circ$  with the  $5^\circ$  increment. The precise movements of the motor is achieved via its connection to the coded Arduino board (line 13) which also enables us to achieve such short pulse time coded in line 17 which is equivalent to 0.1 second and to be replicated for 30 pulses in line 12 of the code. This provides precise timing and plate-wire contact force control during each wire explosion (pulse) which leads to better reproducibility of plasma conditions and nanoparticle synthesis than manual operation.

Each pulse was recorded via an optical fiber placed in a  $45^\circ$  angel and 3 cm away from the vessel and attached to a spectrometer connected to a computer to display the

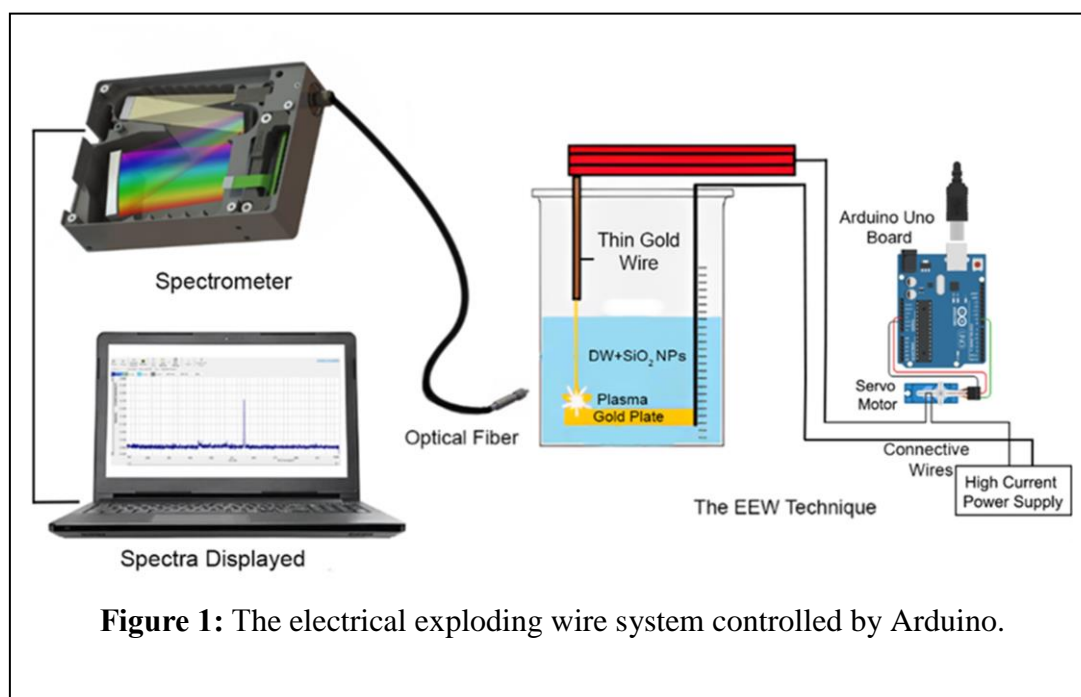
intensity of the plasma pulses, as shown in Figure 1.

### 2.3 Thin films preparation

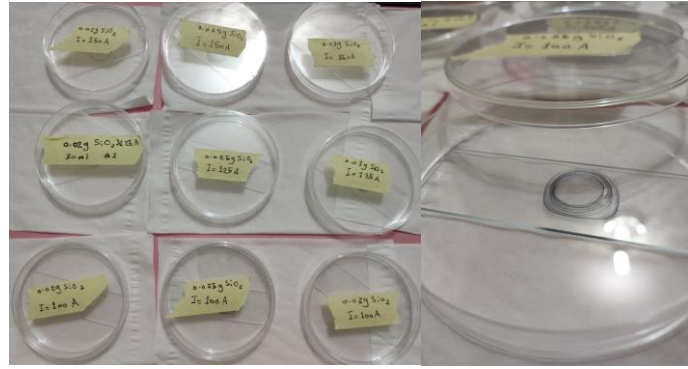
Drop casting is used to prepare a thin film for each sample. A 5 mm pipette was used to drop a determined volume of the liquid samples onto a glass substrate, then allowing the solvent to evaporate at room temperature and repeating the process for 30 drops each until a noticeable thickness was observed.

### 2.4 X-ray diffraction

The thin film's structure is investigated by an ASENWARE (AW-XDM300) X-ray diffractometer where the radiation source is a Cu ( $K\alpha$ ) with a wavelength of 0.154 nm and the current and voltage are 30 mA and 40 kV respectively. The diffraction patterns were reported within a range of  $10^\circ$  to  $80^\circ$  with a 3 degree/min speed.



**Figure 1:** The electrical exploding wire system controlled by Arduino.



**Figure 2:** SiO<sub>2</sub>/Au Thin Film Preparation.

### 3. Results and Discussion

#### 3.1 The optical emission spectrum

The emission spectrum of the gold plasma is shown in Figure 3, The spectrum is generated via the electrical explosive wire technique where the wire diameter is only 0.3 mm, the applied currents are 100, 125, and 150 A for the SiO<sub>2</sub> masses of 20, 25, and 30 mg within a wavelength range of (200-800) nm. Each sample spectrum displays a notable singly ionic (II) and atomic (I) lines of (H $\alpha$ , SiI, SiII, **AuI**), with a peak detected at 656.28 nm, indicating the H $\alpha$  line for the hydrogen atoms produced from the dissociation of water molecules as well as AuI peaks for the following wavelengths (385.602, 504.103, 546.643, 566.956, 597.893, 634.71). (J. E. Sansonetti and W. C. Martin, 2005). The difference between the ionic silicon peak and the atomic silicon peak increases linearly with the applied current indicating a higher degree of ionization, which is also evident by the direct proportionality between the intensity of all the present peaks and the applied current. The effect of the added SiO<sub>2</sub> mass was in line with the current.

#### 3.2 Measurements of electron temperature and density

Boltzmann plot is one of the methods used to determine the temperature of electron in case of an equilibrium plasma. Where The wavelength of emitted light depends on energy difference between levels. While the intensity, depends on Boltzmann distribution for local thermal equilibrium and the intensity can be described as:  $\ln \left( \frac{\lambda_{ji} I_{ji}}{h c A_{ji} g_j} \right) = \frac{-E_j}{k_B T} + C$  (2)

Where:  $I_{ij}$ ,  $\lambda_{ij}$  and  $A_{ij}$  are the intensity, wavelength and transition probability corresponding to transition from  $i$  to  $j$ ,  $g_j$  the degeneracy of state  $j$ ,  $h$  is the Planck's constant,  $K_B$  is Boltzmann constant,  $E_j$  is the energy gap,  $c$  is the speed of light, and  $T_e$  is the temperature of the electron. (M. Capitelli, G. Colonna, G. D. Ammando, and L. D. Pietanza, 2014)

The AuI spectral lines is to be applied to equation (2) and Table 1 shows the parameters for the AuI wavelengths taken.

**Table 1:** shows the AuI wavelength, intensity, the product of  $A_{ji} \cdot g_{ij}$  and the upper-level energy. (NIST Atomic Spectra Database Lines Data)

$\lambda(\text{nm})$ Observed	Intensity	$A_{ji} \cdot g_{ij} (\text{s}^{-1})$	upper-level $E_j (\text{eV})$
385.602	0.021478	1.76E+08	10.07388
504.103	0.020844	2.80E+08	12.52526
546.643	0.008	1.30E+08	14.79272
566.956	0.020144	4.00E+08	16.38604
597.893	0.015	2.26E+08	12.14699
634.71	0.019	2.34E+08	10.07388



The relation between the upper energy level ( $E_j$ ) and the left side of Boltzmann equation  $\ln\left(\frac{\lambda_{ji}I_{ji}}{h c A_{ji} g_j}\right)$  is represented in Figure 4 for the different values of current and SiO<sub>2</sub> mass. The statistical coefficient ( $R^2$ ) and the fitting equations are displayed on the figures. The  $R^2$  indicates the priority of the linear fit.

As for the electron density  $n_e$ , it can be deduced in many ways, such as Saha-Boltzmann equation or Stark broadening effect is based on the broadening of atomic emission lines due to the electric field effect (Stark effect) caused by the surrounding charged particles (electrons and ions).

$$n_e = \frac{\Delta\lambda_{1/2}}{2w} \times 10^{16} \text{ cm}^{-3} \quad (2)$$

Where:  $w$  is the electron impact parameter (width per unit electron density, tabulated for different lines) and  $n_e$  is the electron density. (Liu, F., Nie, Z., Xu, X., Zhou, Q., Li, L., & Liang, R., 2008) The excitation temperature,  $T_{exc}$ , is evaluated from the Boltzmann equation, assuming a Boltzmann distribution of the atomic levels' population. (Zhukov, 2005):

$$\ln\left(\frac{I_{ji}\lambda_{ji}}{A_{ji}g_j}\right) = -\frac{E_j}{k_B T_{exc}} + \text{constant} \quad (3)$$

The excitation temperature ( $T_{exc}$ ) is evaluated from the slope's inverse of the Boltzmann plot ( $\ln\left(\frac{I_{ji}\lambda_{ji}}{A_{ji}g_j}\right)$  versus  $E_j$ ) for the same upper level. (Lesage, 2002)

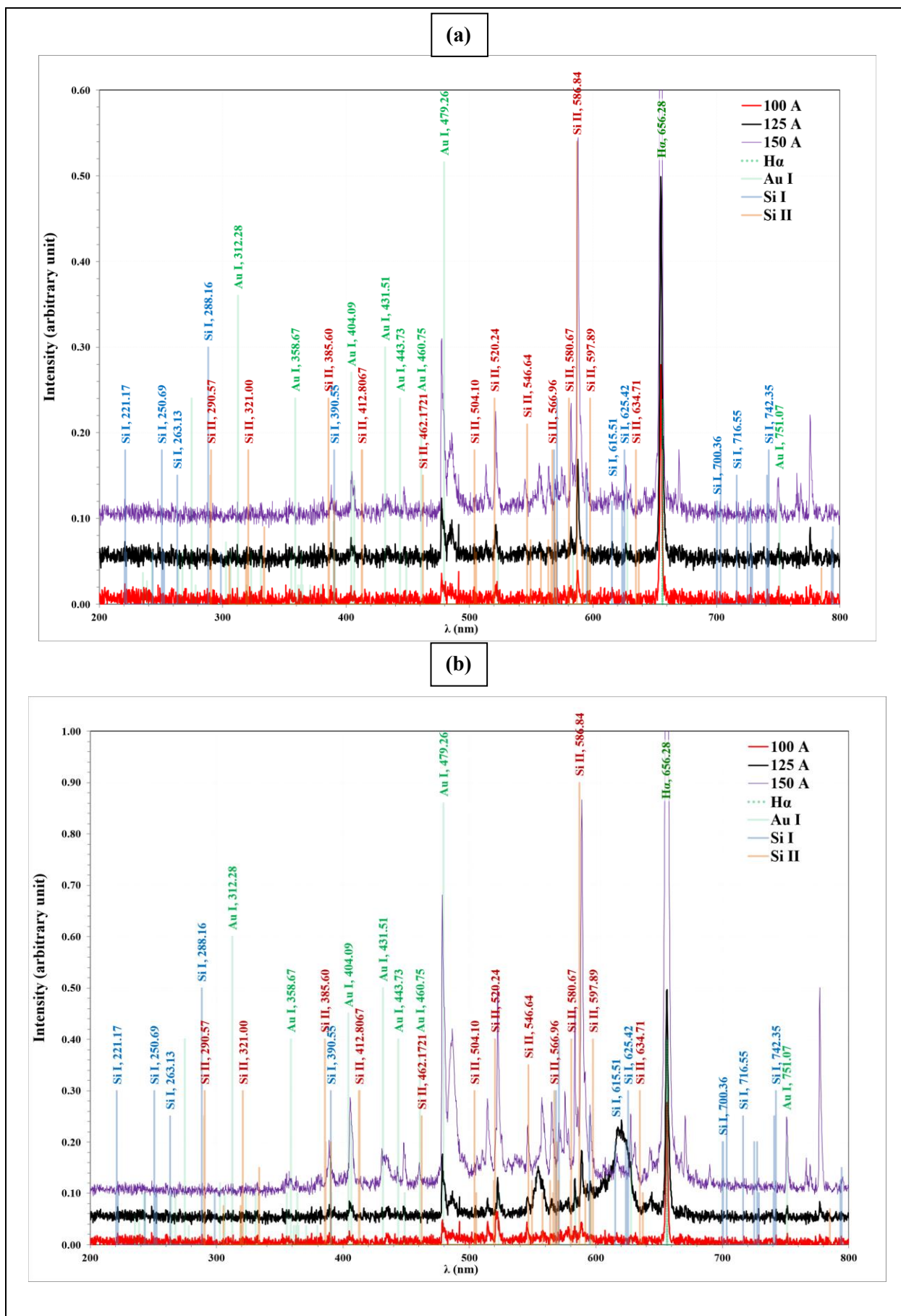
Figure 5 exhibits the Lorentzian fitting done using Excel for the full width at half maximum in order to determine the electron density, using Stark effect, for the three samples with the different currents and SiO<sub>2</sub> mass depending on the standard values of the broadening of the H $\alpha$  line. (Toru Sasaki, Yuuri Yano, Mitsuo Nakajima, Tohru Kawamura, and Kazuhiko Horioka, 2006).

The SiO<sub>2</sub> mass impacted the electron temperature and electron density differently where the electron temperature was at its highest when SiO<sub>2</sub> mass was 25 mg, and the lowest  $T_e$  corresponded with the 30 mg mass. The electron temperature decline at the 30 mg mass can be explained by the increased concentration of SiO<sub>2</sub> nanoparticles which in turn increase the cooling collisions between the dielectric nanoparticles, analogous to dusty plasma. Meanwhile, the electron density relates directly with the SiO<sub>2</sub> mass, and that is due to the rising concentration of SiO<sub>2</sub> nanoparticles in the medium, which enhance the ionization as evident by the increased peaks intensity from the expiratory nano particle. (D. V. Douanla, Alim, C. G. L. Tiofack, A. Mohamadou, 2021)

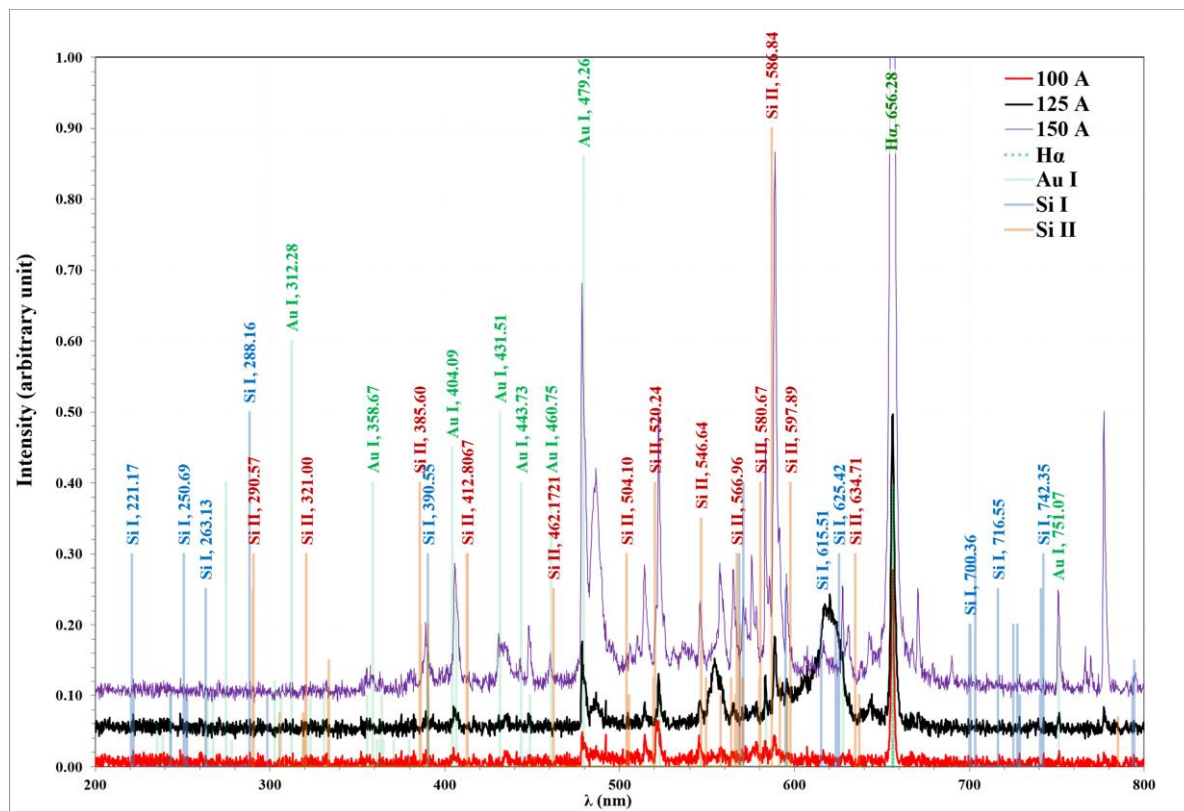
It can be noticed that the full-width at half maximum decreases with the decrease of current, which indicates the decrease of the electron density which also agrees with Sabah and Saba results. (Fathi, Sabah M., and Saba J. Kadhim, 2022)

Figure 6 identifies the link between electron temperature ( $T_e$ ) and electron density ( $n_e$ ) for the different values of current. The electron temperature  $T_e$  rises from 8.450 to 9.991 eV for the SiO<sub>2</sub> mass of 20 mg. Similarly, the 25 mg  $T_e$  went from 8.837 to 10.321. Finally, the 30 mg  $T_e$  ranged from 8.374 to 9.533 and that aligns with Toru Sasaki's et al. results. (Zekun Yin, Jian Wu, Liwen Liang, Chuncai Kong, A. Pervikov, Huantong Shi, Xingwen Li, 2023)

Table 2 shows the plasma parameters such as Debye length ( $\lambda_D$ ), plasma frequency ( $f_p$ ), and Debye number ( $N_D$ ) for Au plasma in addition to the FWHM of stark broadening. A direct relation exists between the electron temperature\density and the current applied.

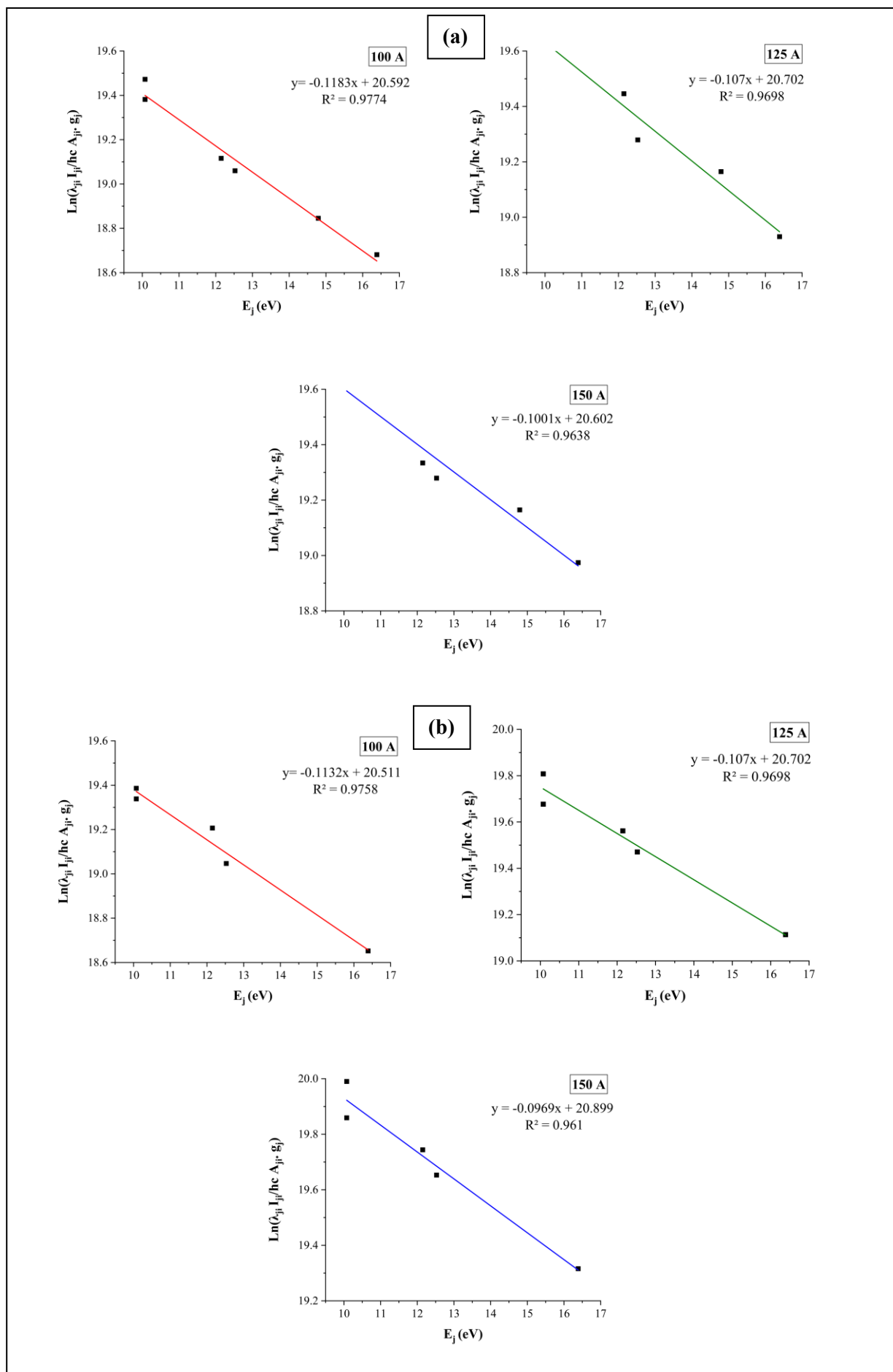


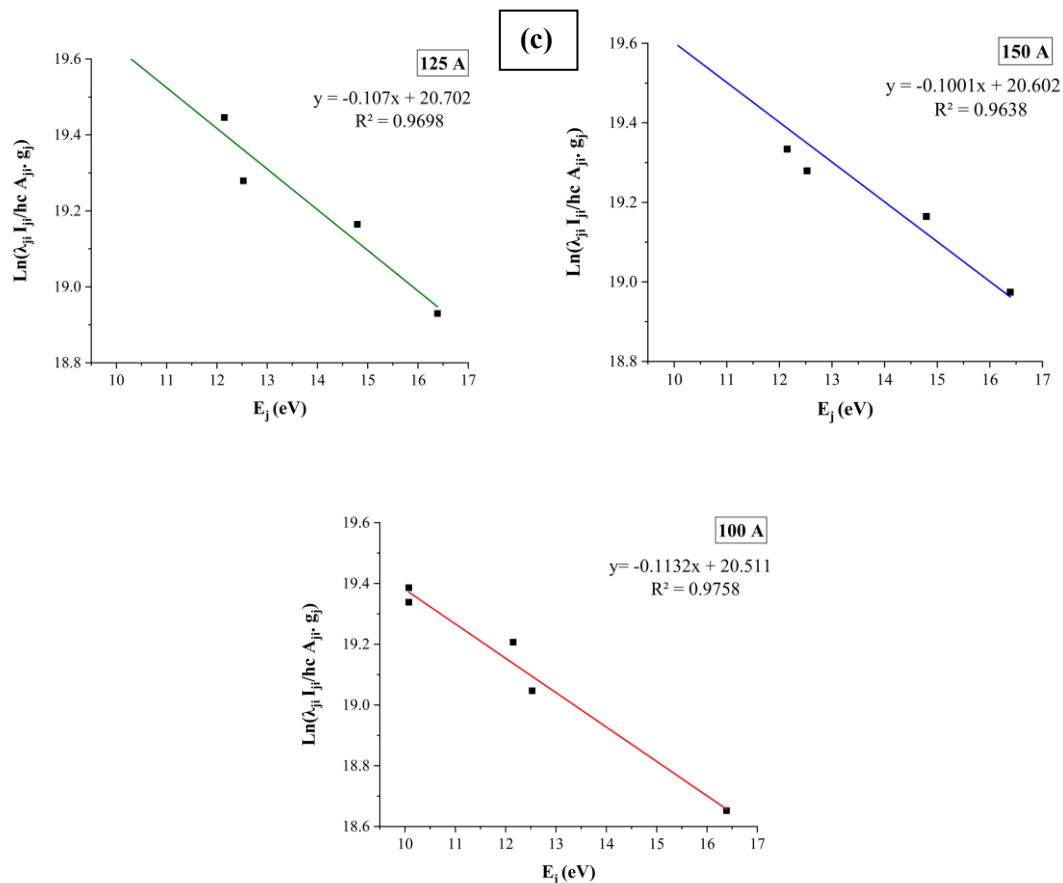
(c)



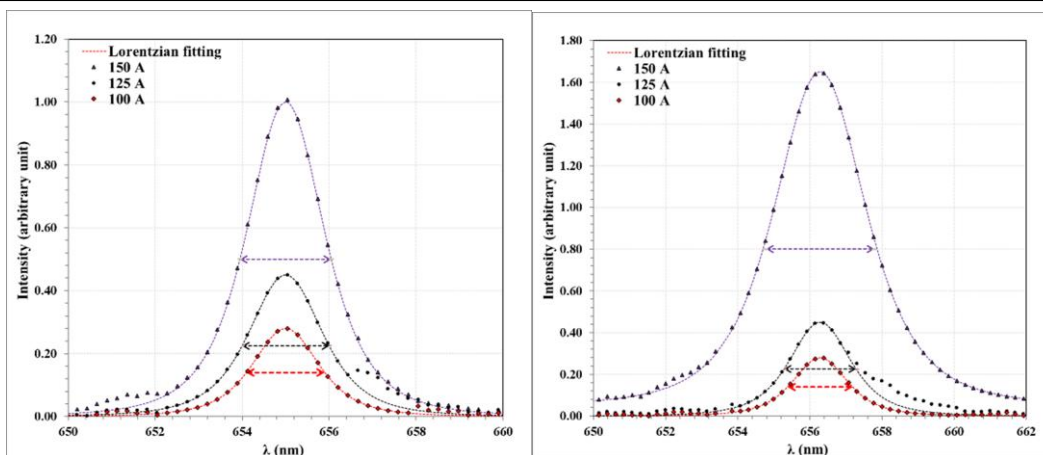
**Figure 3:** Emission spectra for gold wires with constant SiO<sub>2</sub> mass of a) 20, b) 25, and c) 30 mg and the following currents: 100, 125, and 150 A, obtained by exploding wire.





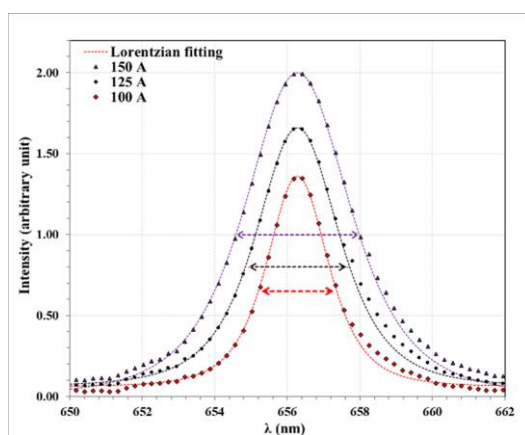


**Figure 4:** Boltzmann plots for SiO<sub>2</sub>/Au lines generated by the explosion of Au wires, where the SiO<sub>2</sub> mass is a) 20, b) 25, and c) 30 mg and the current applied is 100, 125, and



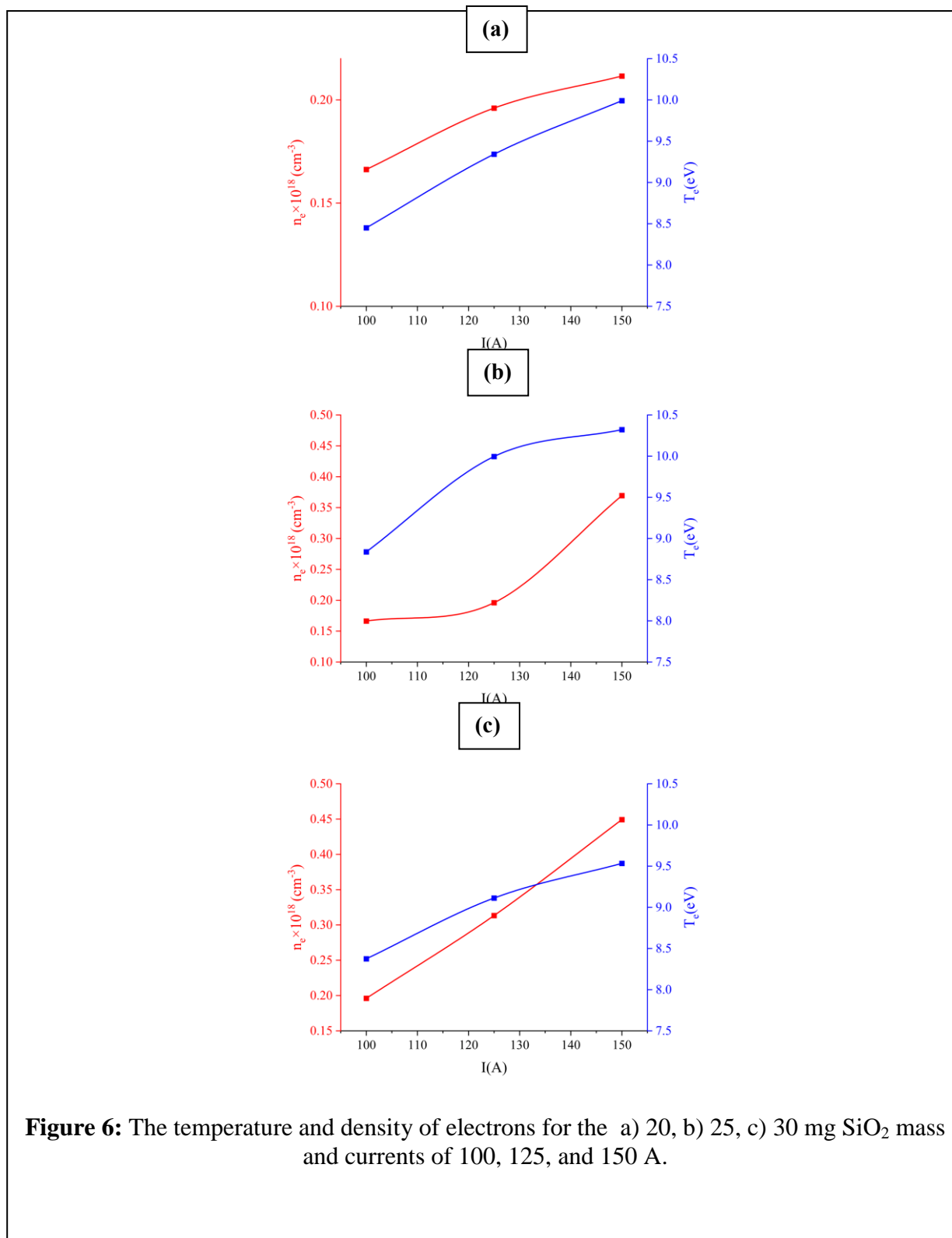
(a)

(b)



(c)

**Figure 5:** Shows the peaks broadening and their Lorentzian fitting for (a) 20 mg, (b) 25 mg, and (c) 30 mg and currents of (100 ,125 and 150) A.



**Table 2:** Au Plasma parameters of EEW after automation from spectroscopy lines intensity of for (a) 20 mg, (b) 25 mg, and (c) 30 mg of SiO<sub>2</sub> mass and for 100, 125, and 150 A currents.

SiO <sub>2</sub> mass	I(A)	T <sub>e</sub> (eV)	n <sub>e</sub> ×10 <sup>18</sup> (cm <sup>-3</sup> )	FWHM (nm)	f <sub>p</sub> (Hz) ×10 <sup>10</sup>	λ <sub>D</sub> ×10 <sup>-5</sup> (cm)	N <sub>d</sub>
20 mg	100	8.450	0.166	1.80	366.176	5.297	103496
	125	9.342	0.196	2.00	397.592	5.129	110805
	150	9.991	0.212	2.10	413.040	5.106	117961
25 mg	100	8.837	0.166	1.80	366.176	5.417	110683
	125	9.995	0.196	2.00	397.592	5.305	122617
	150	10.321	0.369	3.00	545.769	3.928	93737
30 mg	100	8.374	0.196	2.00	397.592	4.856	94039
	125	9.112	0.313	2.70	502.645	4.007	84425
	150	9.533	0.449	3.40	601.833	3.423	75463

### 3.3 The structural properties

XRD analysis was employed to determine the crystalline phases of the SiO<sub>2</sub>/Au samples, the crystalline structures present were identified and calculate the corresponding crystalline parameters.

Figures 7 and 8 show the XRD patterns of the synthesized nanostructures at different SiO<sub>2</sub> concentrations and current values. The XRD pattern includes a cubic gold crystal with a space group of Fm-3m (Davey, 1925) The cubic crystalline structure and the Miller indices of the diffraction peaks are reported in Tables 3 and 4. The crystallite size values were calculated using the Debye-Scherrer equation (F. Hajipour, S. Asad, M.A. Amoozegar, A.A. Javidparvar, J. Tang, H. Zhong, K. Khajeh, 2021).

The analysis of the displayed pattern reveals a diminishing presence of the amorphous SiO<sub>2</sub> curve with the current increase, until it disappears entirely at I = 150 A, the nonlinear relationship between the current and the highest peak of Au (111) is observed in Table 3. The applied current effect may be explained by the enhanced Au shell coverage over the SiO<sub>2</sub> core because of the raised

electron temperature, which immediately melts and deposits the Au onto the SiO<sub>2</sub> surface. This is the cause of the increased Au presence on the core, thereby increasing the crystalline size and decreasing the dislocation density.

The SiO<sub>2</sub> mass effect on the XRD pattern is identical to the applied current effect where the Amorphous SiO<sub>2</sub> structure is reduced as the SiO<sub>2</sub> mass increases and that is a result of an increasing number of SiO<sub>2</sub> nanoparticles in the suspension which increases the probability of the Au encapsulation as evident by the higher Au peaks.

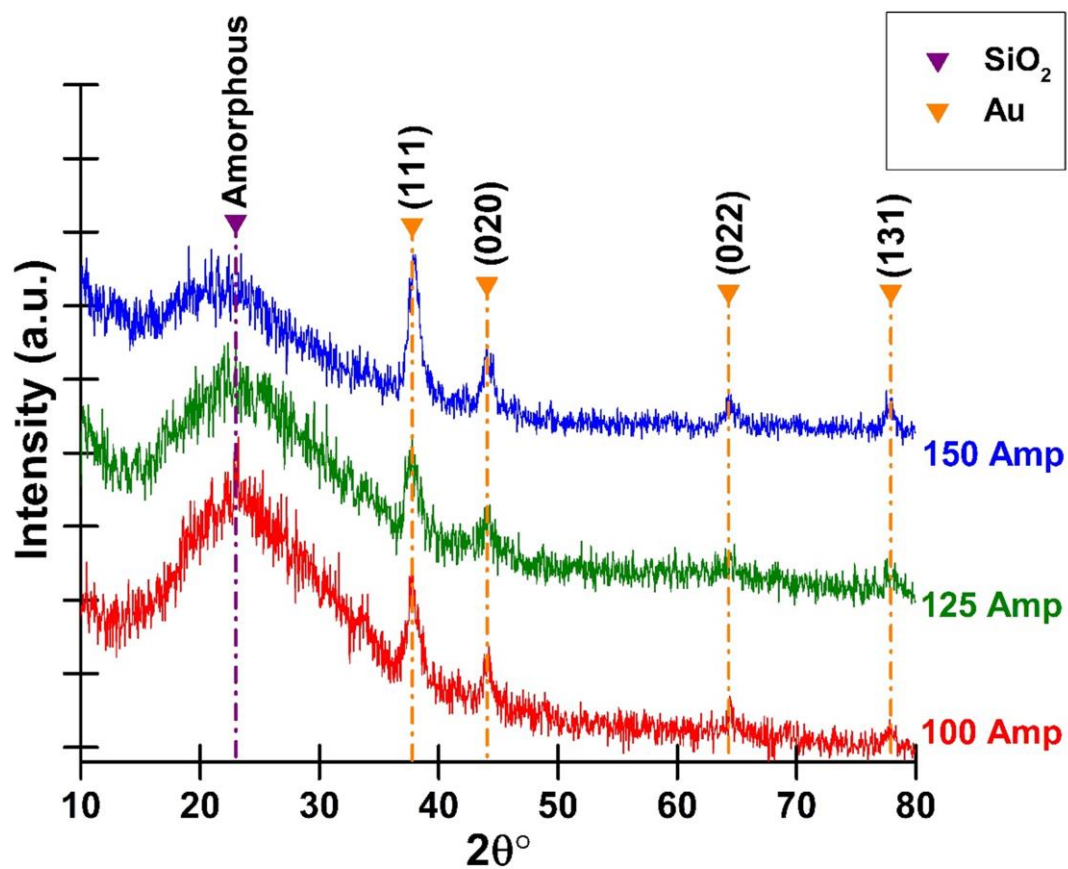
The linear relationship between the applied current and the intensity of the Au peaks agrees with the results of Taha M. Rashid, Uday M. Nayef. Majid S. Jabir and Falah A.-H. Mutlak (Taha M. Rashid, Uday M. Nayef. Majid S. Jabir and Falah A.-H. Mutlak, 2021). However, our XRD pattern shows an Au (022) peak, which enhances the plasmonic effect applicable in the surface-enhanced Raman spectroscopy (SERS) (Richa Goel, Sibashish Chakraborty, Vimarsh Awasthi, Vijayant Bhardwaj, Satish Kumar Dubey, 2024; Taha M. Rashid, Uday M. Nayef.



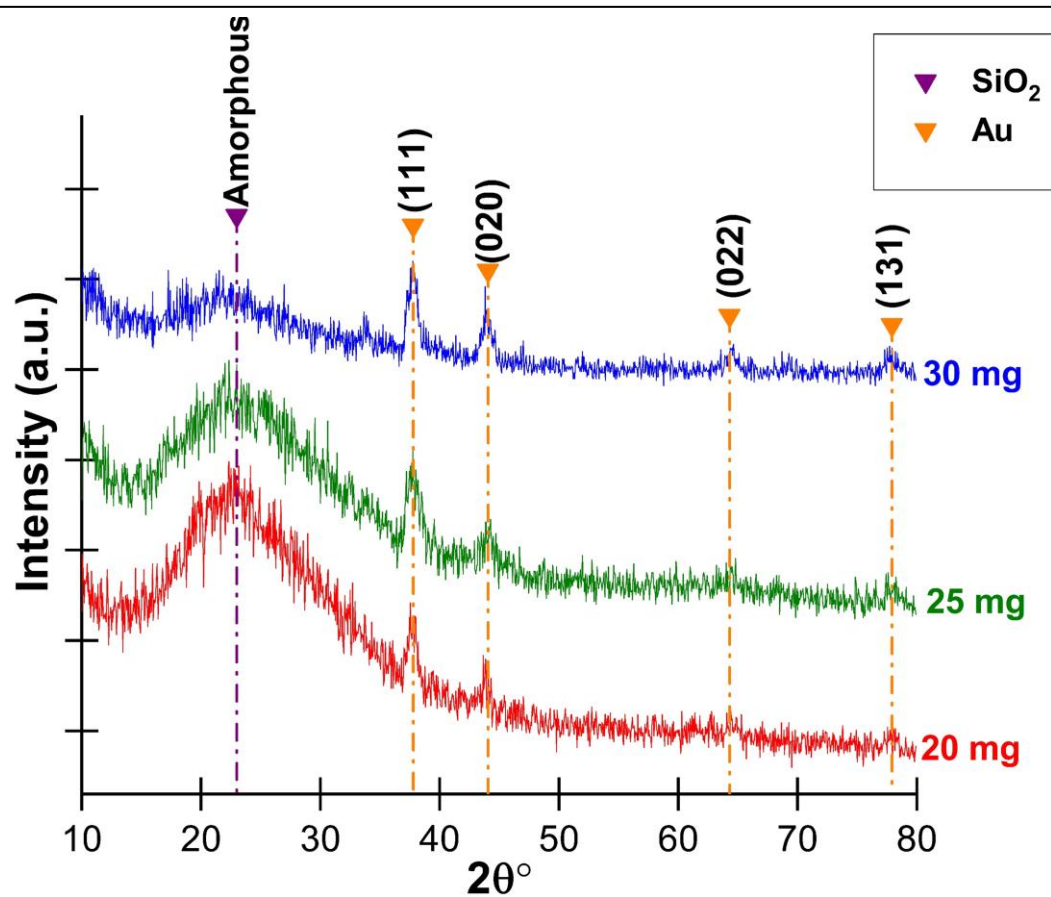
Majid S. Jabir and Falah A.-H. Mutlak, 2021).

**Table 3:** The crystalline parameters of SiO<sub>2</sub>/Au nanostructure, where the SiO<sub>2</sub> mass is 25 mg and the currents are 100, 125, and 150 A.

Current (A)	T <sub>e</sub> (eV)	n <sub>e</sub> ×10 <sup>18</sup> (cm <sup>-3</sup> )	2θ	Miller index	FWHM (Radians)	d-spacing (Å)	Height (a.u.)	Crystallite size (nm)	Dislocation Density (nm <sup>-2</sup> )	Phase and Card No.
100	8.837	0.166	37.90	(111)	0.0113	2.34	48.2	12.915	0.0060	Cubic 96-901-1613
			44.05	(200)	0.0095	2.03	19.0	15.575	0.0041	
			64.25	(220)	0.0087	1.43	4.7	18.779	0.0028	
			77.90	(311)	0.0069	1.21	3.5	25.501	0.0015	
125	9.995	0.196	37.70	(111)	0.0108	2.34	42.3	13.538	0.0055	
			44.05	(200)	0.0095	2.03	12.0	15.575	0.0041	
			64.25	(220)	0.0095	1.43	3.4	17.072	0.0034	
			78.10	(311)	0.0052	1.21	2.9	34.085	0.0009	
150	10.321	0.369	38.00	(111)	0.0104	2.34	65.3	13.995	0.0051	
			44.05	(200)	0.0087	2.03	23.1	17.132	0.0034	
			64.50	(220)	0.0087	1.43	5.3	18.779	0.0028	
			77.80	(311)	0.0087	1.21	10.7	20.400	0.0024	



**Figure 7:** X-ray diffraction of  $\text{SiO}_2/\text{Au}$  nanostructure with a  $\text{SiO}_2$  mass of 25 mg and currents of 100, 125, and 150 A.



**Figure 8:** X-ray diffraction of SiO<sub>2</sub>/Au nanostructure with an applied current of 125 A and SiO<sub>2</sub> mass of 20, 25, and 30 mg.

**Table 4:** The crystalline parameters of SiO<sub>2</sub>/Au nanostructure, where the applied current is 125 A and the SiO<sub>2</sub> mass of 20, 25, and 30 mg.

SiO <sub>2</sub> Mass (mg)	T <sub>e</sub> (eV)	n <sub>e</sub> ×10 <sup>18</sup> (cm <sup>-3</sup> )	2θ	Miller index	FWHM (Radians)	d-spacing (Å)	Height (a.u.)	Crystallite size (nm)	Dislocation Density (nm <sup>-2</sup> )	Phase and Card No.
20	9.342	0.196	37.80	(111)	0.0096	2.34	31.5	15.261	0.0043	Cubic 96-901-1613
			44.05	(200)	0.0091	2.03	13.0	16.473	0.0037	
			64.30	(220)	0.0073	1.43	5.1	22.332	0.0020	
			78.10	(311)	0.0070	1.21	3.5	25.564	0.0015	
25	9.995	0.196	37.80	(111)	0.0105	2.34	42.3	13.989	0.0051	
			43.80	(200)	0.0087	2.03	6.0	17.118	0.0034	
			64.40	(220)	0.0096	1.43	3.4	17.062	0.0034	
			78.10	(311)	0.0052	1.21	2.8	34.085	0.0008	
30	9.112	0.313	37.72	(111)	0.0093	2.34	62.0	15.833	0.0039	
			43.80	(200)	0.0101	2.03	19.0	14.756	0.0045	
			64.40	(220)	0.0087	1.43	5.2	18.769	0.0028	
			77.75	(311)	0.0084	1.21	3.3	21.250	0.0022	

Tables 3 and 4 both show how the structural properties relate to the plasma parameters where an inverse relationship is noticeable between the electron density  $n_e$  and the declining SiO<sub>2</sub> amorphous presence in the samples in addition to a linear proportionality with the dislocation density. Both are evidence of fewer defects and improved SiO<sub>2</sub>/Au core-shell interface. This is due to the increased collation rate and localized heating. While the  $T_e$  relation with the structural properties is not linear.

#### 4. Conclusion

The electrical exploding wire (UEEW) technique enabled the successful production and characterization of SiO<sub>2</sub>/Au core-shell nanostructures within a SiO<sub>2</sub> suspension. The investigation employed optical emission spectroscopy (OES) to investigate the plasma parameters.

The electron temperature ( $T_e$ ) and electron density ( $n_e$ ) measurements used Boltzmann plots (Figure 4) and Stark broadening (Figure 5) to determine these values. The linear relationship between  $T_e$  and  $n_e$  measurements increased with current strength until  $T_e$  reached its peak at 25 mg SiO<sub>2</sub> during optimal plasma conditions.

XRD analysis confirmed the FCC structure (Fm-3m) of Au, with crystallite dimensions calculated using the Debye-Scherrer equation (Figures. 7 & 8). The Au (111) peak intensity increased with higher currents, improving deposition, while the (220) peak suggests enhanced plasmonic applications like SERS. Plasma parameters ( $T_e$  and  $n_e$ ) influenced nanostructure crystallinity, with higher  $n_e$  reducing amorphous SiO<sub>2</sub> and defects in SiO<sub>2</sub>/Au core-shell structures. However,  $T_e$  and  $n_e$  affected crystalline size inconsistently,

with Te showing random variations. These results demonstrate the interplay between plasma conditions and the nanostructure properties.

The properties of the produced SiO<sub>2</sub>/Au nanostructures can be controlled through variations of current and SiO<sub>2</sub> weight to adjust their properties to fit various applications such as Photocatalysis, Solar energy harvesting, and SERS and optical devices.

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## Conflict of Interests

The authors declare no conflict of interest regarding this manuscript.

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